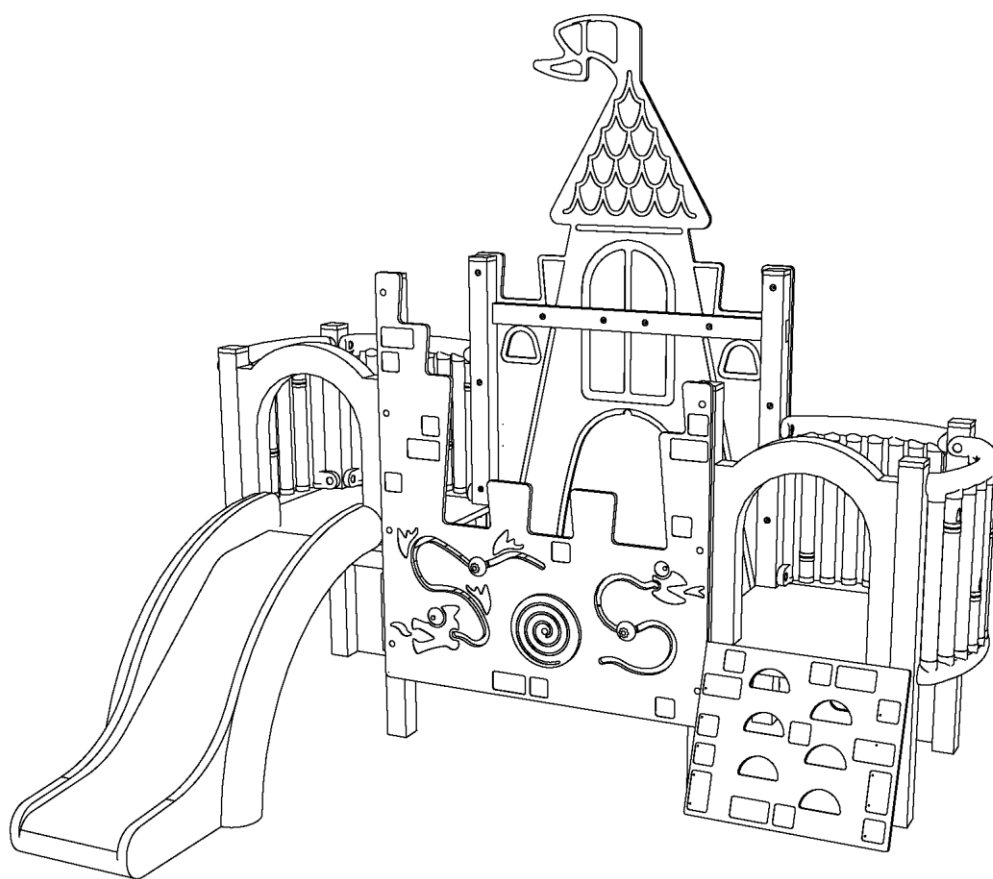


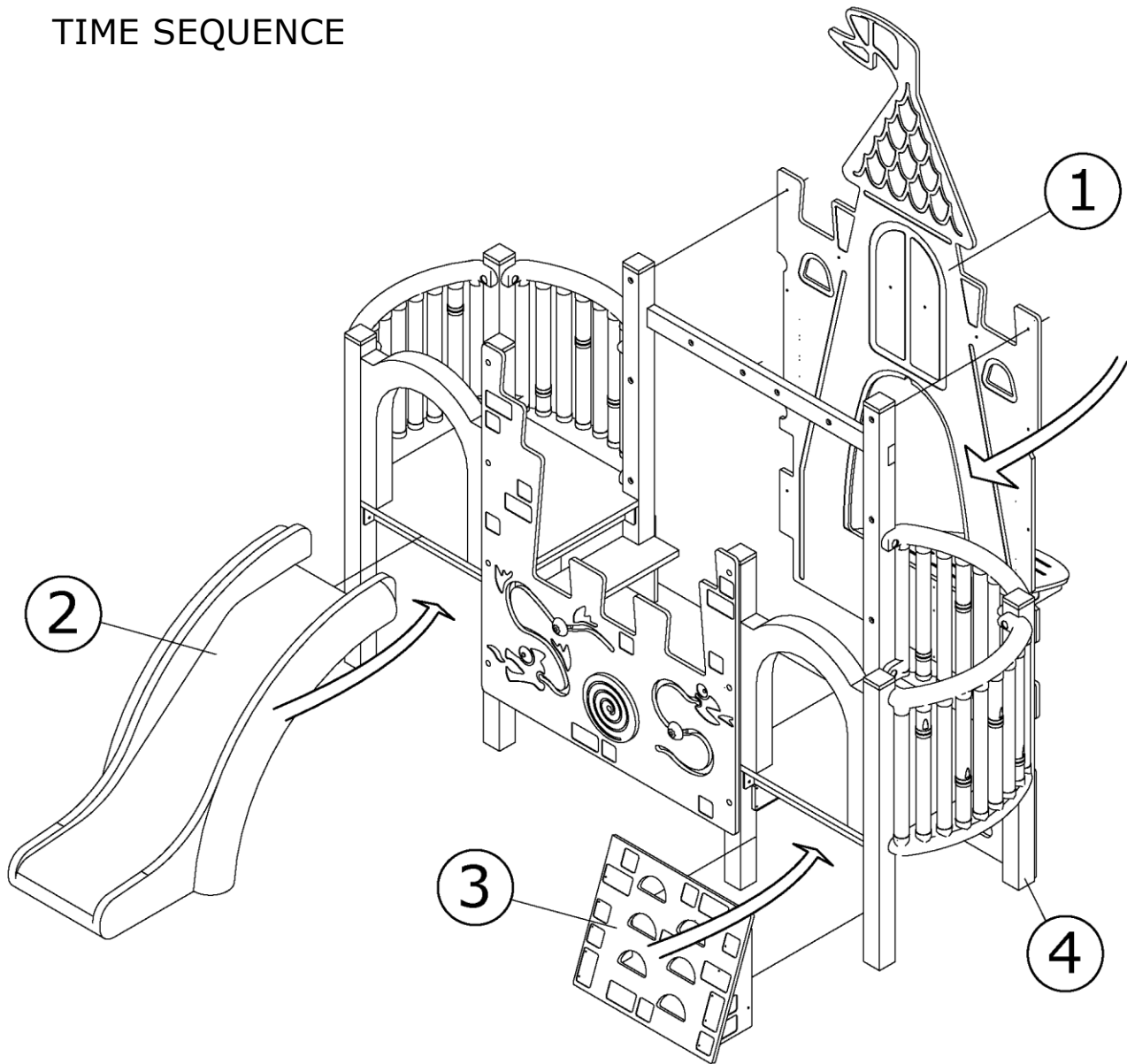


XT 100 "Dirondello" assembly instructions



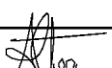
Le misure sono espresse in cm.	BOLZOF	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio XT100 "Dirondello"
firma esecutore : 	data : 13/11/14	nr. pagina 1

ASSEMBLY TIME SEQUENCE



1. Fasten the "flag" panel to the pre-assembled structure using 4 M8x45 hex screws (at the top), 9x M8x80 TORX screws (on sides) and 2x M4x50 TORX screws (near the platform).
2. Fasten the slide to the PE entrance using 4x M8x180 TORX screws.
3. Fasten the climbing board to the struts using 4x M8x80 TORX screws.
5. Fasten the brackets (anchoring or embedding, as requested).

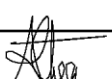
Detailed instructions for each step can be found on the following pages.

Le misure sono espresse in cm.			
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio XT100 "Dirondello"	
firma esecutore : 	data : 13/11/14	nr.	pagina 2

- A** fasten using a M8x45 hex screw
- B** fasten using a M8x80 TORX screw
- C** fasten using a M4x50 TORX screw

fastening detail on the following pages

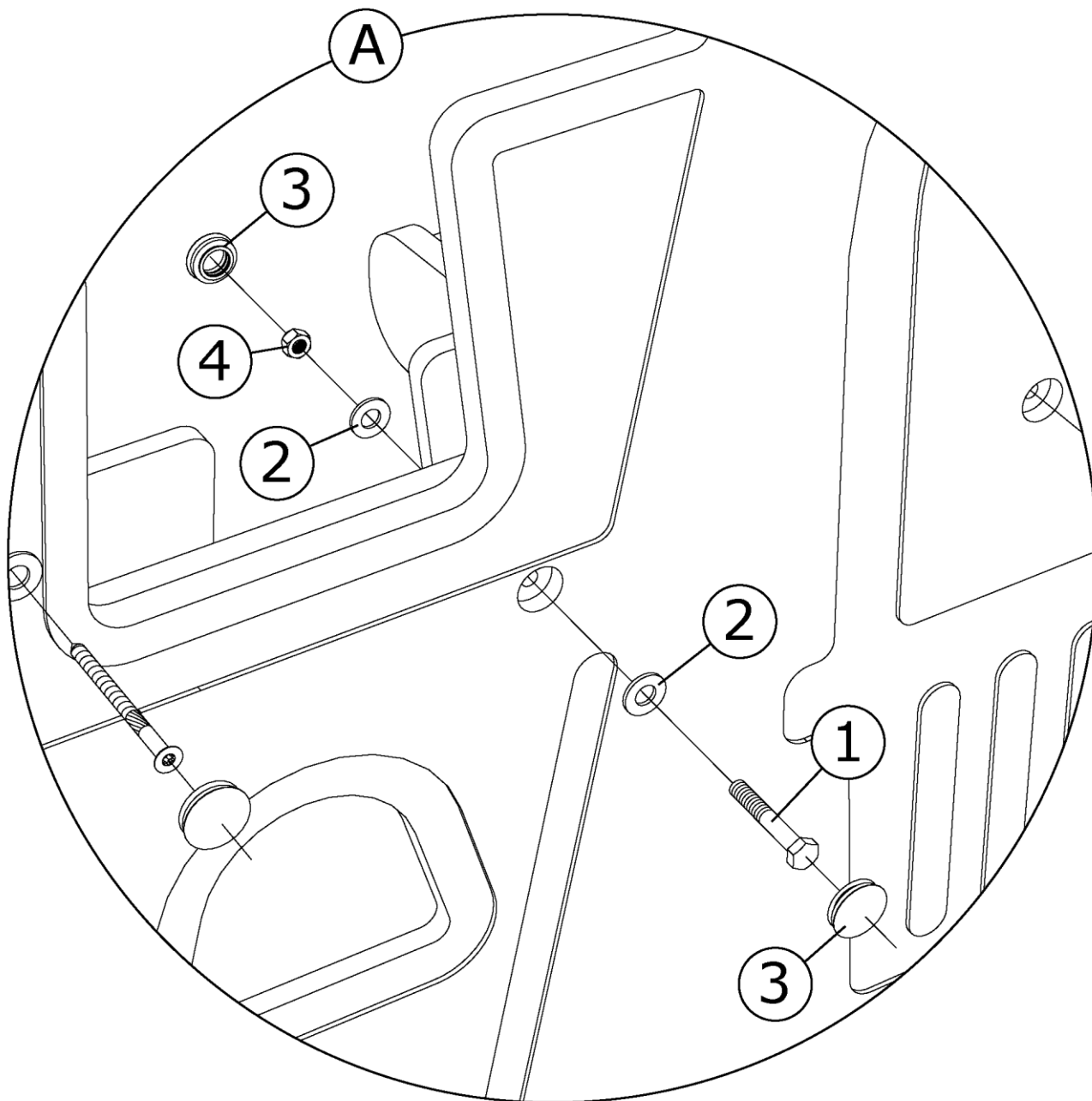


Le misure sono espresse in cm.	HOLZHOFF	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio pannello "bandiera" xt100
firma esecutore : 	data : 13/11/14	nr. pagina 1

PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

Insert the nuts and bolts required for fastening as shown in the figure in holes near the widening on the "flag" panel (indicated on the previous page with the letter A).

Article	Quantity	Name
1	4	M8x45 hex screw
2	8	M8 washer finned PE cap
3	8	025 M8 self-locking nut
4	4	

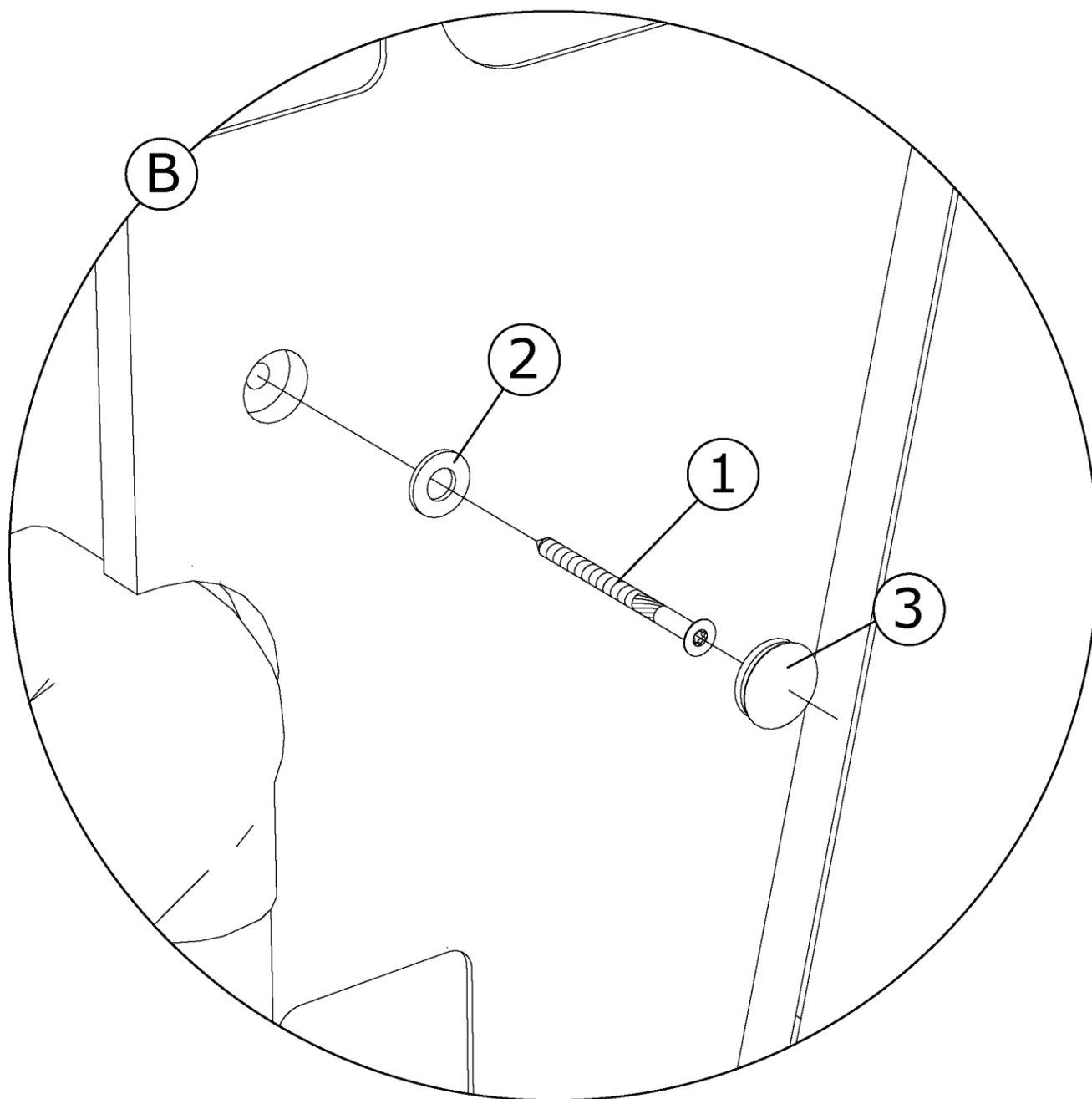


Le misure sono espresse in cm.	HOLZHOFF	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio pannello "bandiera" xt100
firma esecutore : 	data : 13/11/14	nr. pagina 2

NOTA BENE : Si consiglia di fissare definitivamente la bulloneria ed inserire i tappi solo una volta verificato il corretto posizionamento degli elementi.

Article	Quantity	Name
1	9	M8x80 TORX screw
2	9	M8 washer finned PE cap
3	9	025

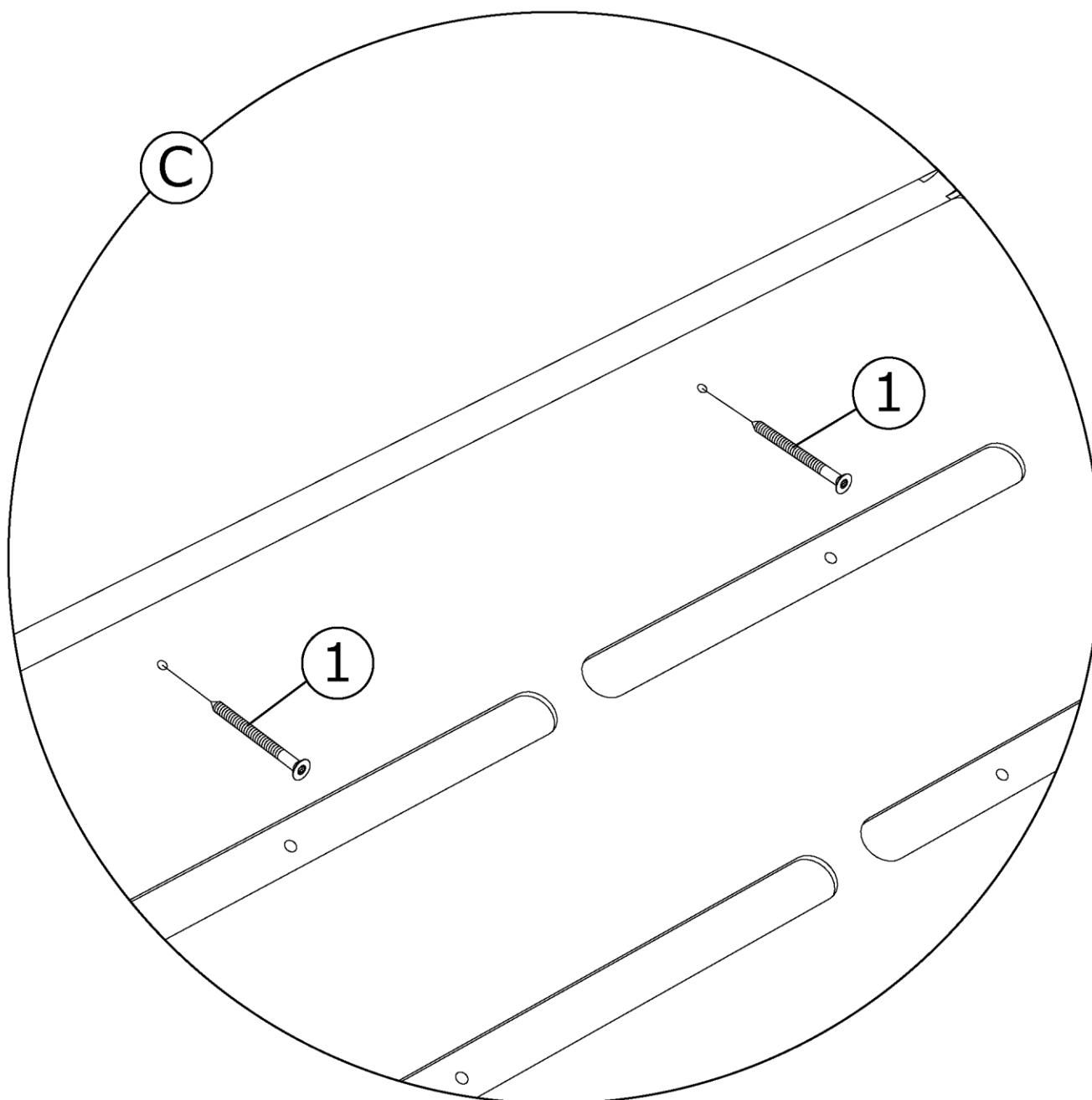
Inserire nei fori in prossimità degli svasi del pannello "bandiera" (indicati nella pagina precedente con la lettera B) la bulloneria necessaria al fissaggio, come indicato in figura.

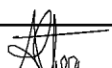


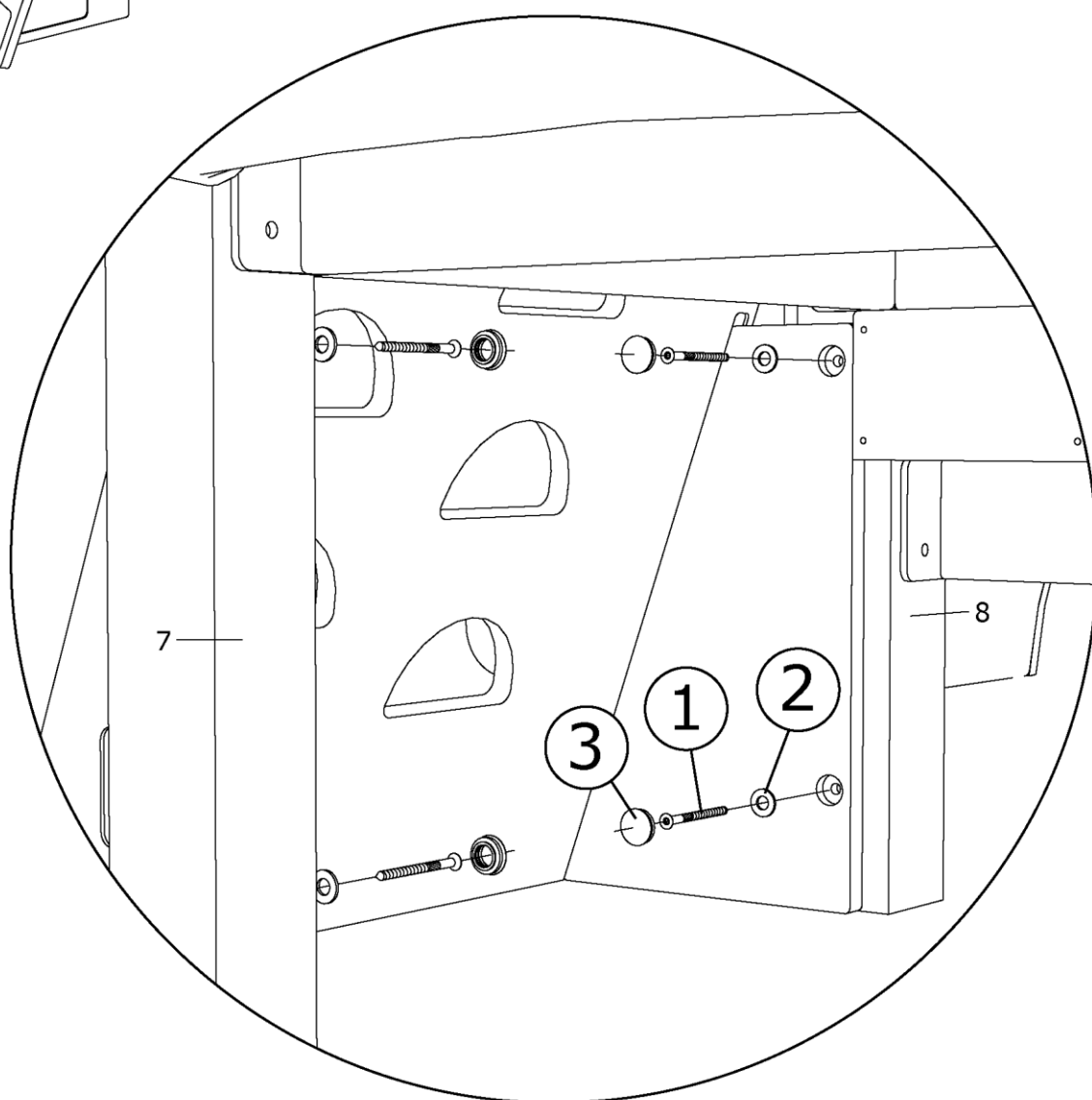
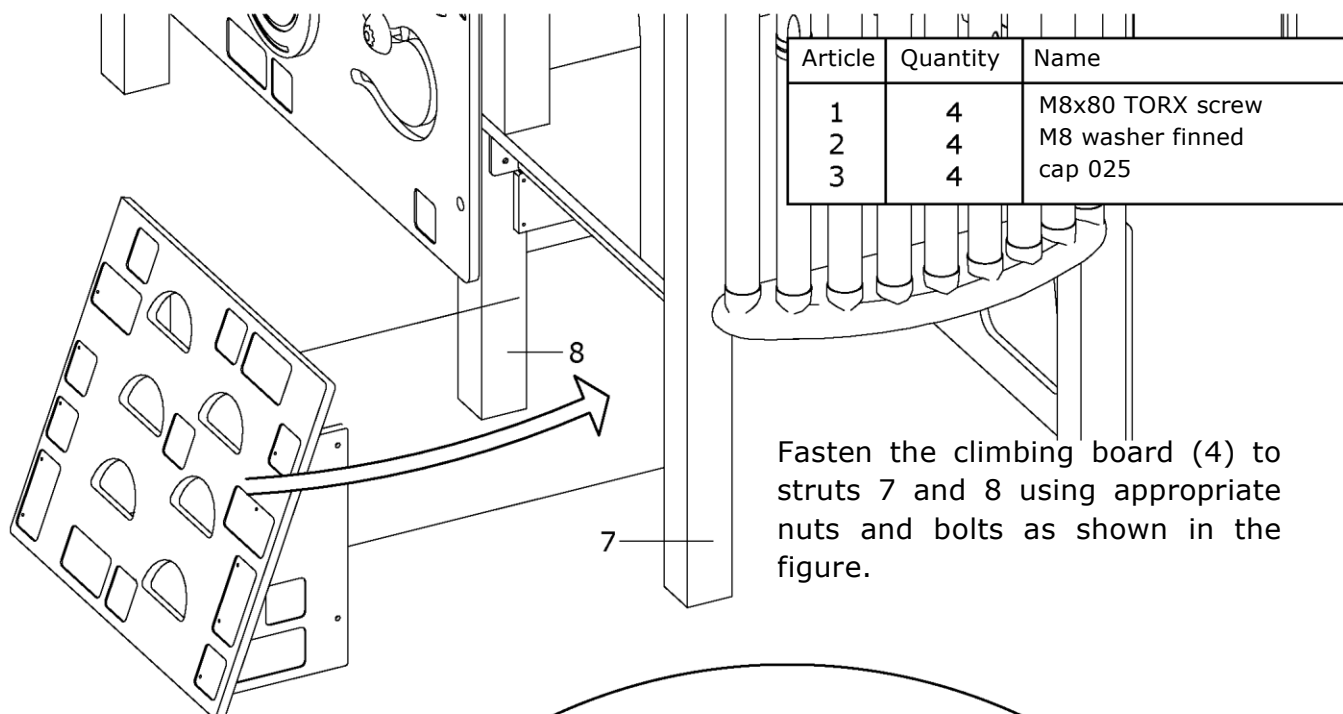
Le misure sono espresse in cm.	SOLZOP	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio pannello "bandiera" xt100
firma esecutore : 	data : 13/11/14	nr. pagina 3

Article	Quantity	Name
1	2	M4x50 TORX screw

Insert the nuts and bolts required for fastening as shown in the figure in holes near the platform (indicated on the previous page with the letter C).



Le misure sono espresse in cm.	HOLZ#OP 		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio pannello "bandiera" xt100	
firma esecutore : 	data : 13/11/14	nr.	pagina 4

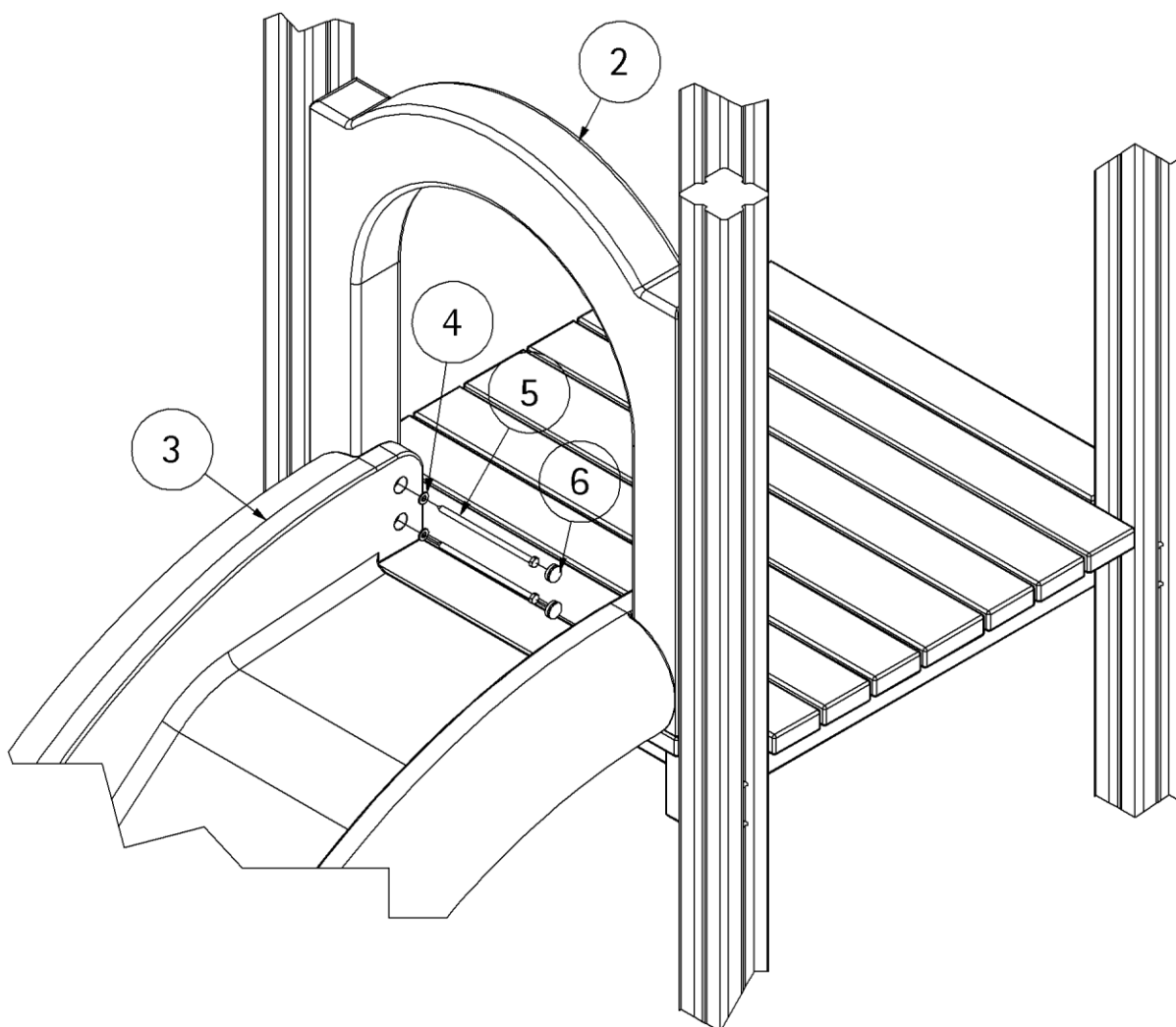


Le misure sono espresse in cm.	COLZOF	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio pedana risalita XT100
firma esecutore : 	data : 13/11/14	nr. pagina 1

Num. articolo	Default/Q uantità	DENOMINAZIONE
1	1	tower
2	1	PE entrance
3	1	curved slide
4	4	08 ISO7089 washer
5	4	M8x180 TORX screw
6	4	PE cap

1. After securing the PE entrance (2), rest the body of the curved slide (3) on the tower platform (1) and insert the nuts and bolts necessary to secure it in the holes present on the slide (3).
2. Once correct positioning, verticality and parallelism have been checked, secure the nuts and bolts completely and put the caps on.
3. Repeat the operation on the other side of the slide.

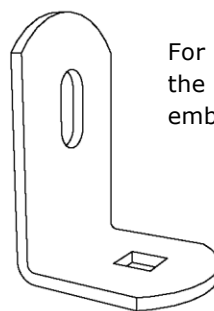
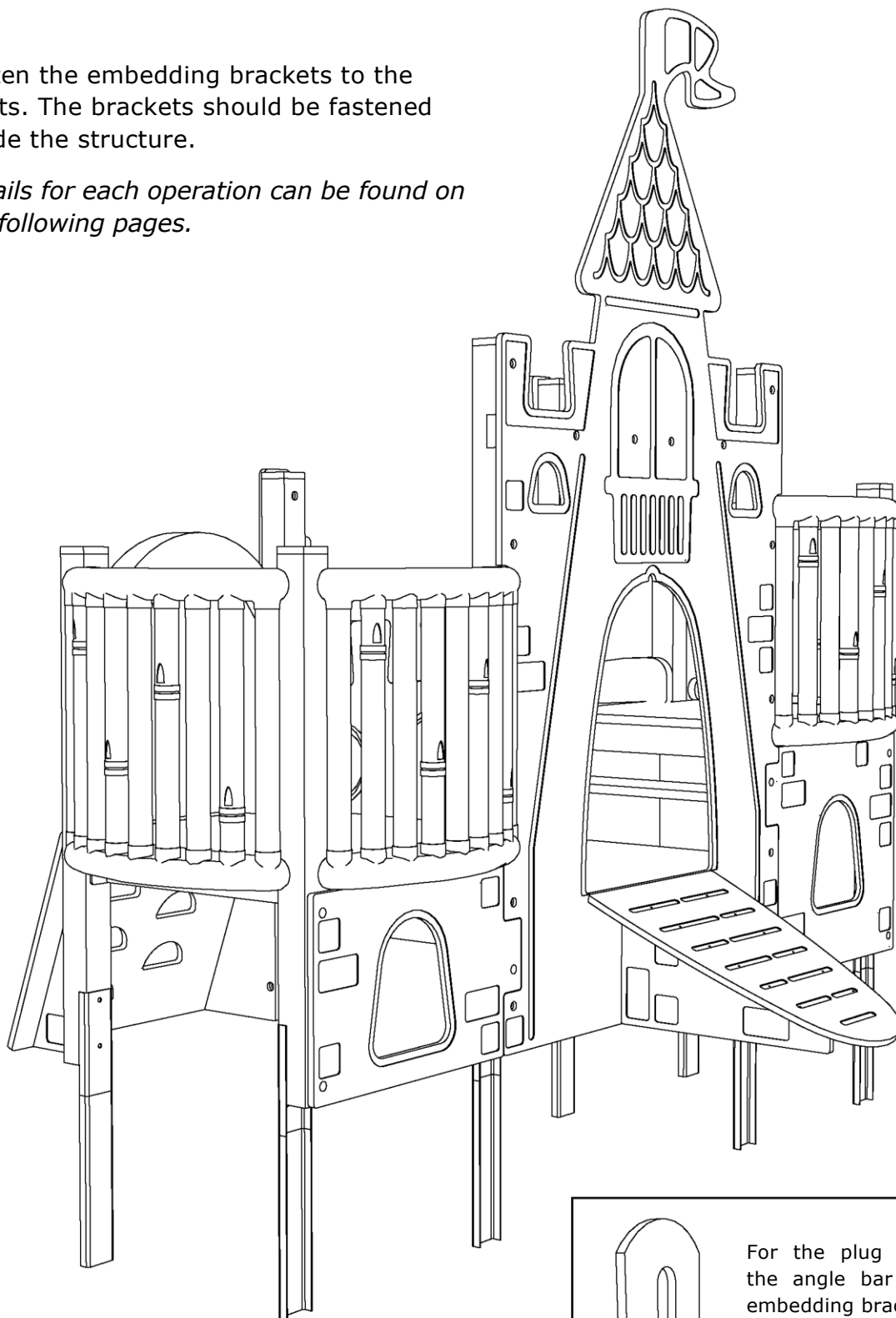
NOTE THE COLOURS AND MODELS SHOWN ARE FOR ILLUSTRATION PURPOSES ONLY



Le misure del disegno sono espresse in cm.			
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente: istruzioni di montaggio scivolo curvo pe con entratina lina ALADIN - MAX - SULTAN - OXI - OASIS	
firma esecutore: <i>Altieri</i>		data: 03.03.2011	nr. pag. 1/1

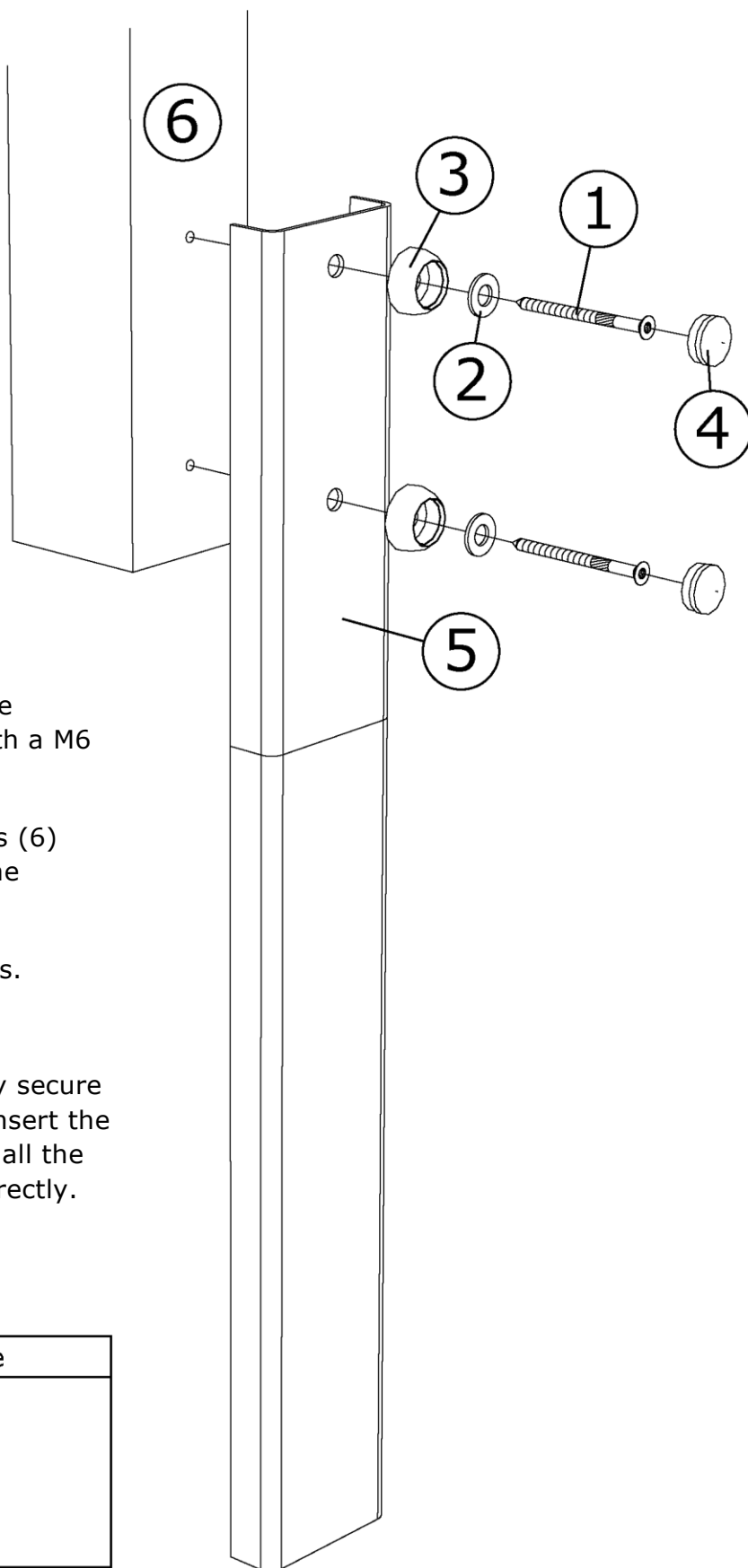
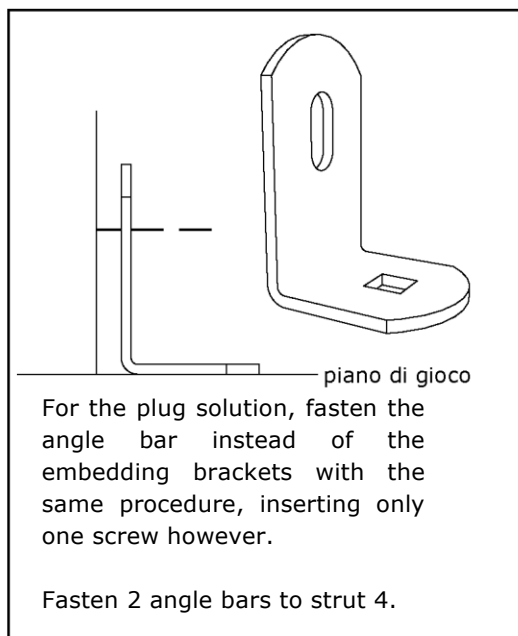
Fasten the embedding brackets to the struts. The brackets should be fastened inside the structure.

Details for each operation can be found on the following pages.



For the plug solution, fasten the angle bar instead of the embedding brackets.

Le misure sono espresse in cm.	COLZOP 		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio interro/ancoraggio XT100	
firma esecutore : 	data : 14/11/14	nr.	pagina 1



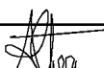
1. Mark the position of the holes on the brackets (5) and create a pilot hole with a M6 tip on struts (6).

2. Fasten the brackets (5) to the struts (6) using the nuts and bolts indicated in the figure.

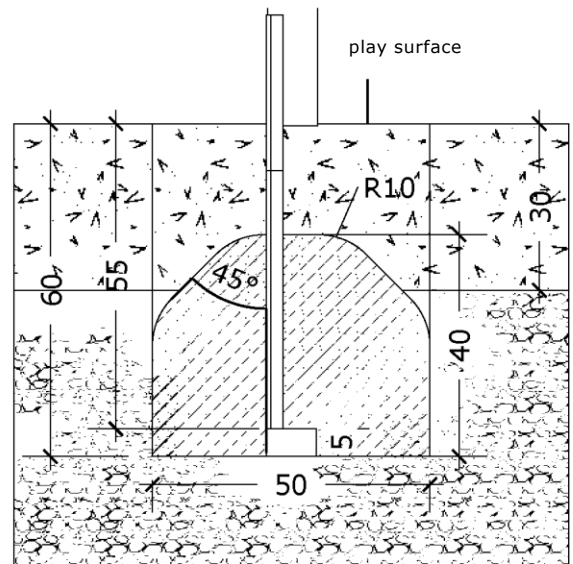
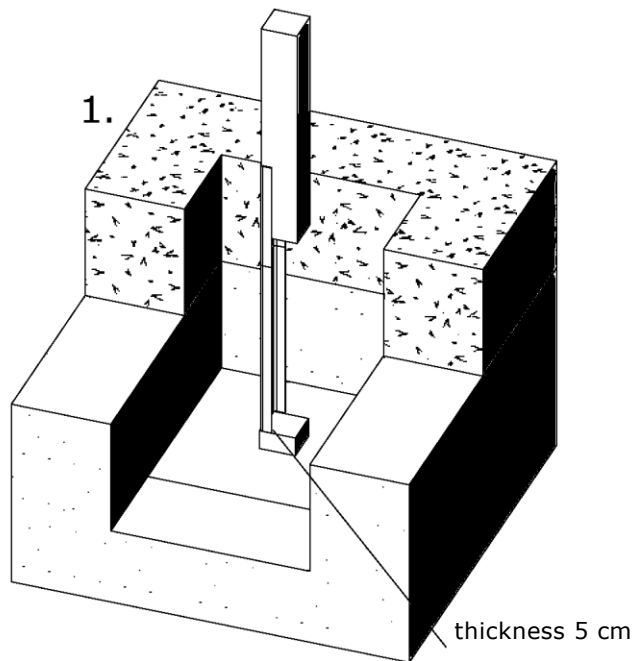
3. Repeat this operation on all brackets.

PLEASE NOTE : It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

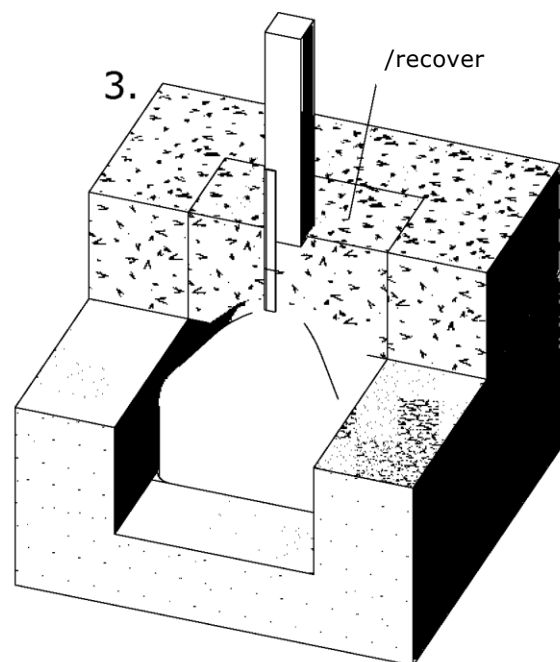
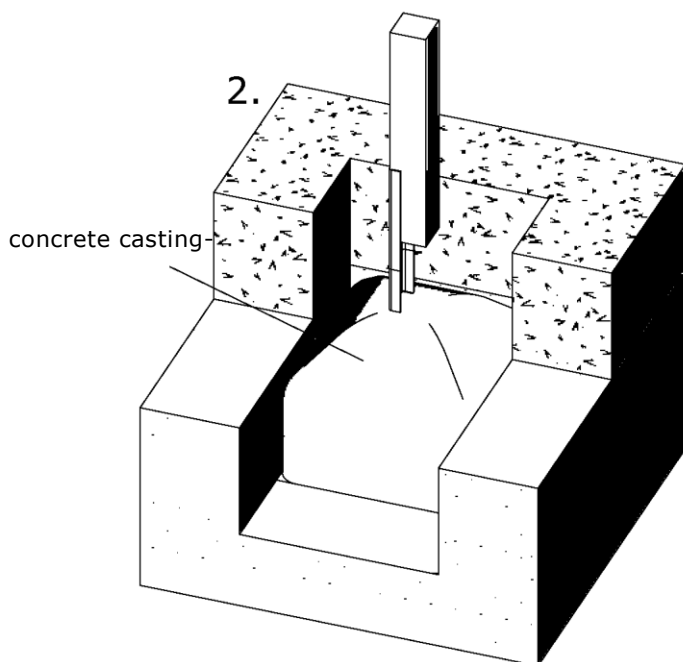
Art.n°	Quantità	Denominazione
1	16	M8x80 TORX screw
2	16	M8 washer
3	16	PE nut cover
4	16	PE cap embedding
5	8	bracket strut
6	8	

Le misure sono espresse in cm.	HOLZEP 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio interro/ancoraggio XT100
firma esecutore : 	data : 14/11/14	nr. pagina 2

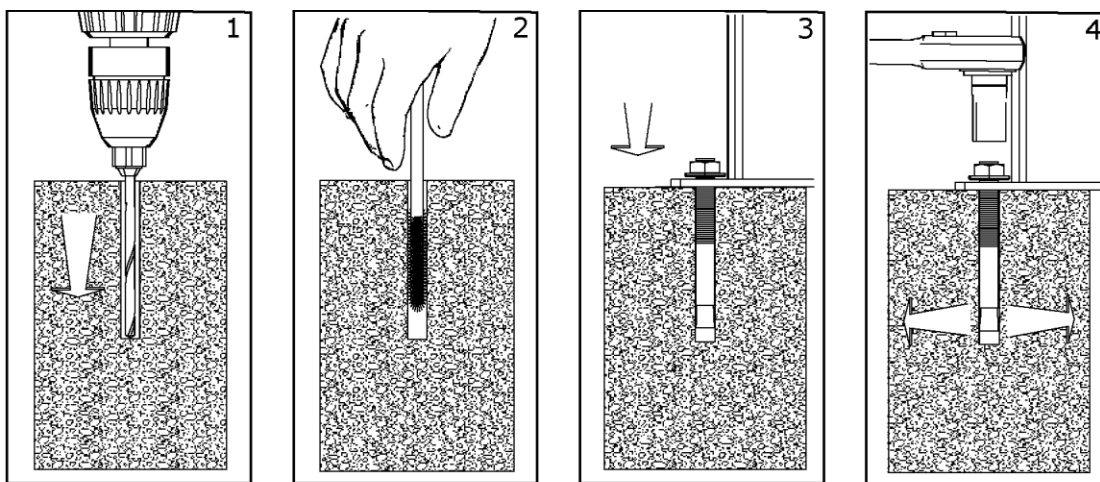
PLEASE NOTE: The plinth must be created according to the specifications indicated in the illustration shown below, as required by standard UNI EN 1176.



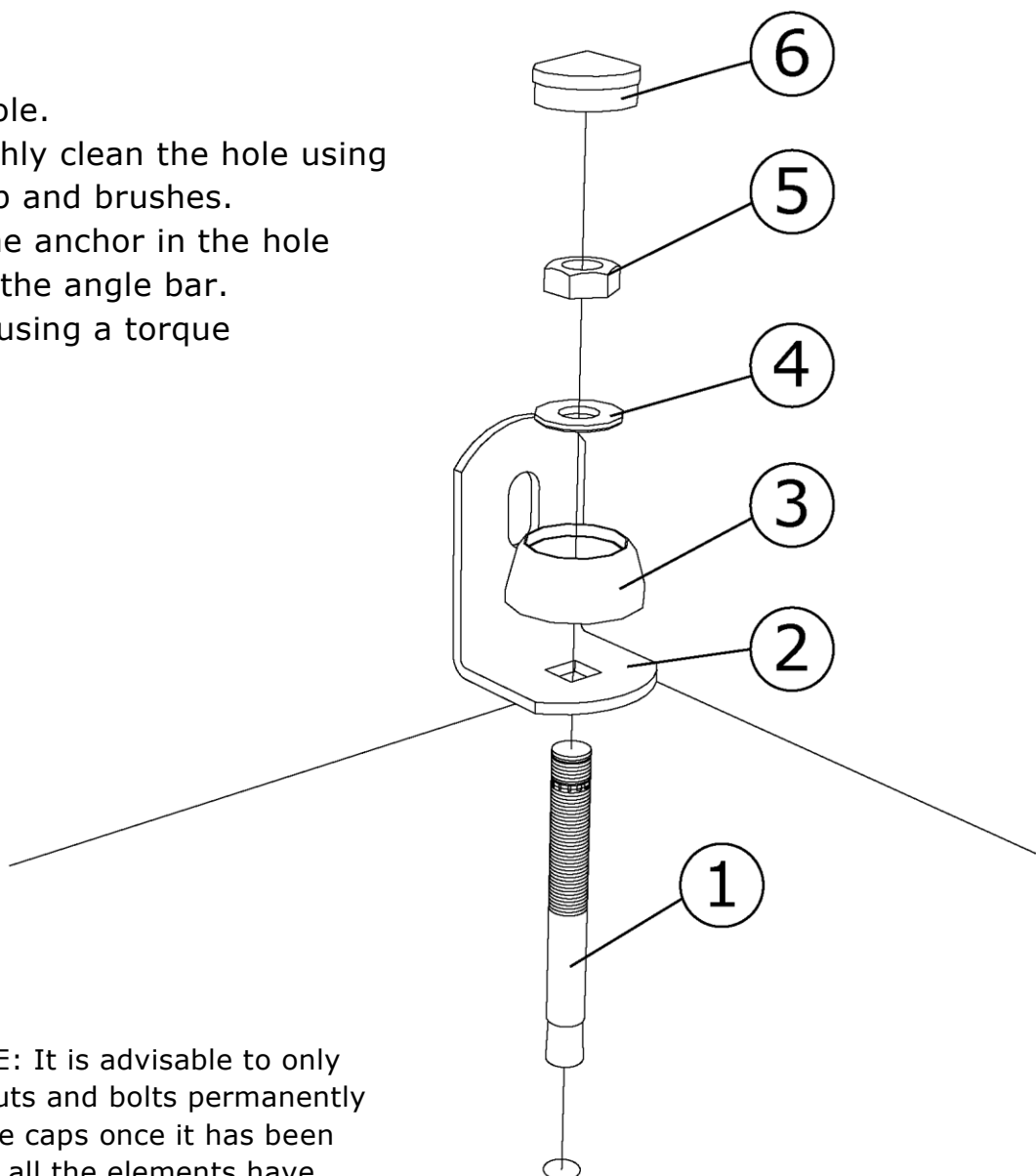
1. Make a 50x50 cm hole that is 60 cm deep.
2. Position the upright with a bracket, shimming it 5 cm.
3. Cast concrete as per the diagram.
4. Once the concrete has hardened, fill the hole with loose shockproof rubber up to the play surface level.



Le misure sono espresse in cm.	HOLZOF		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio staffa da interro xt100	
firma esecutore :	data : 14/11/14	nr.	pag.1



1. Drill a hole.
2. Thoroughly clean the hole using an air pump and brushes.
3. Insert the anchor in the hole present on the angle bar.
4. Tighten using a torque wrench.



PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio ancoraggio con angolare
firma esecutore : 	data : 05/12/13	nr. pag.1