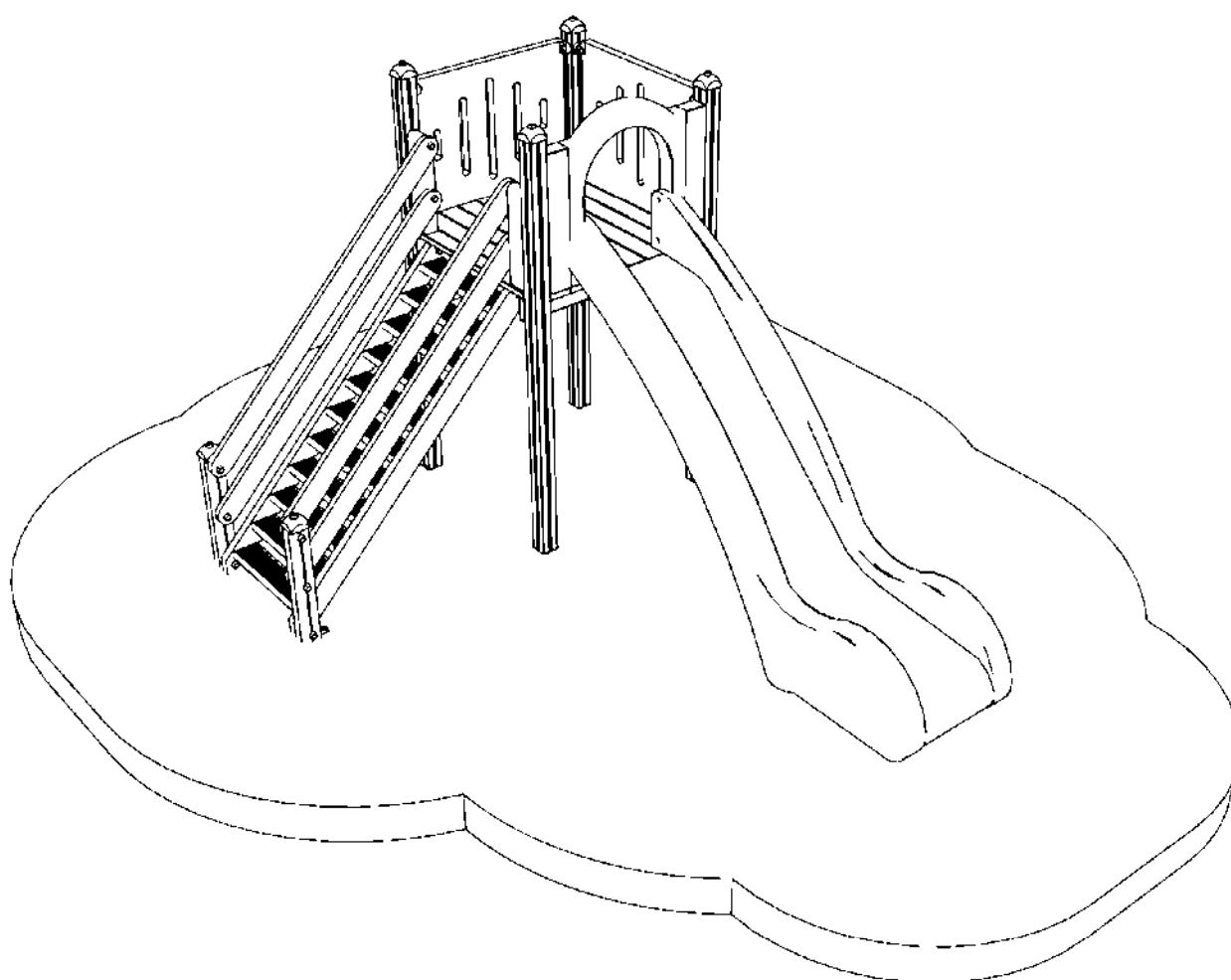
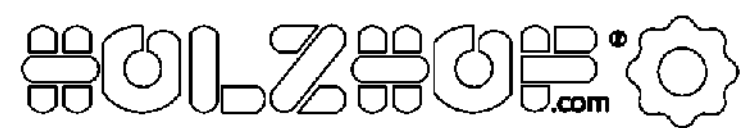
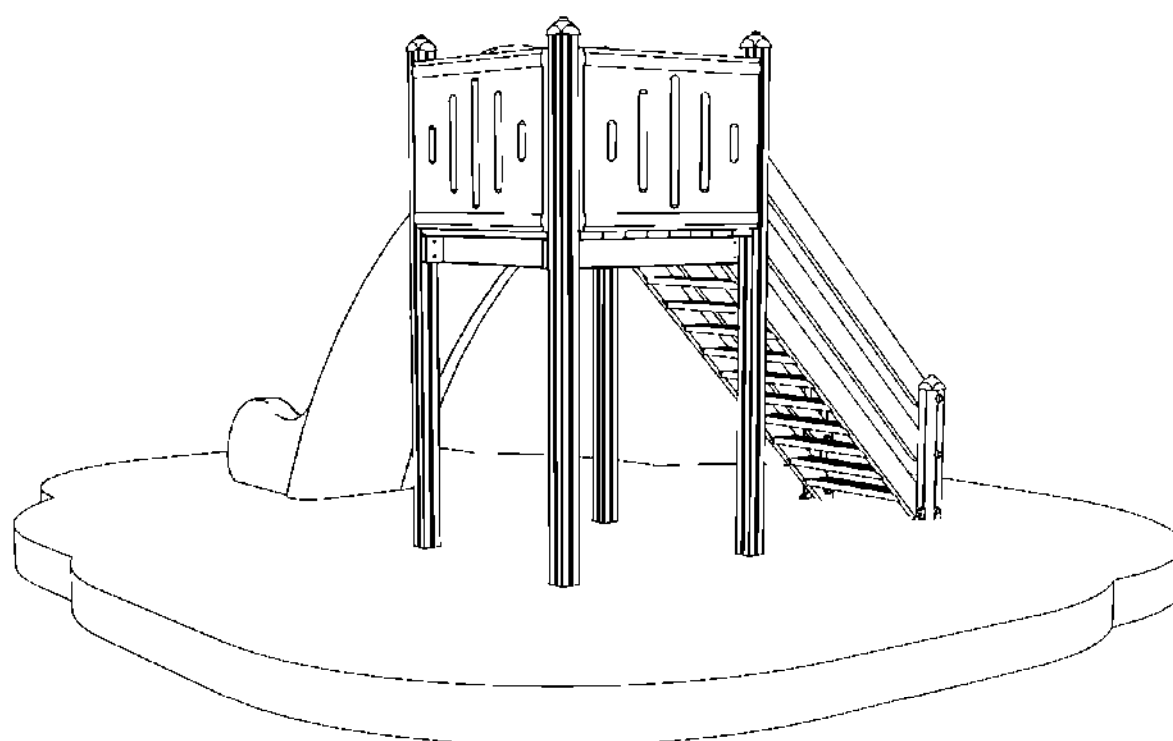
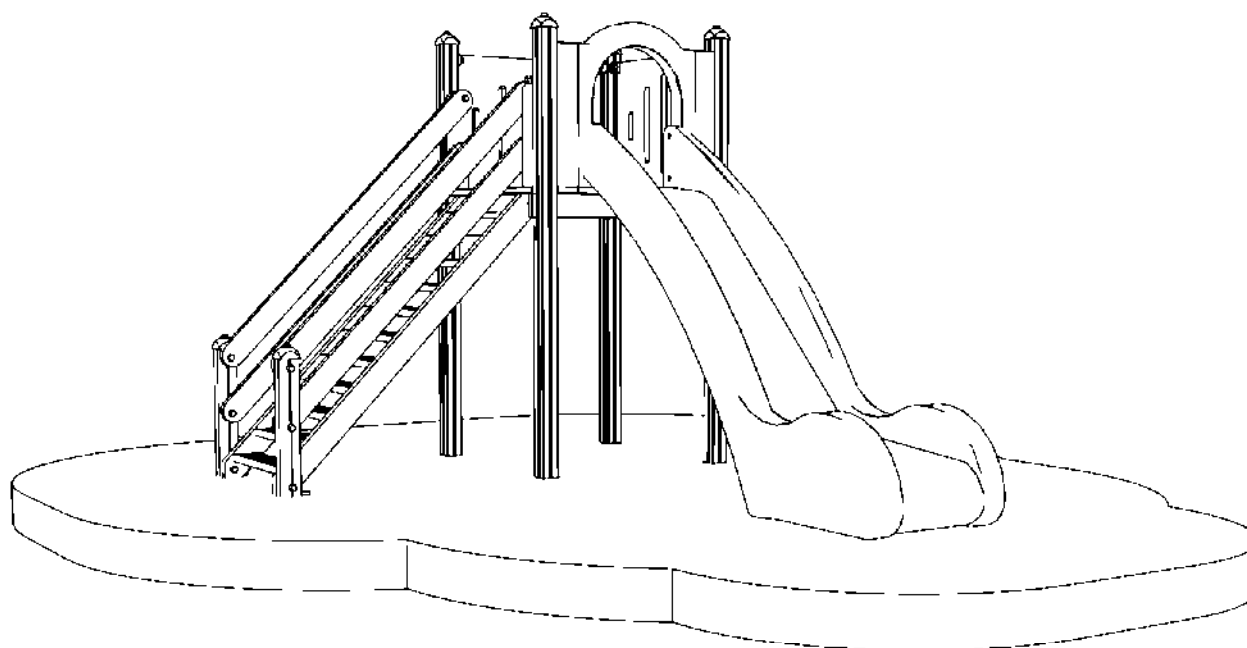




MAX XM 144 line
assembly
instructions



TIME SEQUENCE TO BE FOLLOWED:

- | | |
|-------------------------|--|
| 1. STRUTS AND PLATFORMS | 5. STEPS |
| 2. ARCHWAY | 6. UNDERGROUND LAYING/ANCHORAGE OF THE STRUCTURE |
| 3. PARAPETS | |
| 4. SLIDE | |

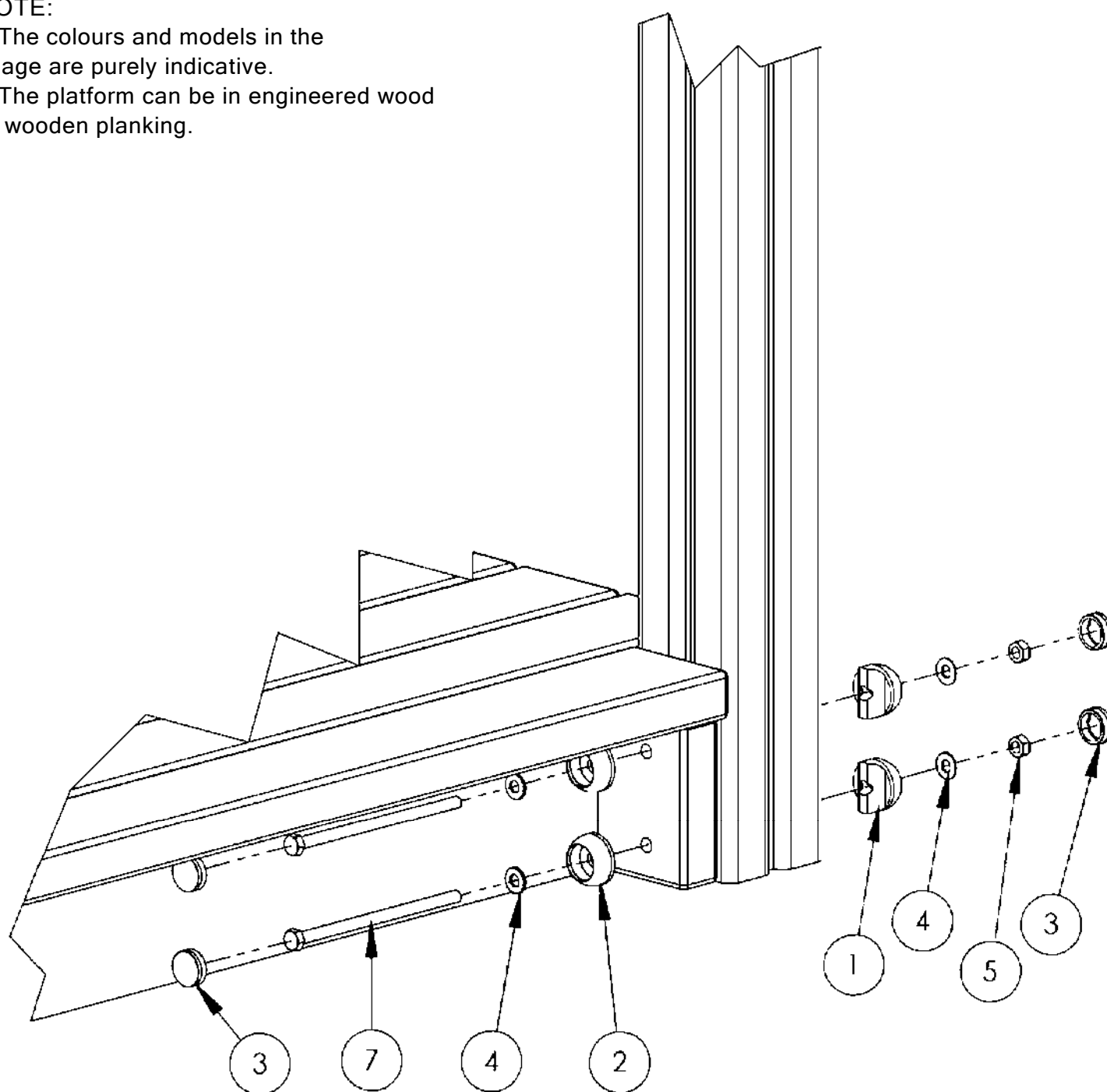
Le misure sono espresse in cm.	SOLZOO		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio Linea MAX XM 144	
firma esecutore :	data : 28.06.2011	nr.	pag. 1/1

Article num.	fixing	CODE N.	NAME
1	2	xpe11	Shaped PE nut protection cap
2	2	xpe10	PE nut protection cap
3	4	xpe116	PE cap
4	4	-	ISO7089 Ø8 washer
5	2	-	UNI7473 M8 self-locking nut
7	2	-	UNI4017 M8X155 HEX SCREW

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

NOTE:

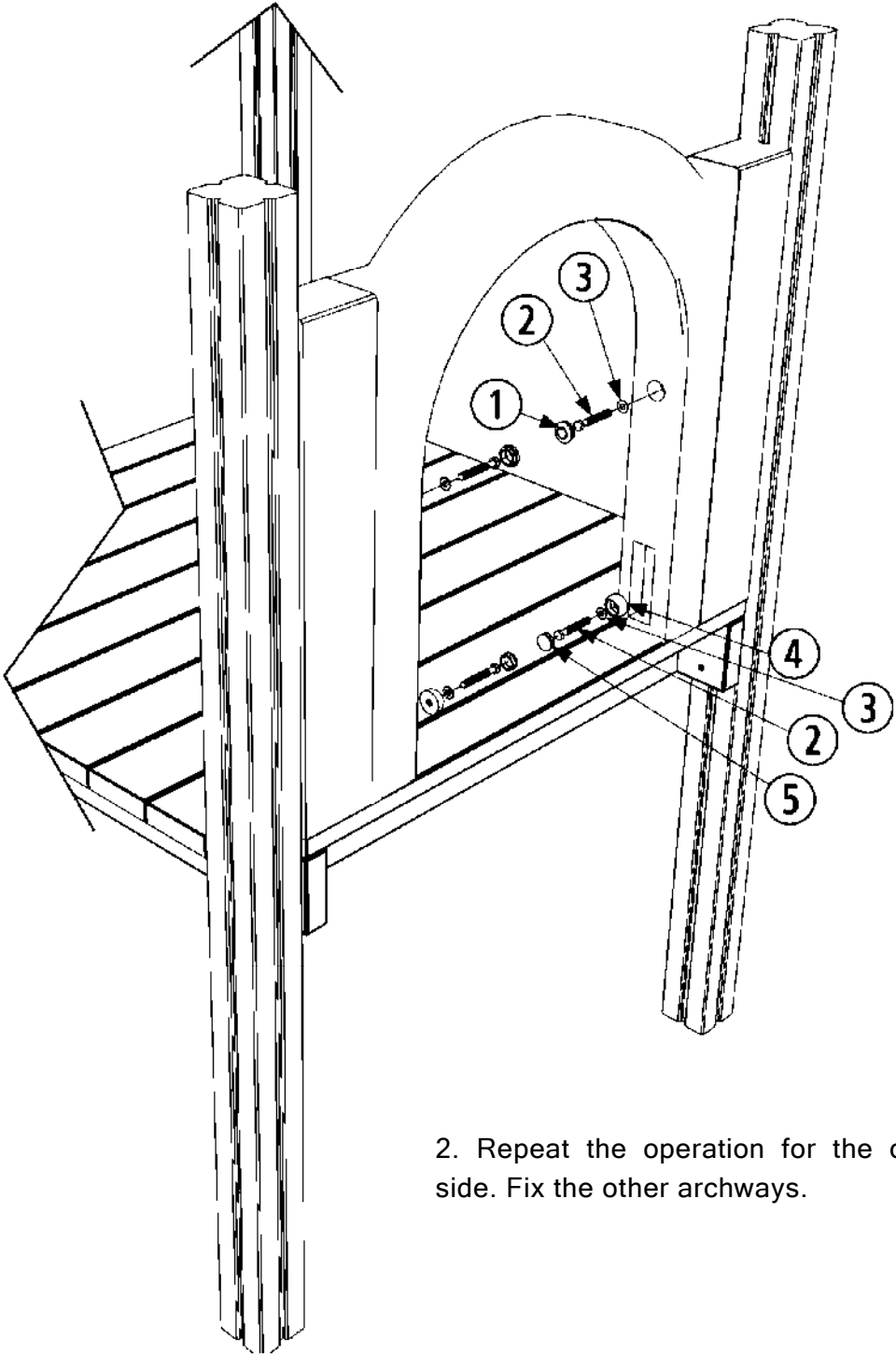
- The colours and models in the image are purely indicative.
- The platform can be in engineered wood or wooden planking.



Le misure sono espresse in cm.		SOLZOO	
Colori e modelli rappresentati sono puramente indicativi		denominazione e/o cliente :	istruzioni di montaggio montanti e pianali
firma esecutore :		data : 16.02.2011	nr. pag.1/1

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

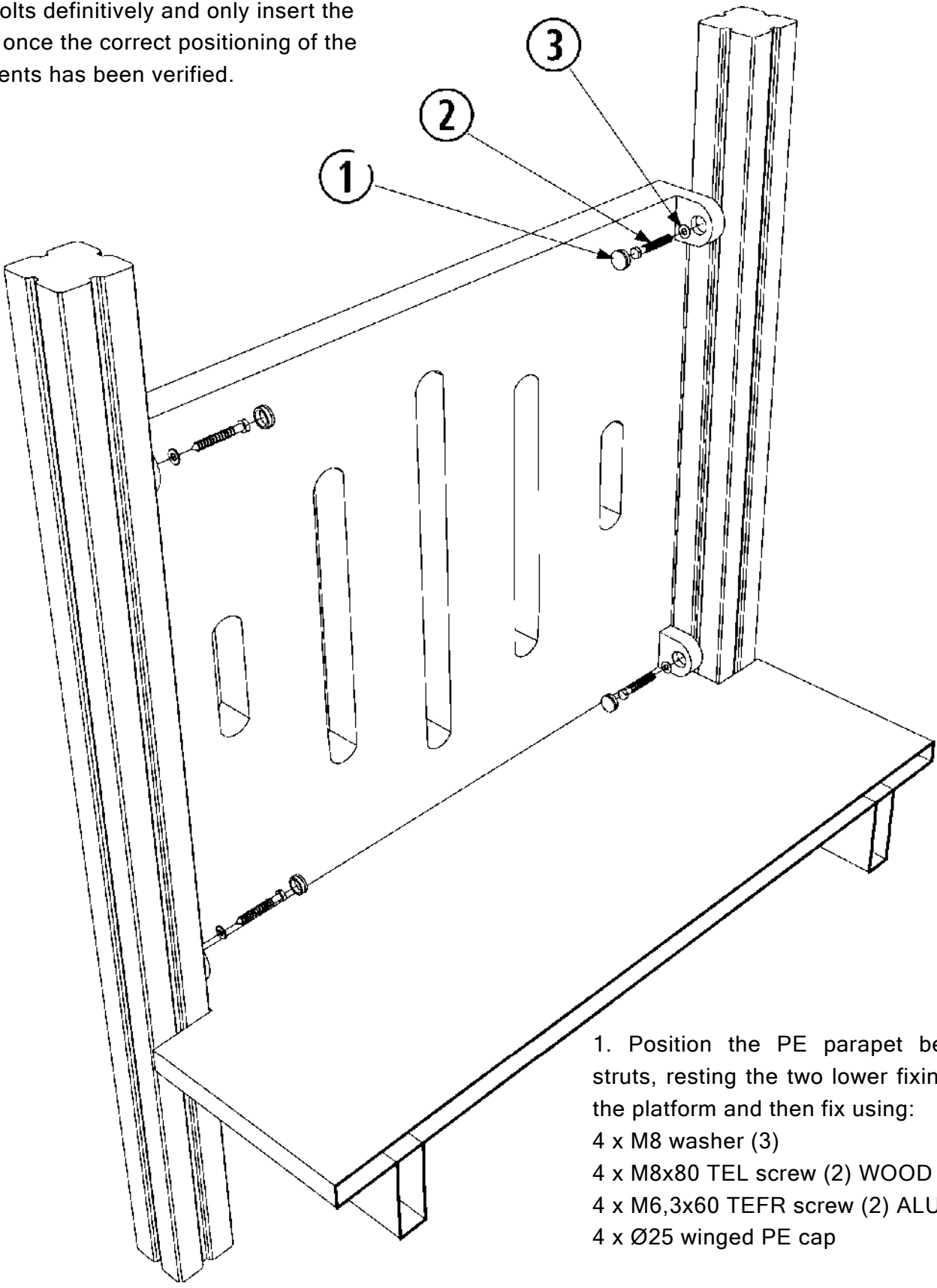
1. Position the archway between the struts and fix it by inserting: 1 x M8 washer (3), 1 x M8x260 TORX screw (2), 1 x Ø25 mm. winged PE cap (1) into the upper part;
1 x PE nut protection cap (4), 1 x M8 washer (3),
1 x M8x260 TORX screw (2), 1 x PE cap (5) into the lower part.



2. Repeat the operation for the opposite side. Fix the other archways.

Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni montaggio entrata in Pe MAX-SULTAN-OXI-OASIS
firma esecutore : 	data : 03.03.2011	nr. pag. 1/1

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.



1. Position the PE parapet between the struts, resting the two lower fixing wings on the platform and then fix using:
 4 x M8 washer (3)
 4 x M8x80 TEL screw (2) WOOD
 4 x M6,3x60 TEFR screw (2) ALUMINIUM
 4 x Ø25 winged PE cap

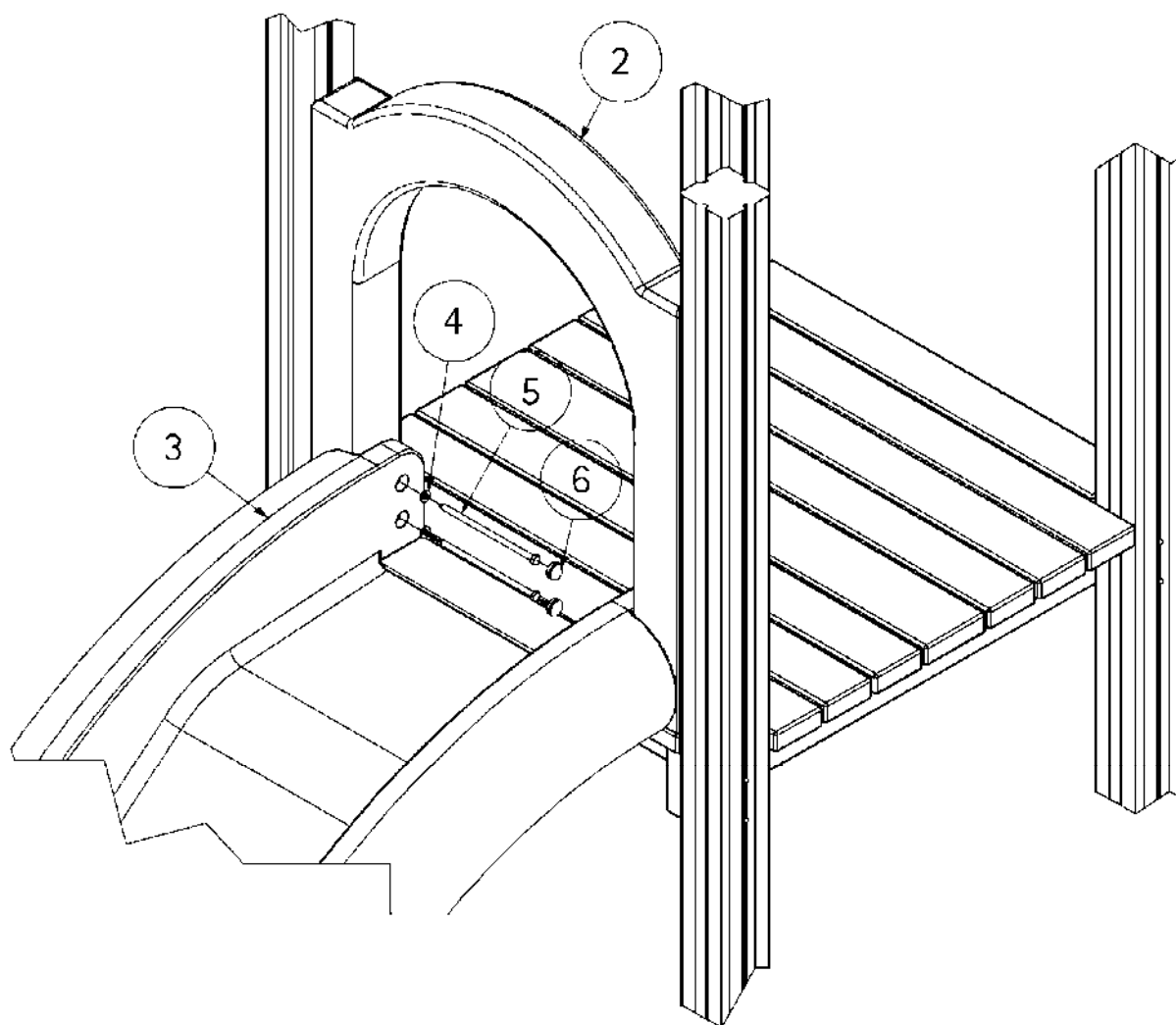
2. If necessary, repeat the operation on the other parapets.

Le misure sono espresse in cm.	SOLZSOLO	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni montaggio parapetto in Pe Max/Sultan/Oxi
firma esecutore : 	data : 16.06.2011	nr. pag. 1/1

Article num.	Default/Quantity	NAME
1	1	Aladin tower
2	1	Aladin PE archway
3	1	Curved slide h.84
4	4	IS07089 Ø8 washer
5	4	M8x180 TORX screw
6	4	PE cap

1. After having fixed the PE archway (2), place the body of the curved slide (3) on the platform of the tower (1) and insert the bolts, necessary for fixing, into the holes present on the slide (3).
2. Check correct positioning, verticality and parallelism. Fix the bolts definitively and position the caps.
3. Repeat the operation also on the other side of the slide.

NOTE: COLOURS AND
MODELS REPRESENTED
ARE PURELY INDICATIVE



Le misure del disegno sono espresse in	cm.	HOLZHOFF
Tolleranze generali applicate: *Sezione/diametro legname impregnato $\pm 0,5$ (cm) *Lunghezza legname impregnato (9) (lung. totale) *Lavorazioni legname impregnato $\pm 0,2$ (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici $\pm 1,5$ (mm)	denominazione e/o cliente:	istruzioni di montaggio scivolo curvo pe con entratina lina ALADIN - MAX - SULTAN - OXI - OASIS
firma esecutore:	data:	03.03.2011 nr. pag. 1/1

Article num.	support 01/Quantity	CODE N.	NAME
1	1	-	Side panels with wooden steps assembled
2	4	xpe10	PE nut protection cap
3	4	xpe116	PE cap
4	2	-	UNI4017 M8X150 HEX SCREW
5	4	-	IS07089 Ø8 washer
6	2	-	UNI7473 M8 self-locking nut
7	2	xlls104	Small strut for steps

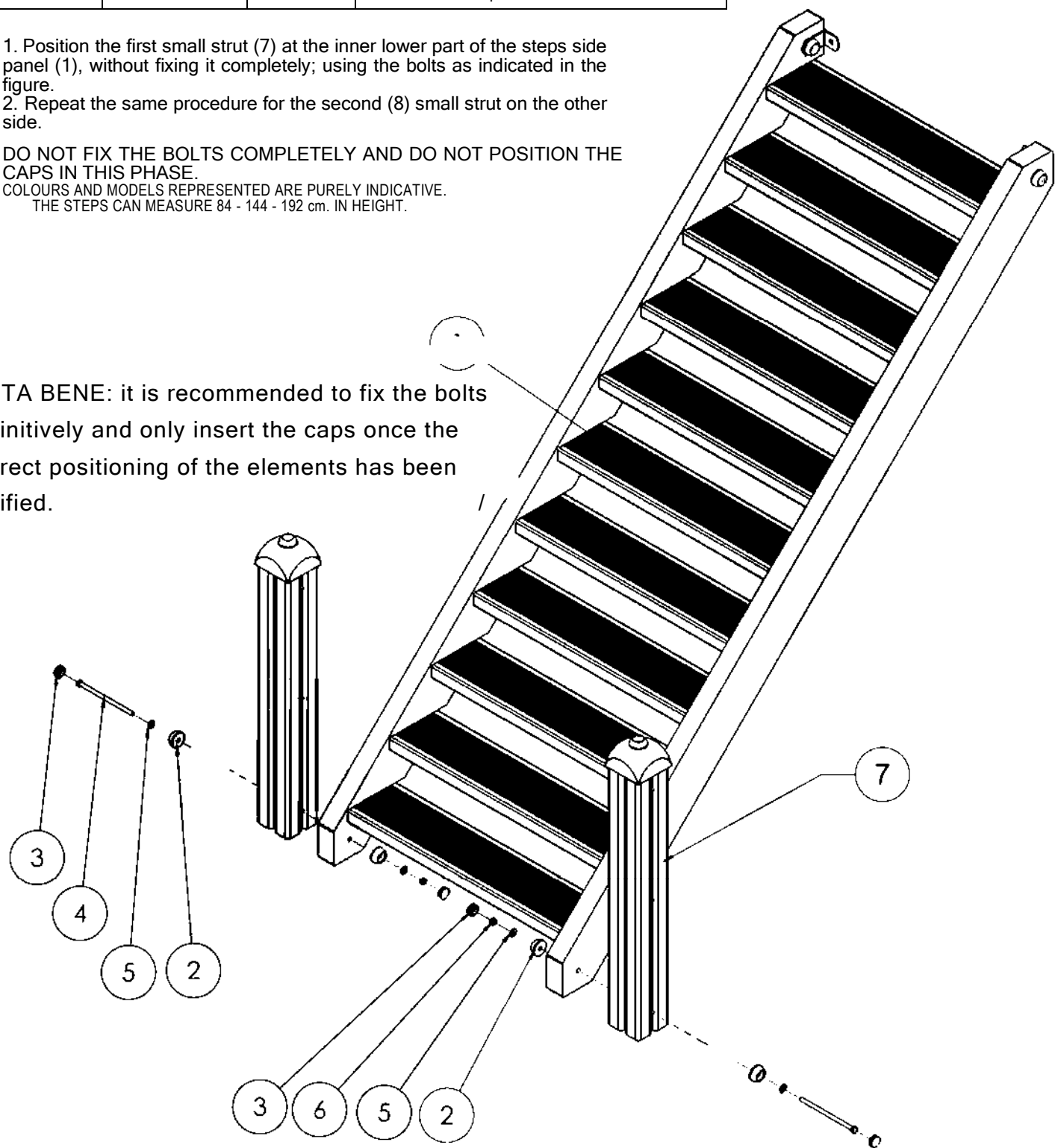
1. Position the first small strut (7) at the inner lower part of the steps side panel (1), without fixing it completely; using the bolts as indicated in the figure.

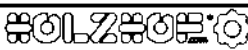
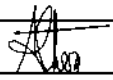
2. Repeat the same procedure for the second (8) small strut on the other side.

DO NOT FIX THE BOLTS COMPLETELY AND DO NOT POSITION THE CAPS IN THIS PHASE.

COLOURS AND MODELS REPRESENTED ARE PURELY INDICATIVE.
THE STEPS CAN MEASURE 84 - 144 - 192 cm. IN HEIGHT.

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

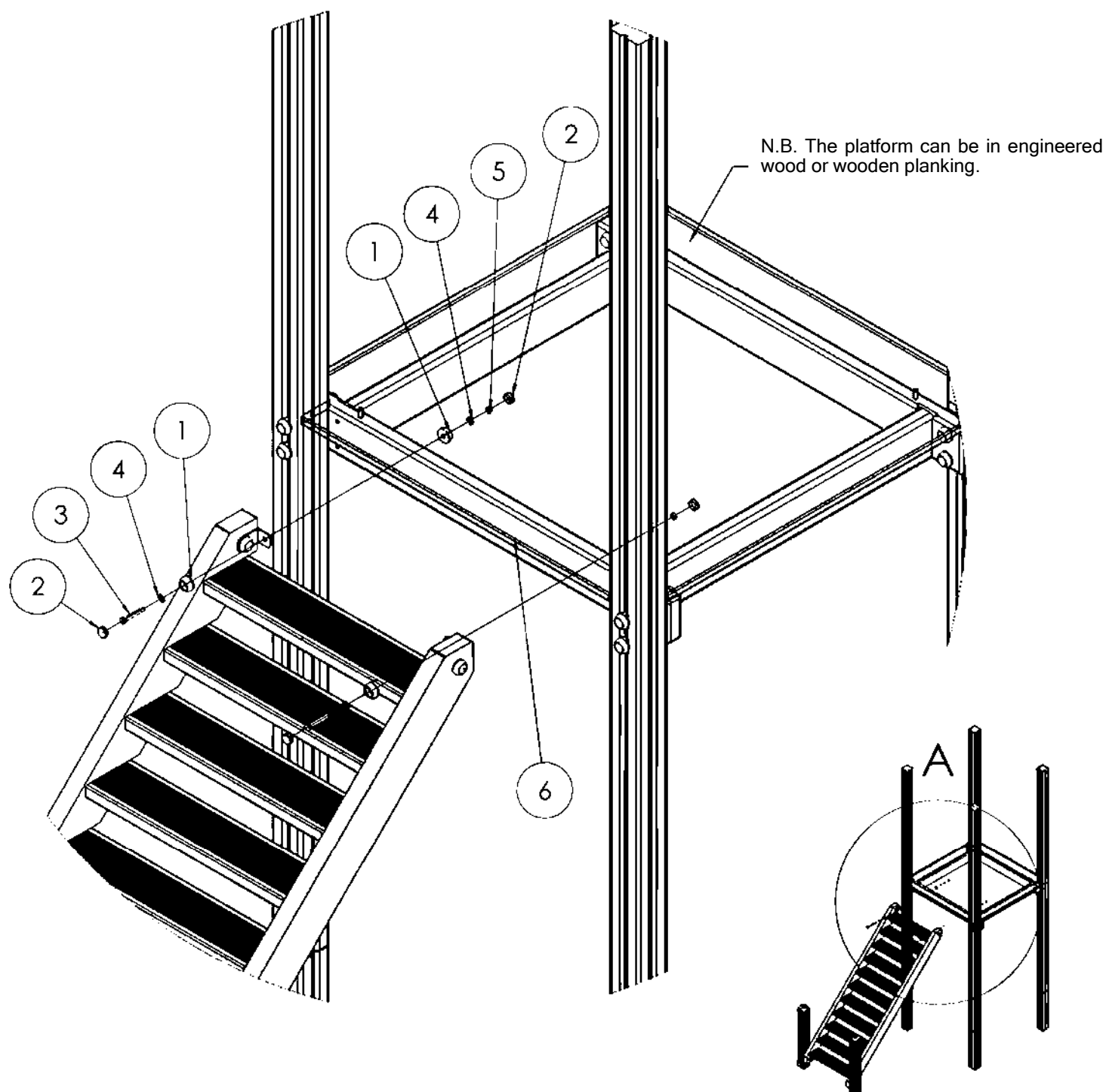


Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio scala a gradini linea MAX / SULTAN
firma esecutore : 	data : 28.06.2011	nr. pag.1/3

Article num.	underground 02/ Quantity	NAME
1	4	PE nut protection cap
2	4	PE cap
3	2	UNI4017 M8x65 HEX SCREW
4	4	ISO7089 Ø8 washer
5	2	UNI7473 M8 self-locking nut
6	1	assembled frame table

1. Position the steps small struts in the previously excavated holes, moving the upper part of the steps towards the tower platform table (6).
2. Check that the angle brackets are in axis with the holes present on the table (6) and insert the bolts used for fixing as shown in the figure.

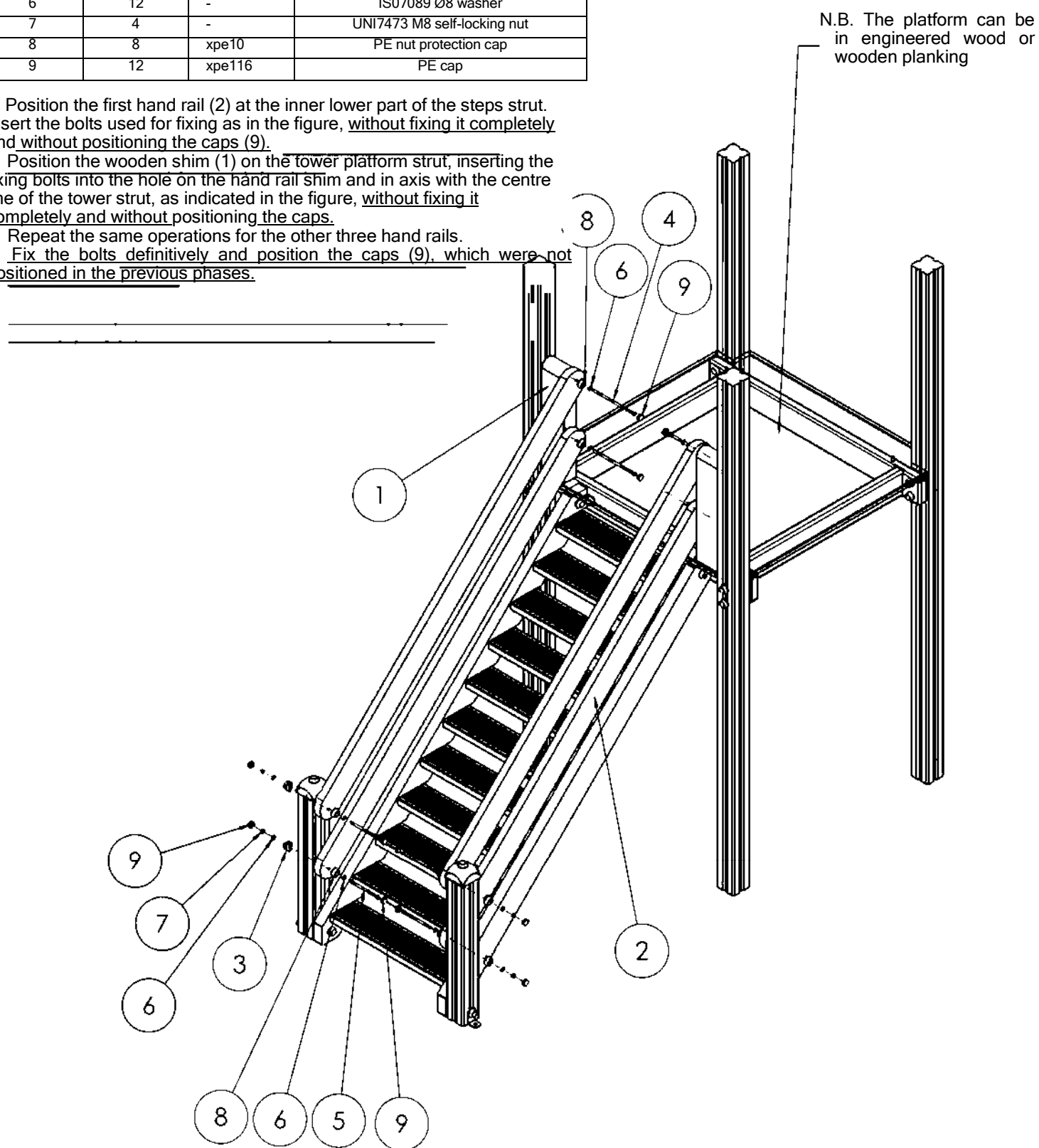
DO NOT FIX THE BOLTS COMPLETELY AND DO NOT POSITION THE CAPS IN THIS PHASE.



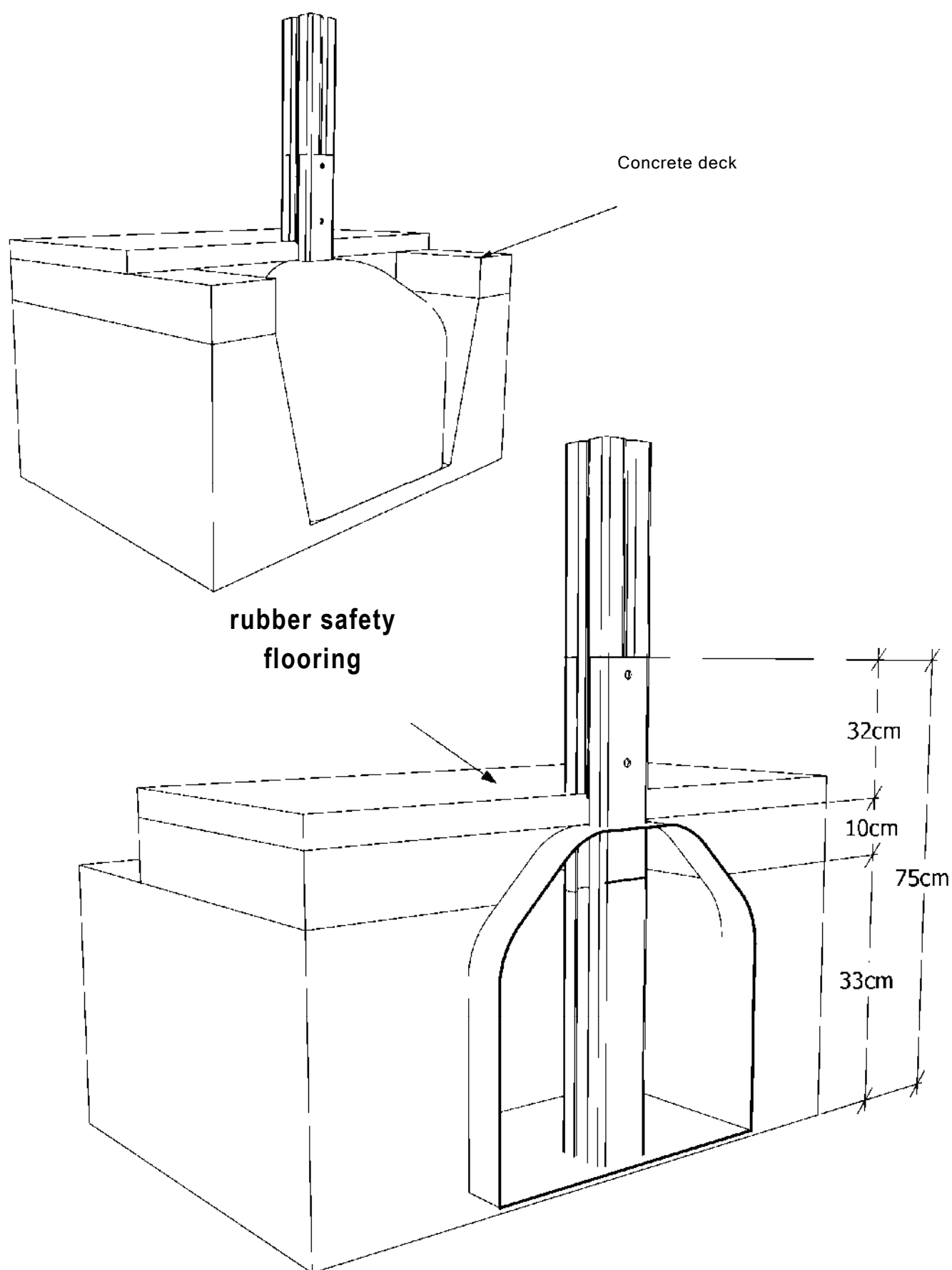
Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio scala a gradini linea MAX / SULTAN
firma esecutore : 	data : 28.06.2011	nr. pag.2/3

Article num.	support 03/ Quantity	CODE N.	NAME
1	2	xls68	Upper wooden shim
2	4	xls25	Wooden hand rail
3	4	xpe11	Shaped PE nut protection cap
4	4	-	UNI704 M8x220 TEL SCREW
5	4	-	UNI401 7 M8x140 HEX SCREW
6	12	-	IS07089 Ø8 washer
7	4	-	UNI7473 M8 self-locking nut
8	8	xpe10	PE nut protection cap
9	12	xpe116	PE cap

1. Position the first hand rail (2) at the inner lower part of the steps strut. Insert the bolts used for fixing as in the figure, without fixing it completely and without positioning the caps (9).
2. Position the wooden shim (1) on the tower platform strut, inserting the fixing bolts into the hole on the hand rail shim and in axis with the centre line of the tower strut, as indicated in the figure, without fixing it completely and without positioning the caps.
3. Repeat the same operations for the other three hand rails.
4. Fix the bolts definitively and position the caps (9), which were not positioned in the previous phases.

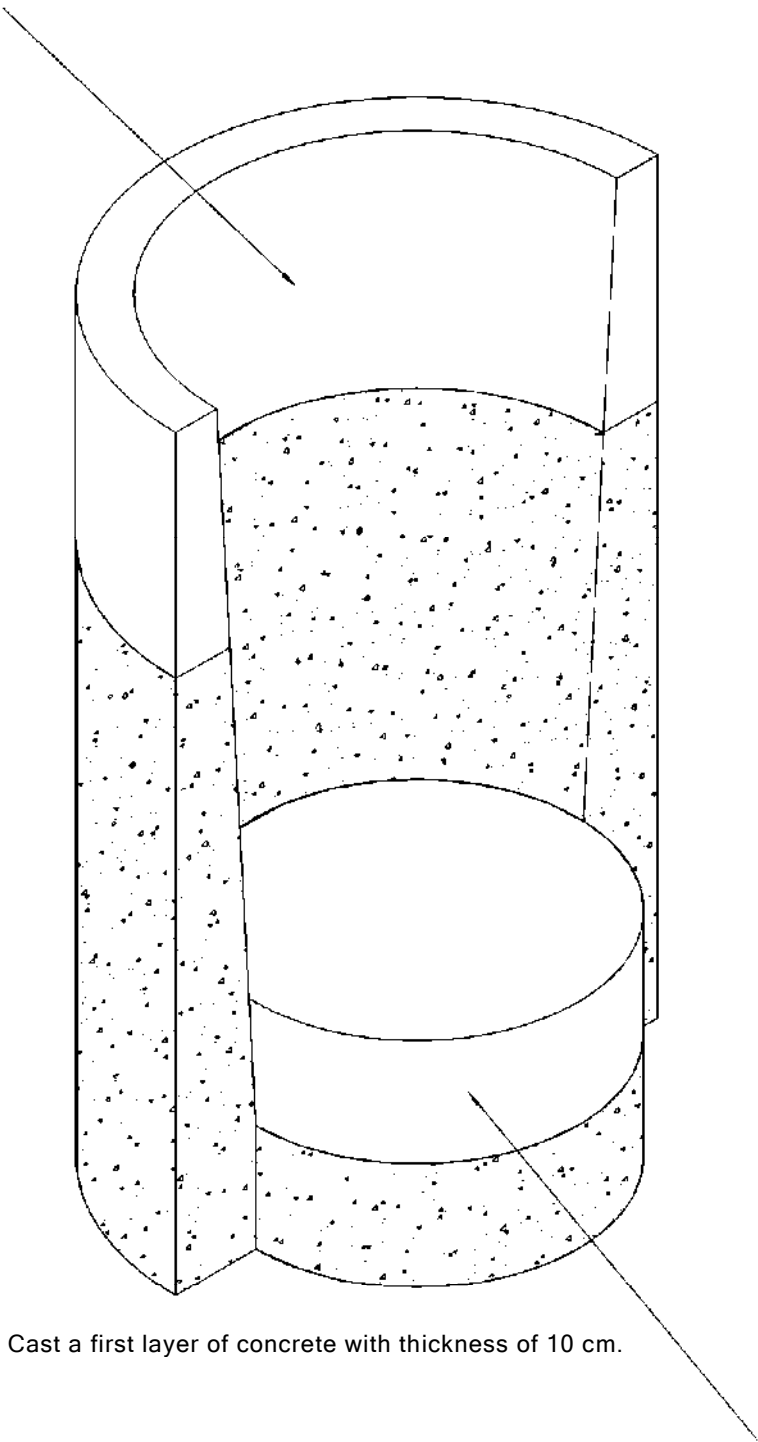


Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio scala a gradini linea MAX / SULTAN
firma esecutore : 	data : 28.06.2011	nr. pag.3/3



Le misure sono espresse in cm.	SOLZBO		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni montaggio interro montanti	
firma esecutore : 	data : 15.02.2011	nr.	pag. 1/1

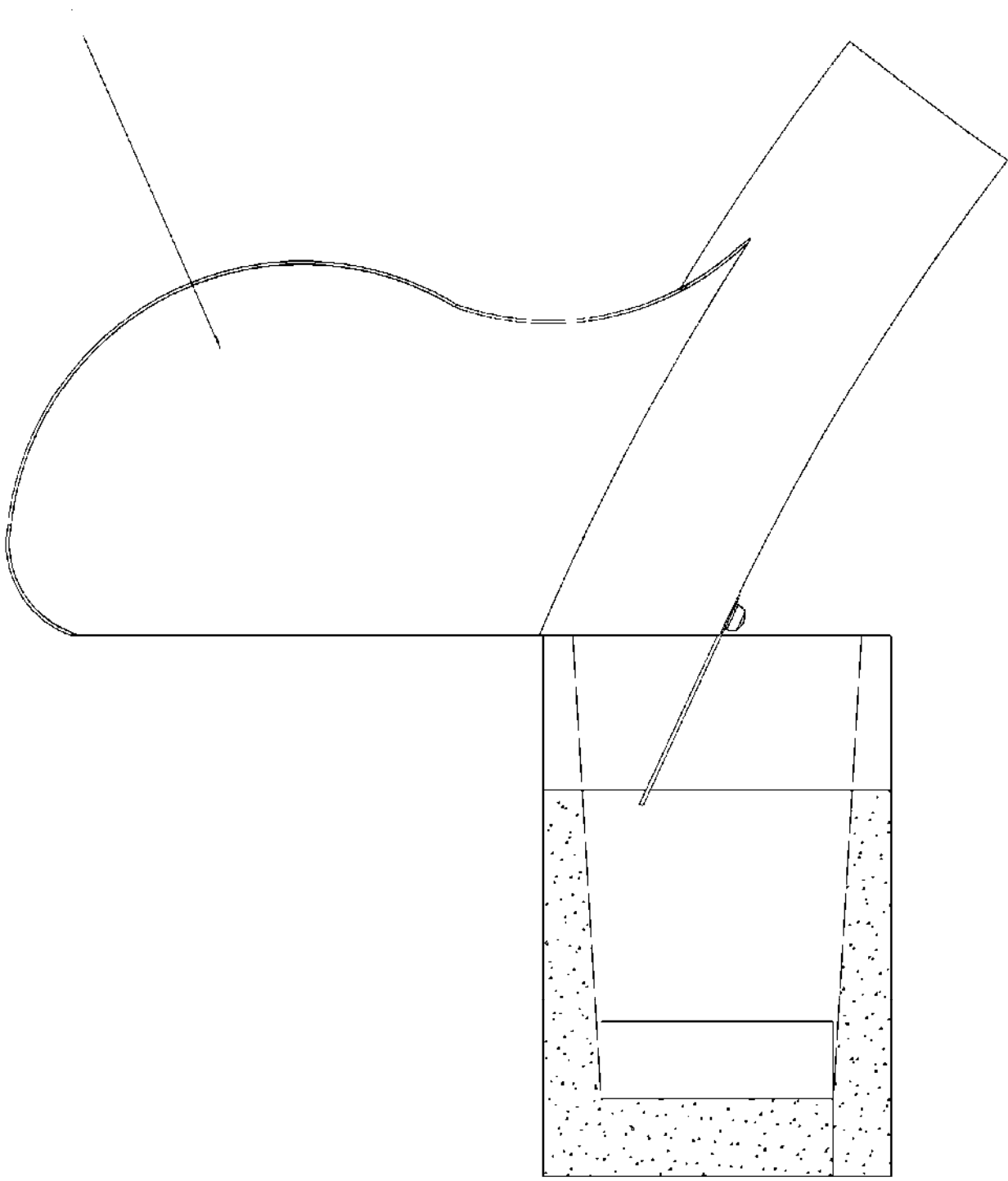
1. Excavate a hole with Ø 30 cm and depth of 60 cm



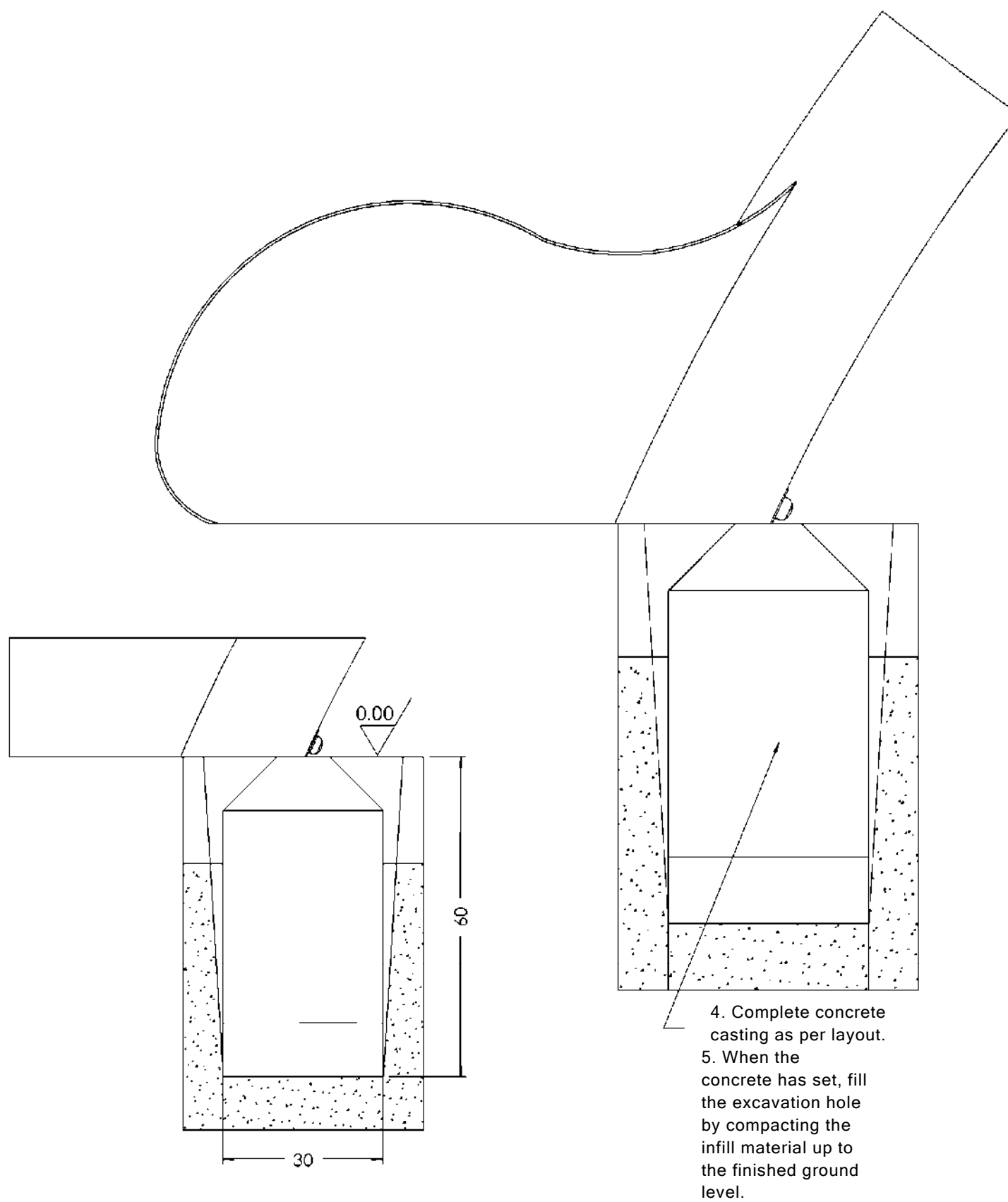
2. Cast a first layer of concrete with thickness of 10 cm.

Le misure del disegno sono espresse in cm		HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legno: imprecisato ± 0,5 (cm) *Lunghezza legno: imprecisato 199 (lung. totale) *Lavorazioni legno: imprecisato ± 0,2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1,5 (mm)		denominazione e/o cliente:	Istruzioni di montaggio interro scivolo curvo Pe
firma esecutore:	Altieri	data:	31.05.05
		nr.	Pag. 1

3. When the concrete has set, position the slide bracket in the hole, checking the correct alignment of the lower part of the slide with the finished ground level.

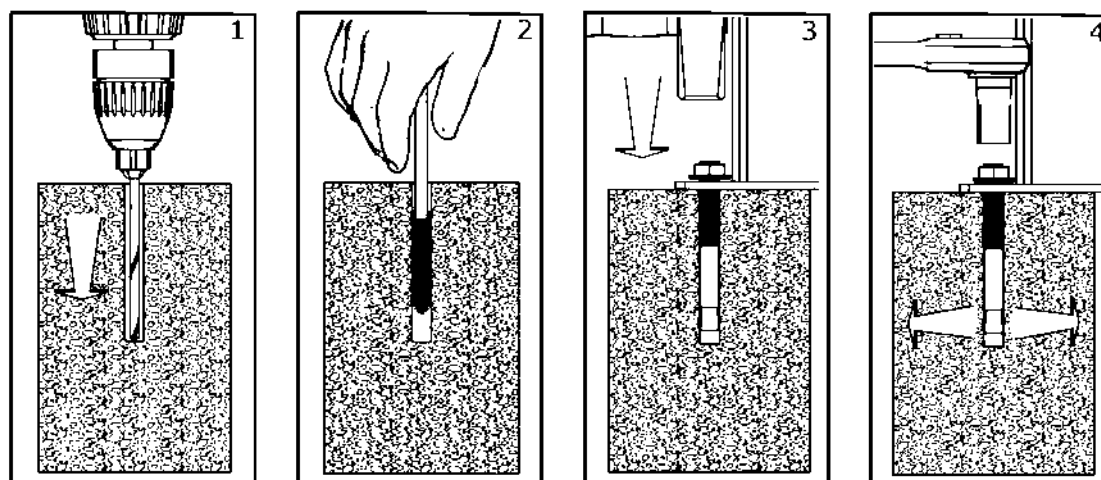


Le misure del disegno sono espresse in cm		HOLZHOFF®	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0,5 (cm) *Lunghezza legname impregnato 19x114 (lung. totale) *Lavorazioni legname impregnato + 0,2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1,5 (mm)		denominazione e/o cliente:	Istruzioni di montaggio interro scivolo curvo Pe
firma esecutore:	Altieri	data:	31.05.05 nr. Pag. 2

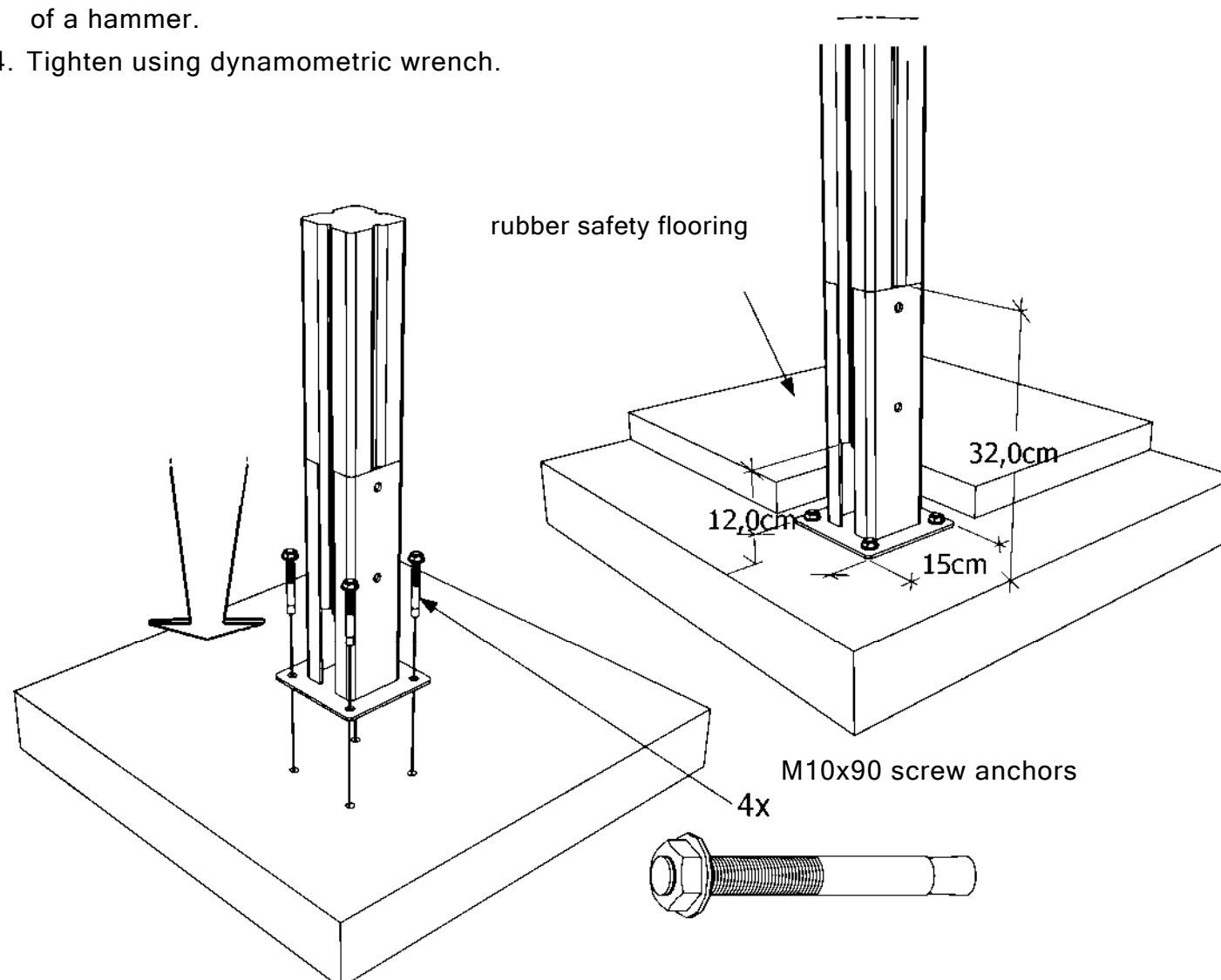


4. Complete concrete casting as per layout.
5. When the concrete has set, fill the excavation hole by compacting the infill material up to the finished ground level.

Le misure del disegno sono espresse in		HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legno: impregnato ± 0.5 (cm) *Lunghezza legno: impregnato ± 0.1 (cm) *Lavorazioni legno: impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	Istruzioni di montaggio interro scivolo curvo Pe
firma esecutore:	Altieri	data:	31.05.05
		nr.	Pag. 3



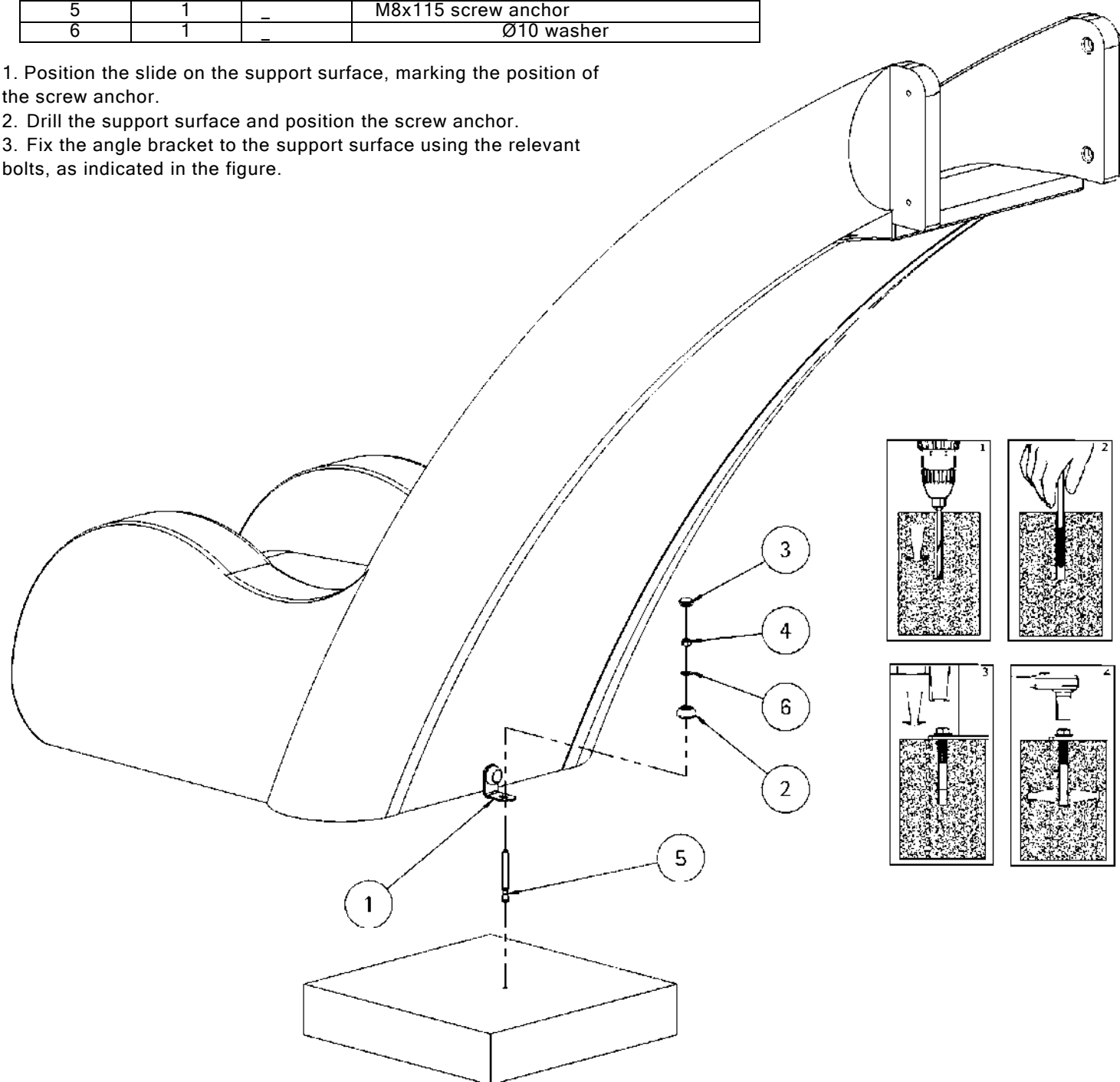
1. Drill.
2. Clean the hole thoroughly using an air pump and small brushes.
3. Insert the anchor into the hole present on the bracket with the aid of a hammer.
4. Tighten using dynamometric wrench.



Le misure sono espresse in cm.	SOLZBOE	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio ancoraggio montanti con staffe
firma esecutore : 	data : 14.02.2011	nr. pag.1

Article num.	Quantity	CODE N.	NAME
1	1	xfe265	59x59x35 stainless steel angle bracket
2	2	xpe10	PE nut protection cap
3	2	xpe116	PE cap
4	1	-	M10 self-locking nut
5	1	-	M8x115 screw anchor
6	1	-	Ø10 washer

1. Position the slide on the support surface, marking the position of the screw anchor.
2. Drill the support surface and position the screw anchor.
3. Fix the angle bracket to the support surface using the relevant bolts, as indicated in the figure.



N.B. The combination of colours and models represented is purely indicative.
The slide can be at a height of 84-144-192 cm.

Le misure del disegno sono espresse in cm		HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 190 (lung. totale) *Lavorazioni legname impregnato + 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente: istruzioni di montaggio ancoraggio scivolo curvo pe	
firma esecutore:	<i>Altieri</i>	data: 16.02.2011	nr. pag.1