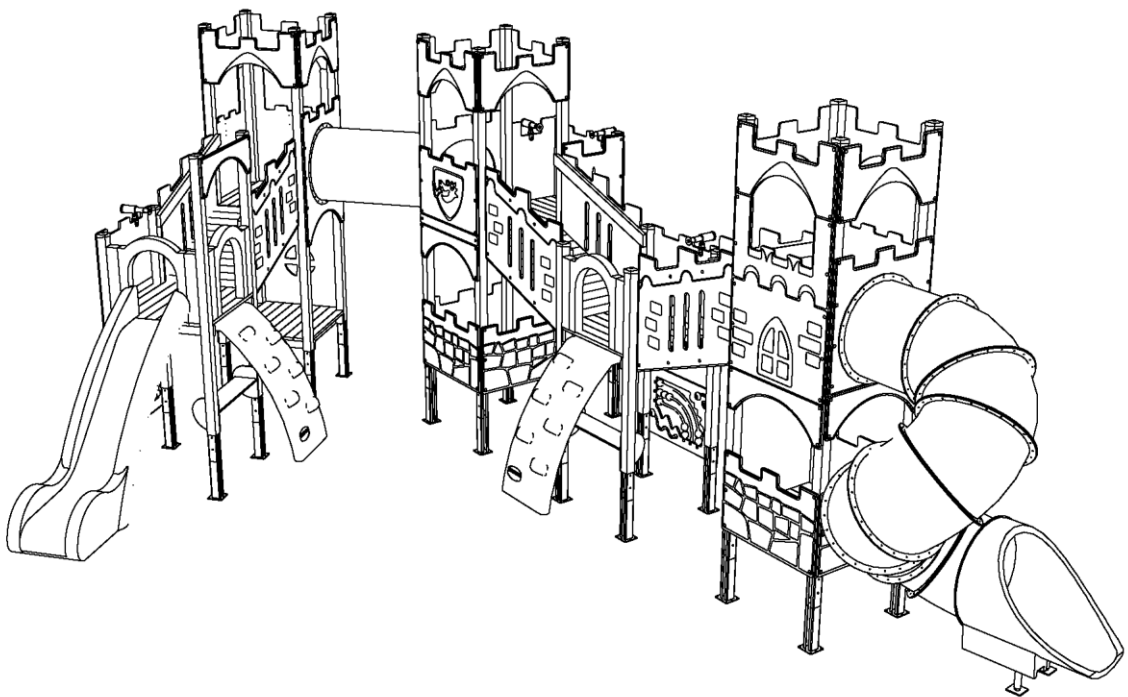
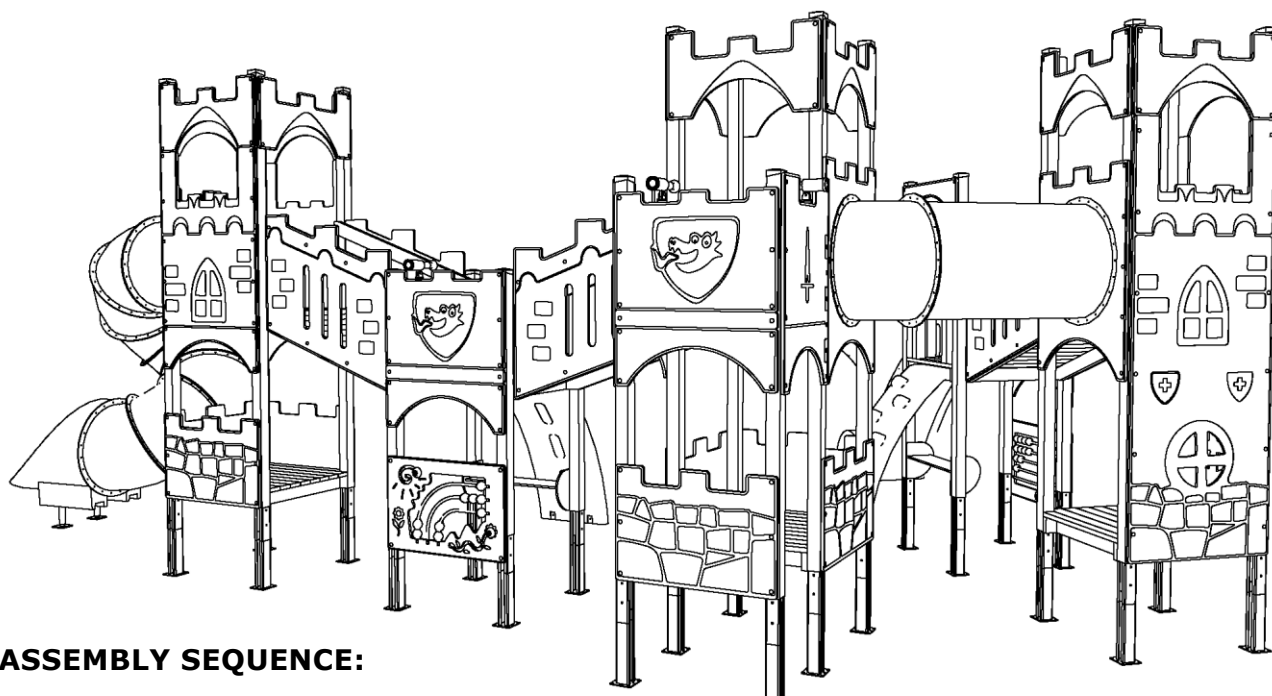
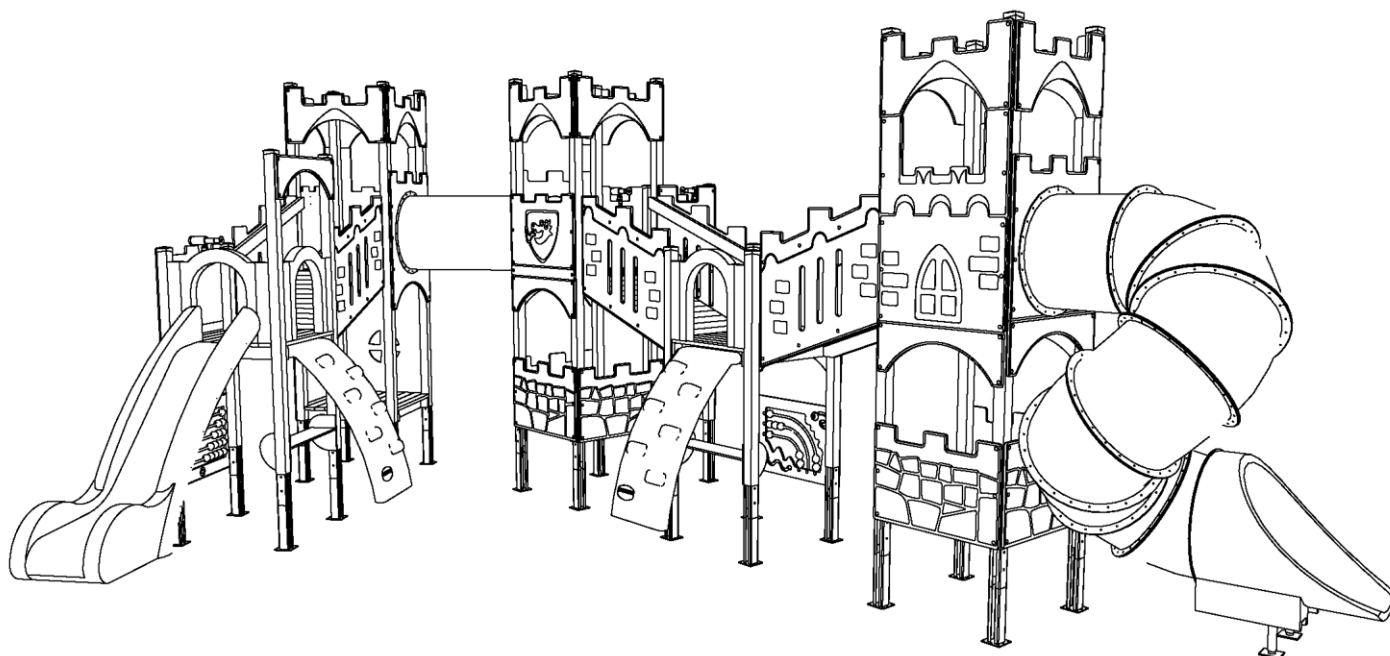




assembly instructions XT 600 "Dragon Castle"

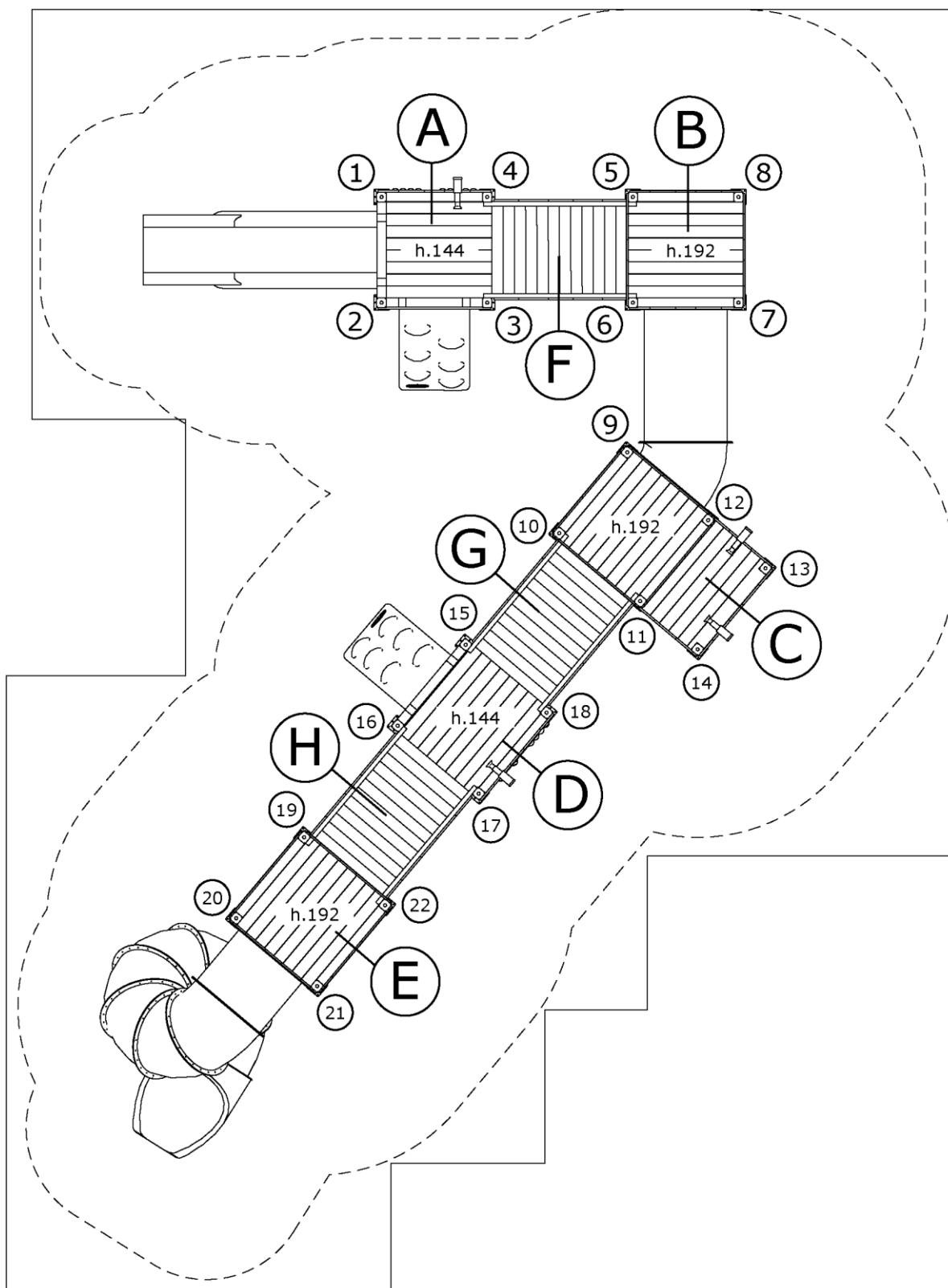


ASSEMBLY SEQUENCE:

1. STRUTS AND PLATFORMS
2. INCLINED CLIMBING BOARDS
3. PE PANELS
4. TUBE BRIDGE
5. TUBE SLIDE

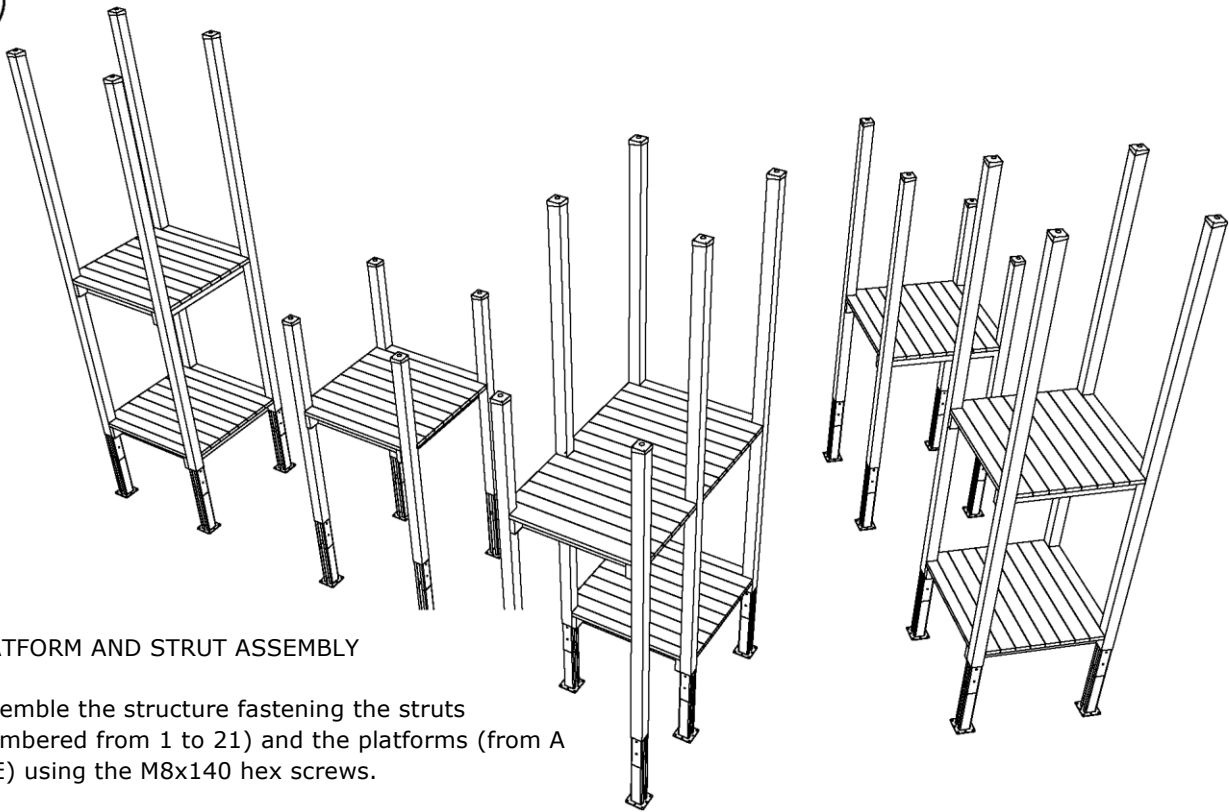
6. PE ENTRANCE AND CLIMBING BOARD
7. PE ENTRANCE AND SLIDE
8. ACTIVITY PANELS
9. TELESCOPES
10. BENCHES

Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio XT 600
firma esecutore : 	data : 11.2014	nr. pagina 2



Le misure sono espresse in cm.	HOLZOF	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio XT 600
firma esecutore : 	data : 11.2014	nr. pagina 3

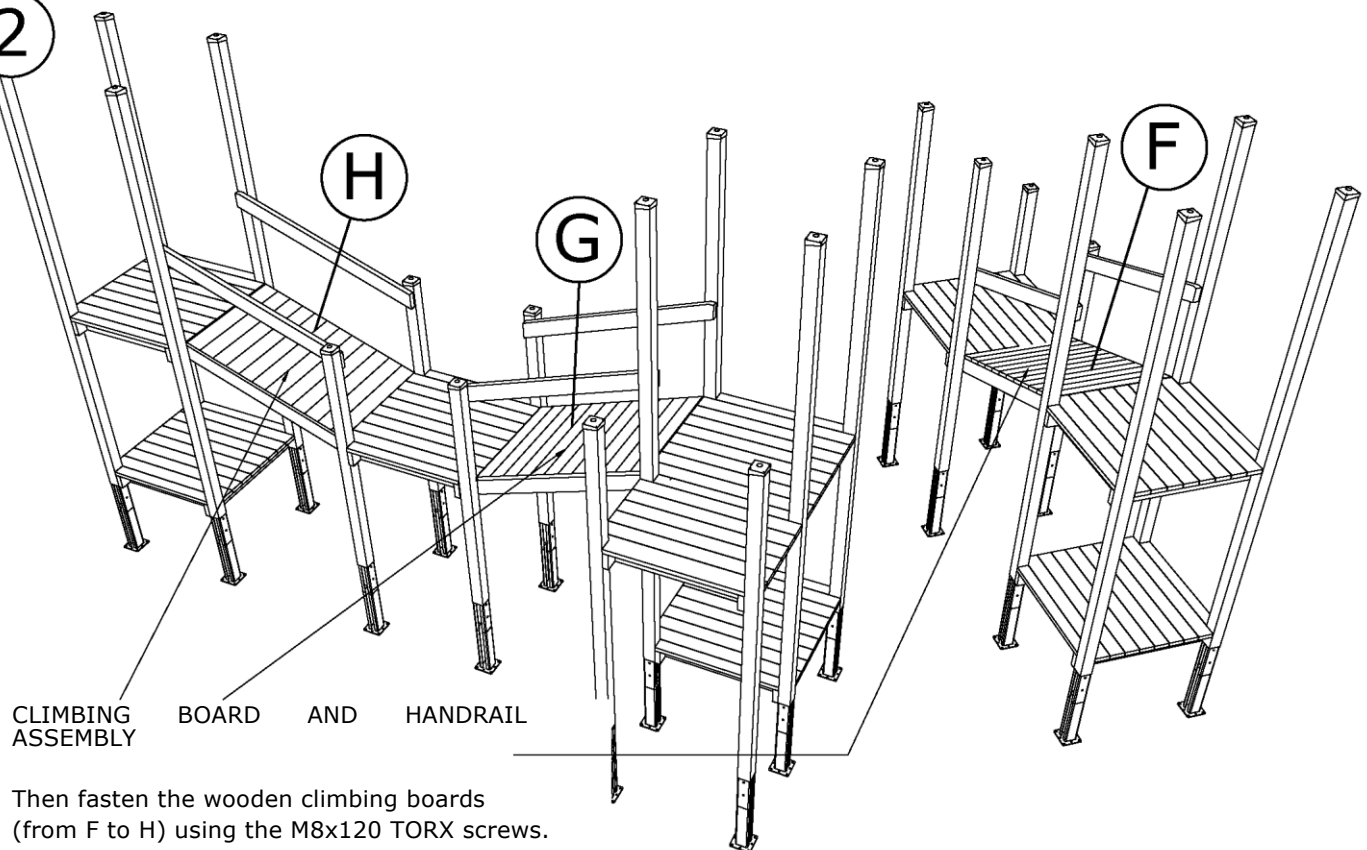
1



PLATFORM AND STRUT ASSEMBLY

Assemble the structure fastening the struts (numbered from 1 to 21) and the platforms (from A to E) using the M8x140 hex screws.

2

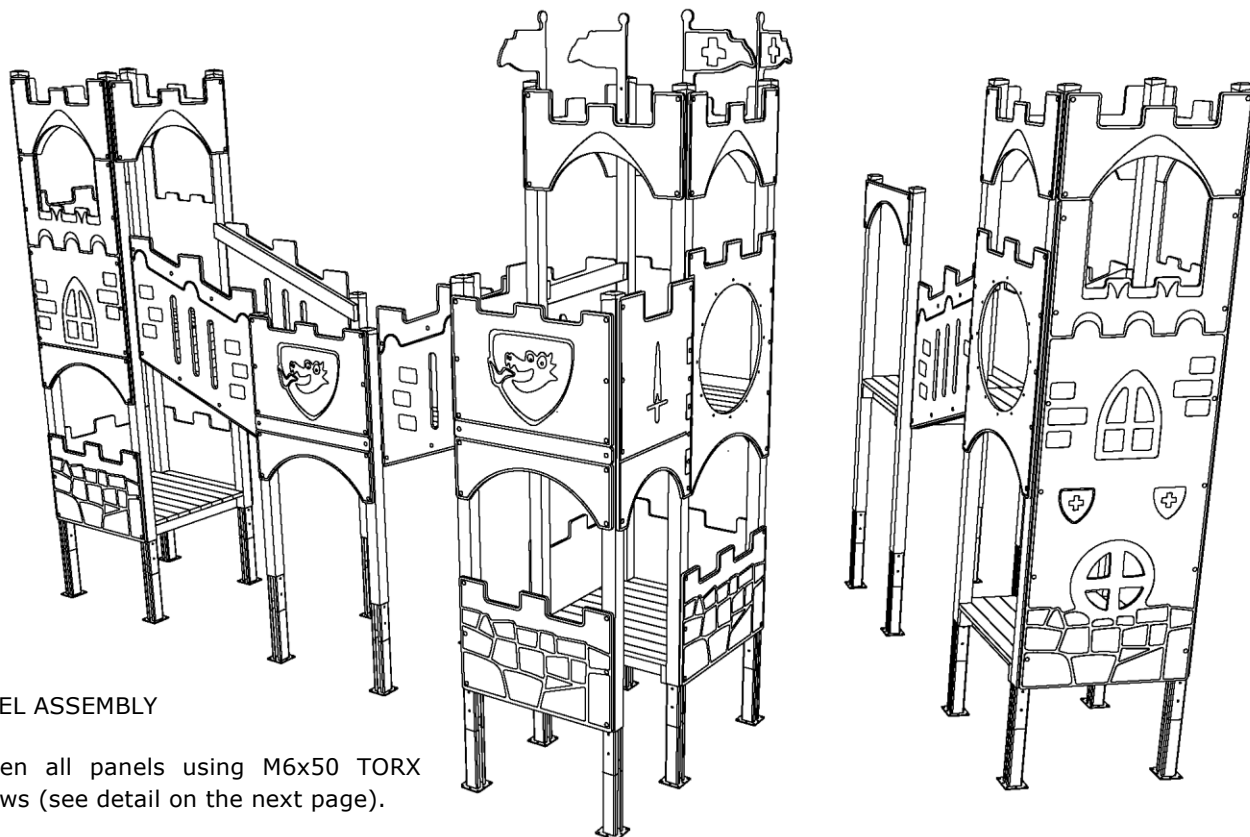


CLIMBING BOARD AND HANDRAIL

Then fasten the wooden climbing boards (from F to H) using the M8x120 TORX screws.

Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio generali XT 600
firma esecutore : 	data : 12/11/14	nr. pagina 1

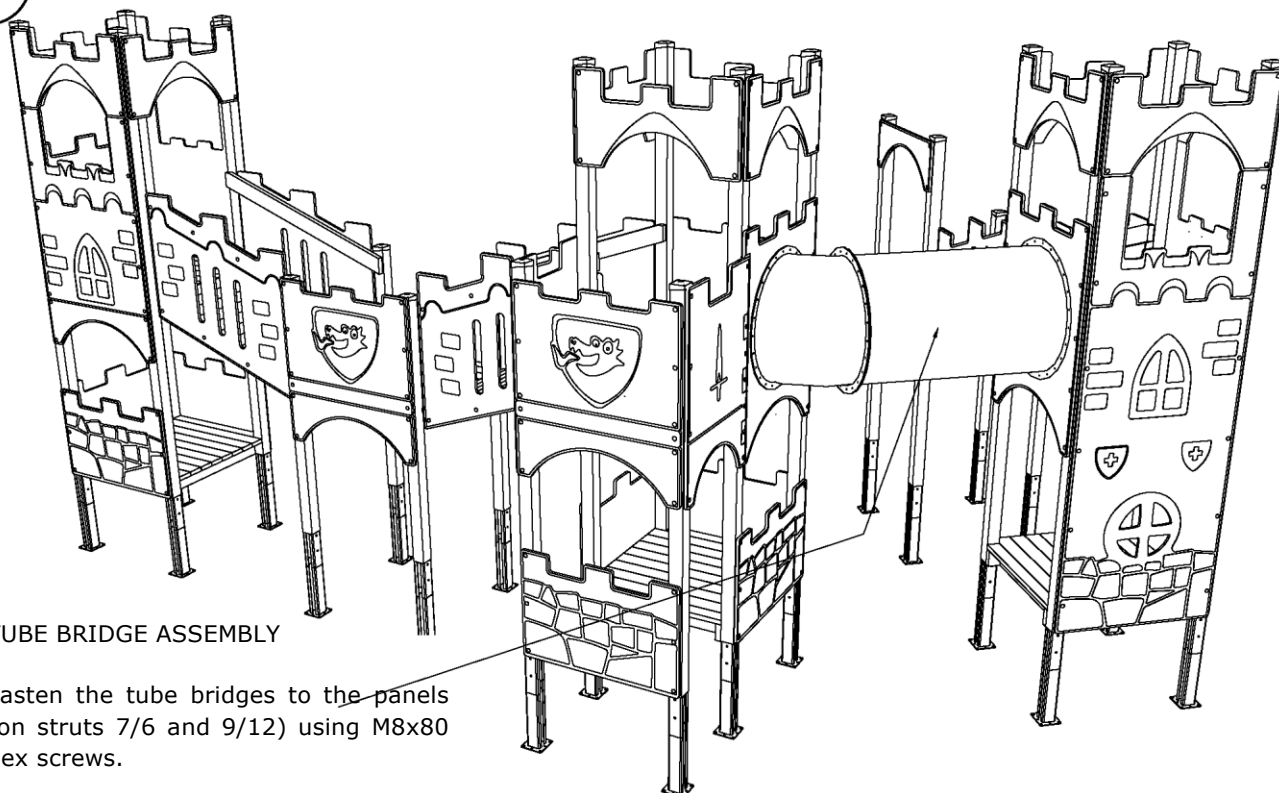
3



PANEL ASSEMBLY

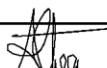
Fasten all panels using M6x50 TORX screws (see detail on the next page).

4

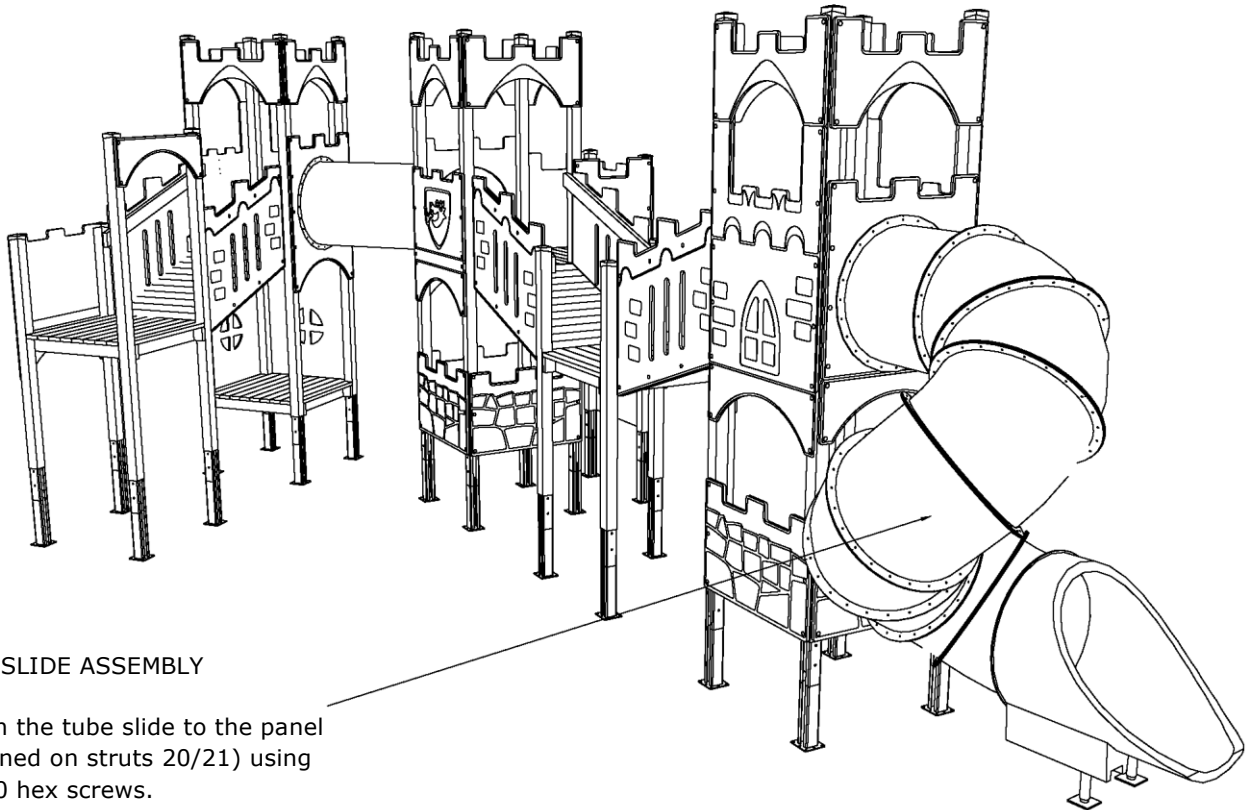


TUBE BRIDGE ASSEMBLY

Fasten the tube bridges to the panels (on struts 7/6 and 9/12) using M8x80 hex screws.

Le misure sono espresse in cm.		SOLZOF	
Colori e modelli rappresentati sono puramente indicativi		denominazione e/o cliente :	istruzioni di montaggio generali XT 600
firma esecutore :		data : 12/11/14	nr. pagina 2

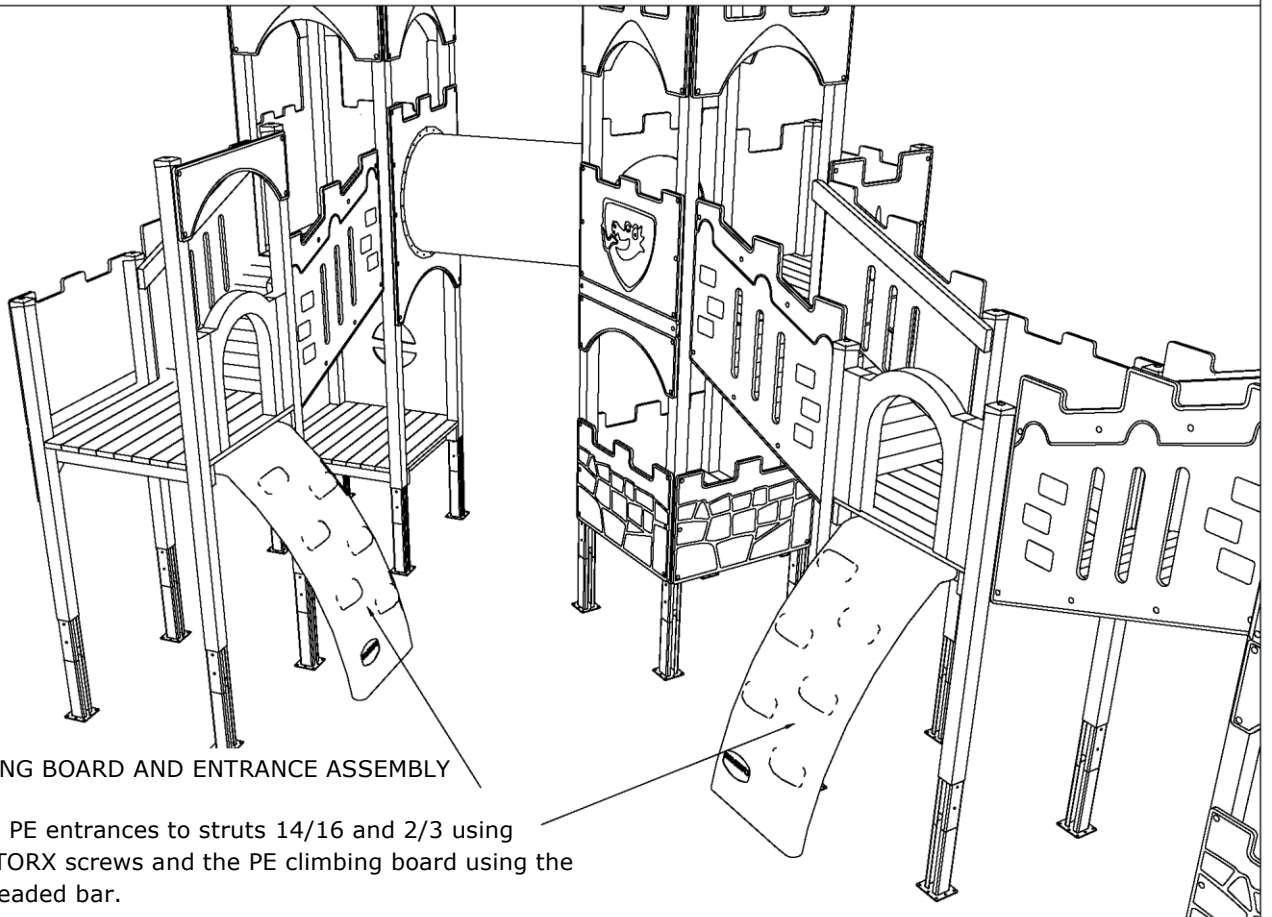
5



TUBE SLIDE ASSEMBLY

Fasten the tube slide to the panel
(fastened on struts 20/21) using
M8x50 hex screws.

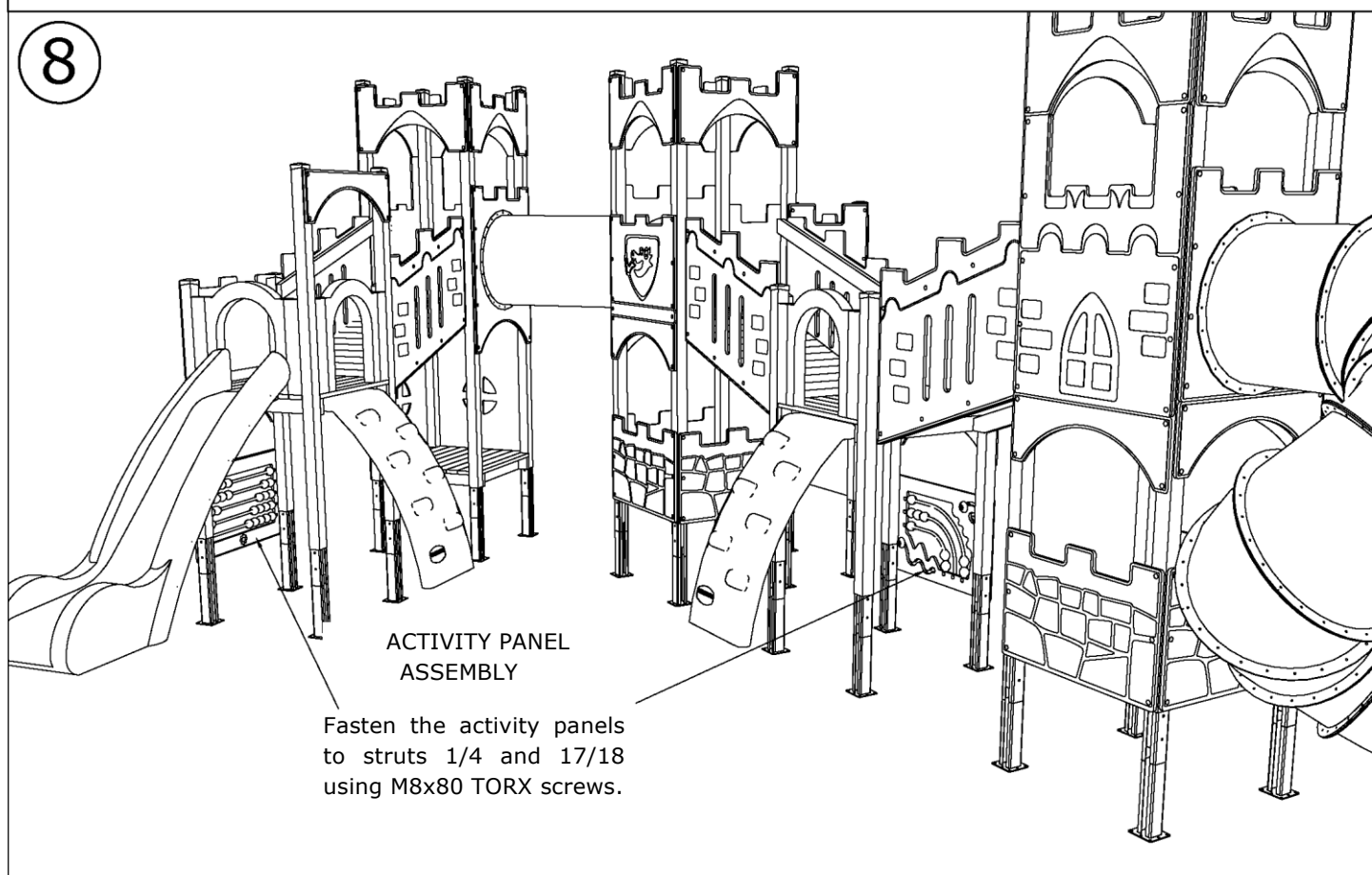
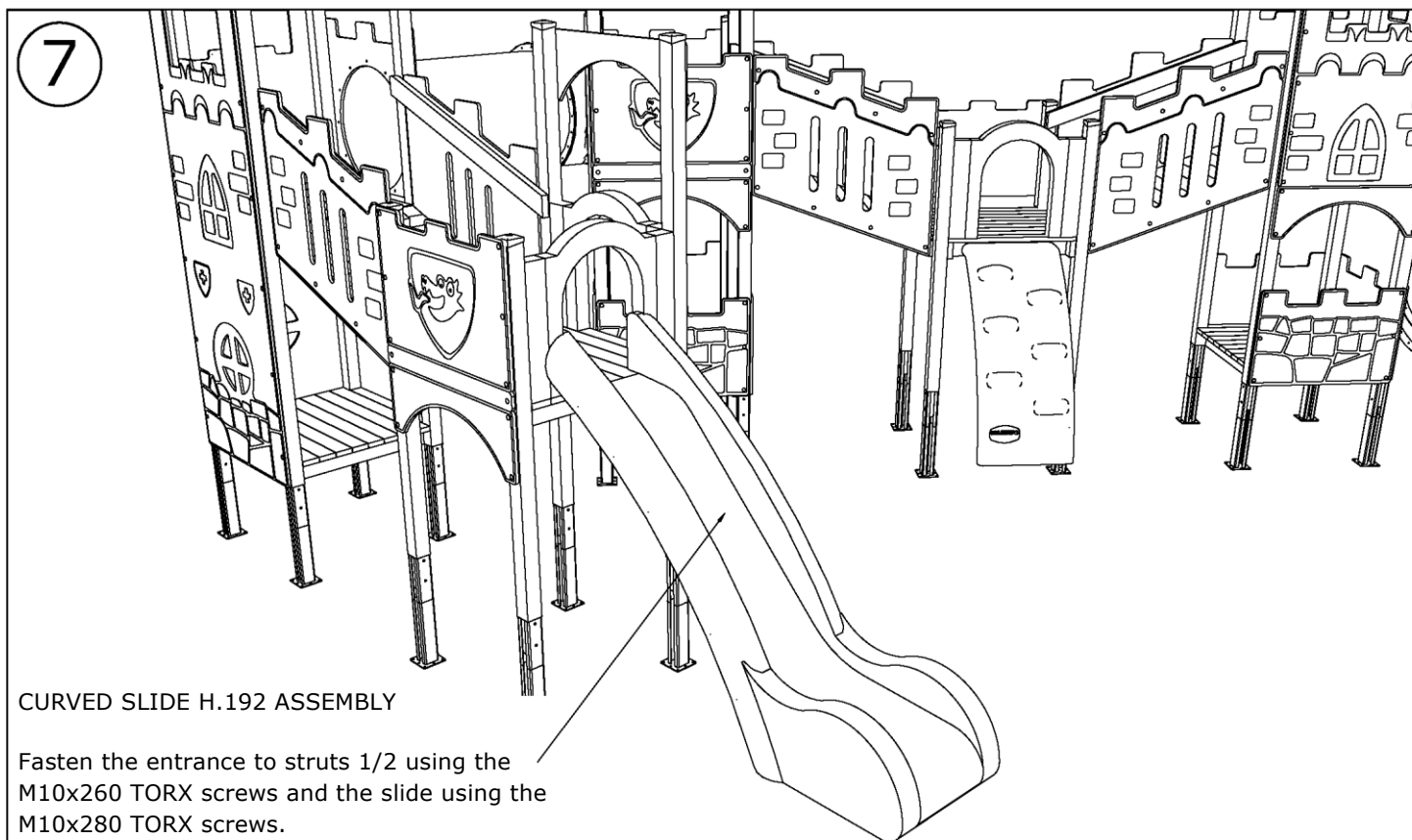
6



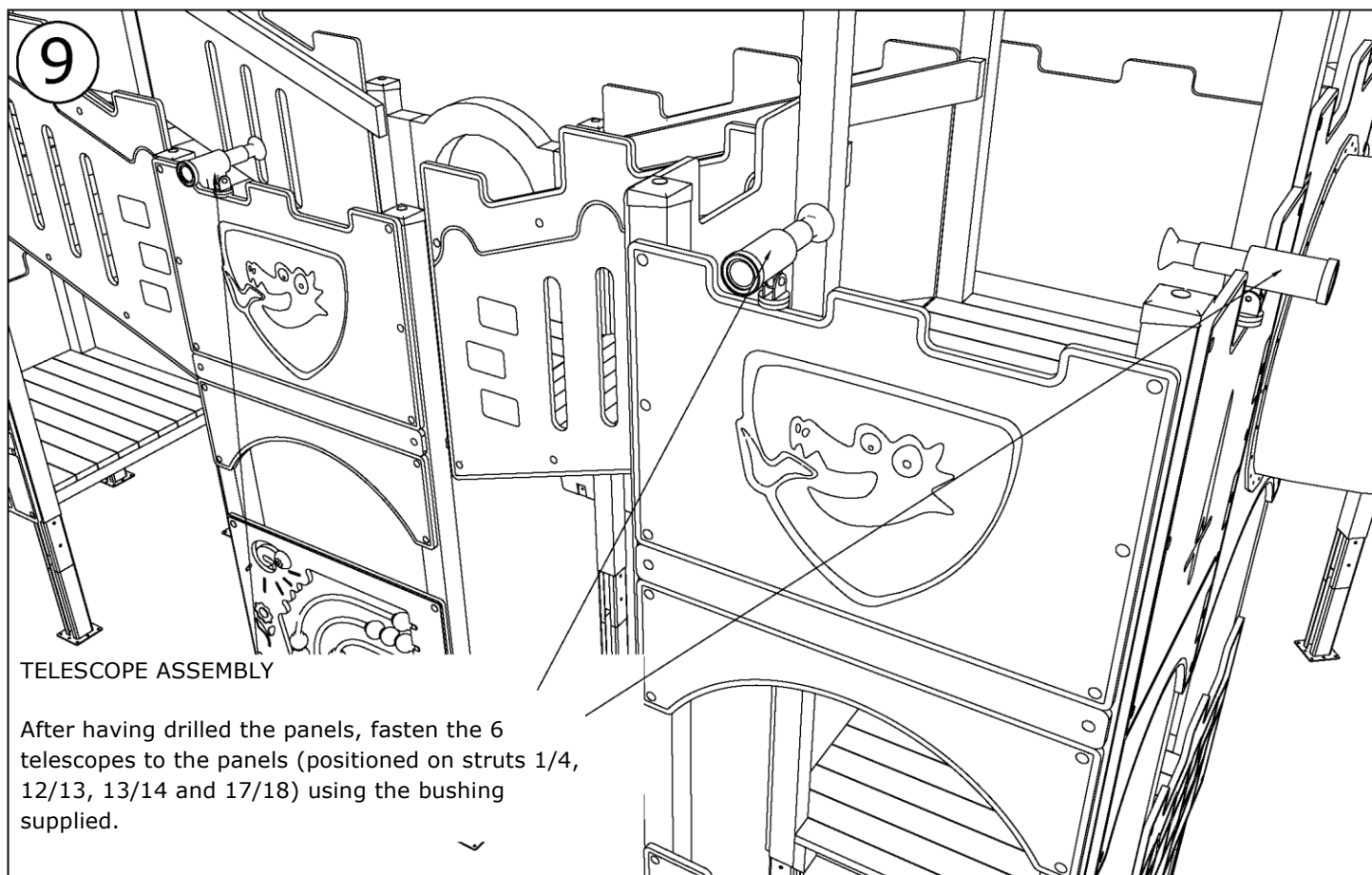
PE CLIMBING BOARD AND ENTRANCE ASSEMBLY

Fasten the PE entrances to struts 14/16 and 2/3 using
M10x260 TORX screws and the PE climbing board using the
M8x70 threaded bar.

Le misure sono espresse in cm.			
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio generali XT 600	
firma esecutore : 	data : 12/11/14	nr.	pagina 3

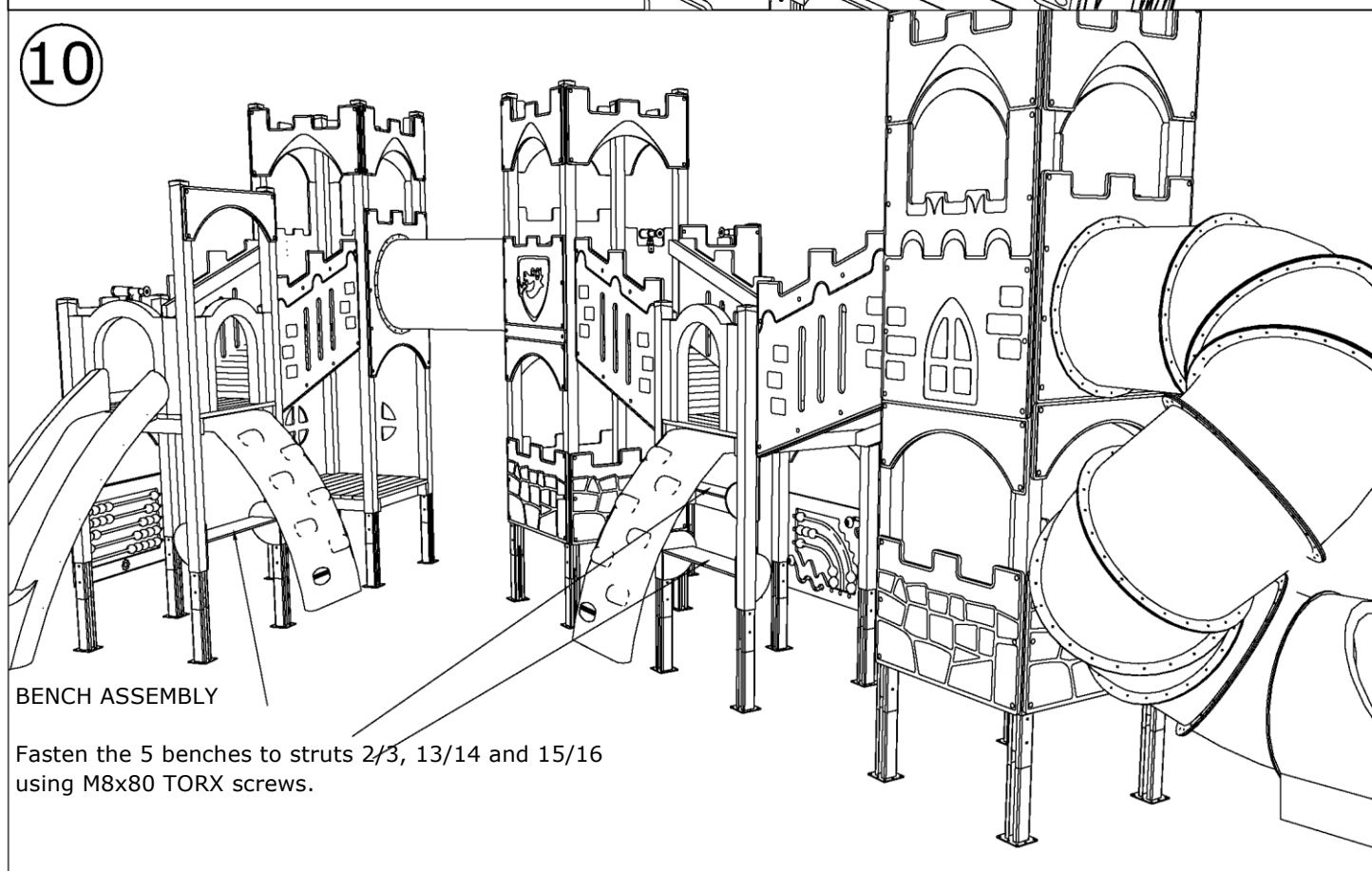


Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio generali XT 600
firma esecutore : 	data : 12/11/14	nr. pagina 4



TELESCOPE ASSEMBLY

After having drilled the panels, fasten the 6 telescopes to the panels (positioned on struts 1/4, 12/13, 13/14 and 17/18) using the bushing supplied.

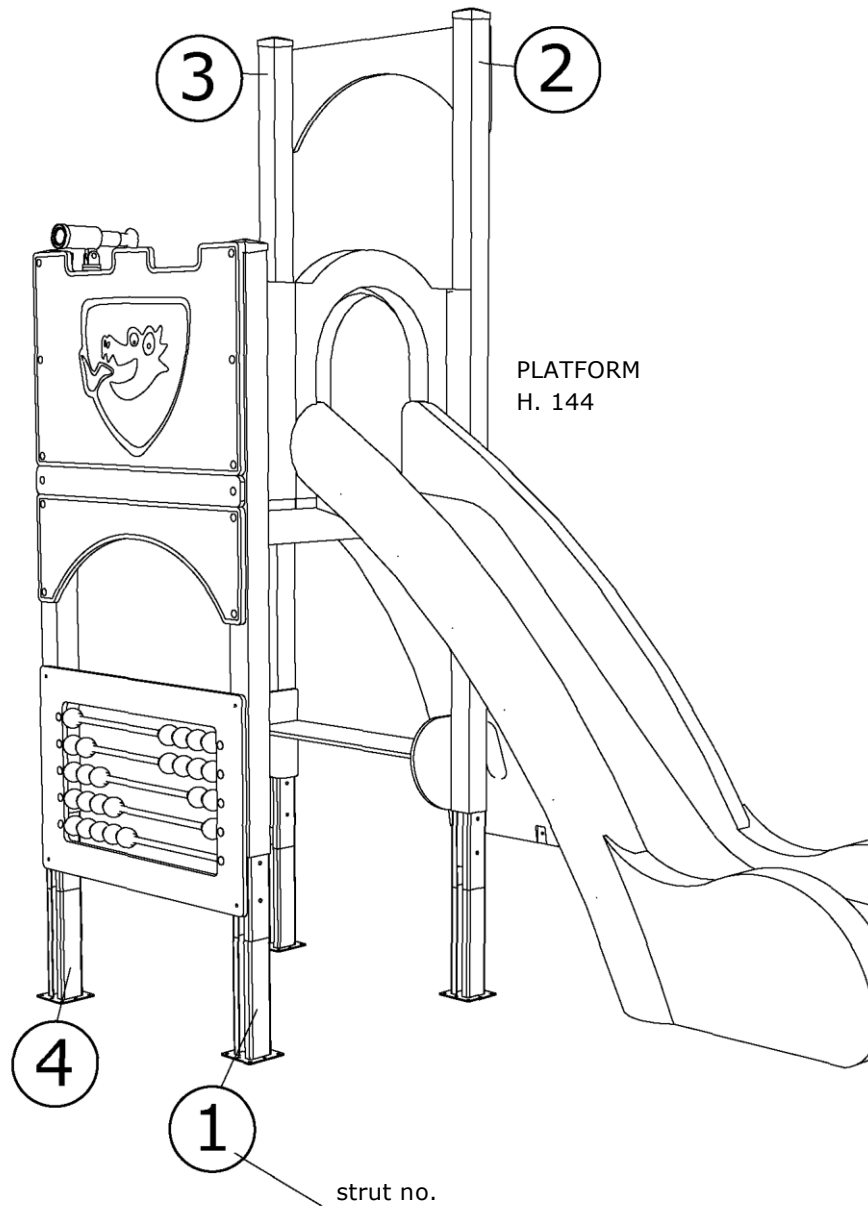


BENCH ASSEMBLY

Fasten the 5 benches to struts 2/3, 13/14 and 15/16 using M8x80 TORX screws.

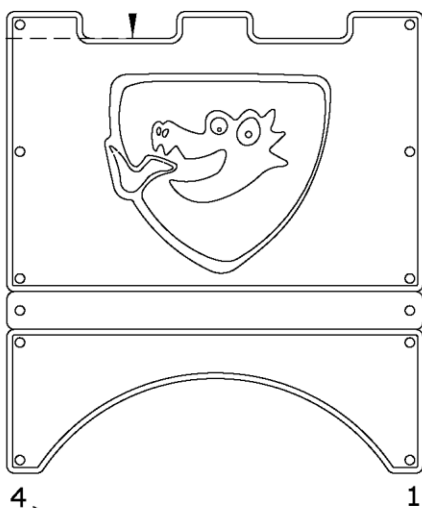
Le misure sono espresse in cm.	SOLZOP	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio generali XT 600
firma esecutore : 	data : 12/11/14	nr. pagina 5

TOWER A



* intended as the measurement from the platform to the point indicated by the symbol!

hp* 144
75 cm.

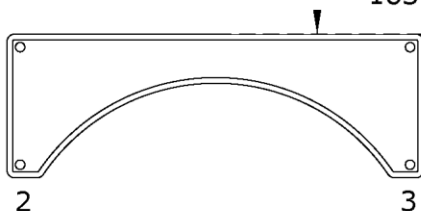


4

strut no.

1

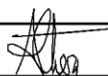
hp* 144
163 cm.



2

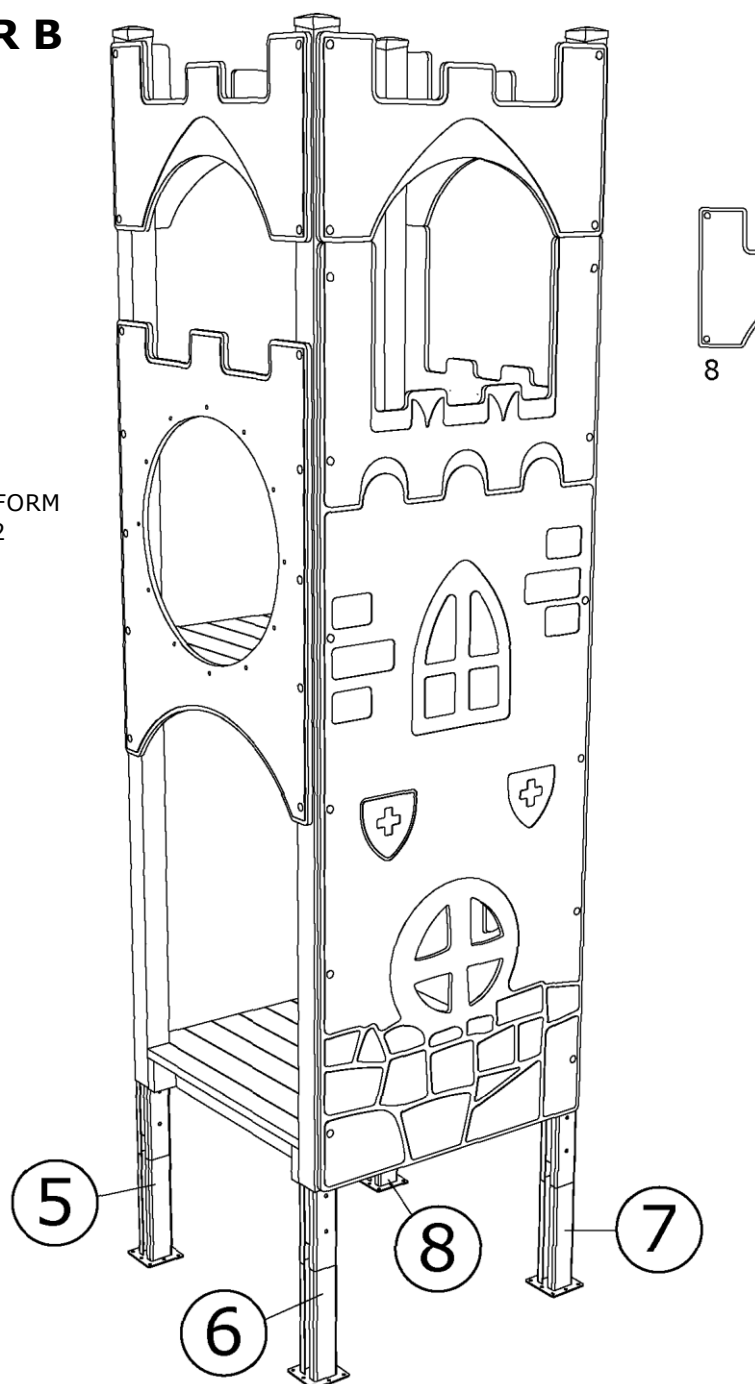
3



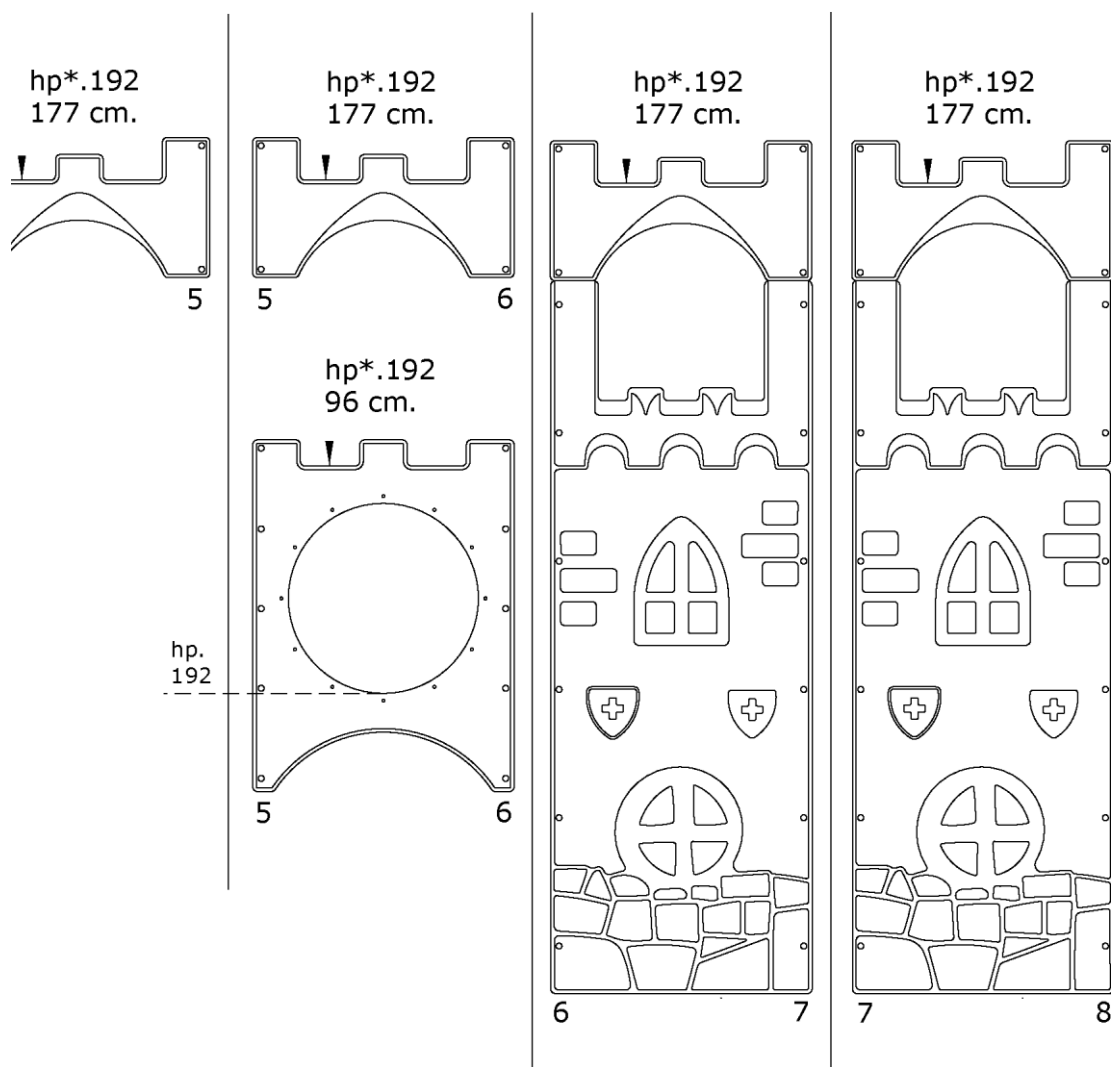
Le misure sono espresse in cm.	HOLZHOFF 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio XT 600 schema pannelli
firma esecutore : 	data : 11/11/14	nr. pagina 1

TOWER B

PLATFORM
H.192



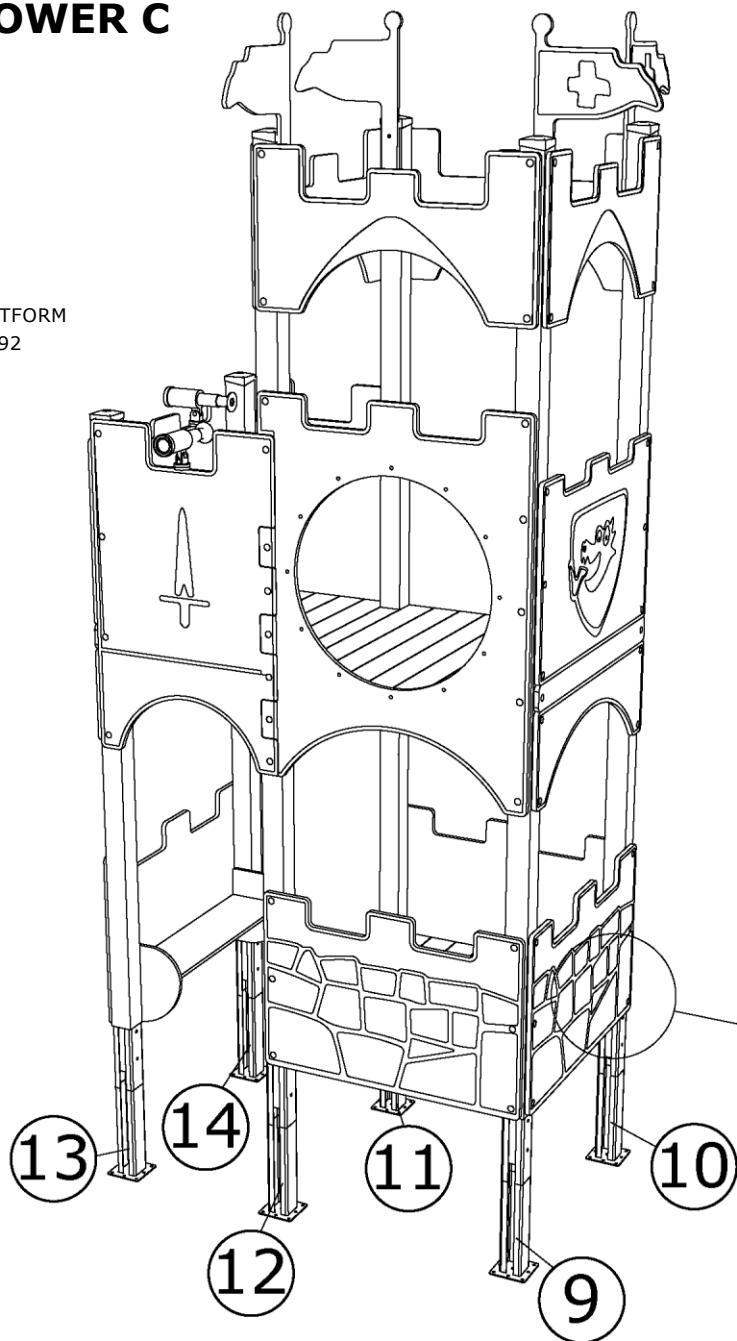
* intended as the measurement from the platform to the point indicated by the symbol!



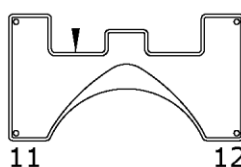
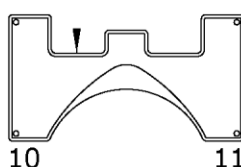
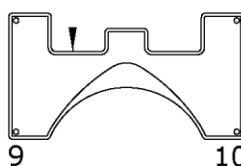
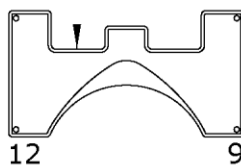
Le misure sono espresse in cm.	SOLZOP	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio XT 600 schema pannelli
firma esecutore : 	data : 11/11/14	nr. pagina 2

TOWER C

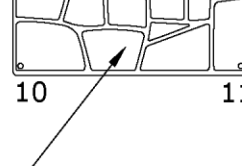
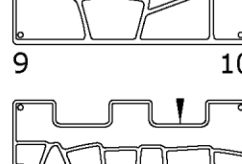
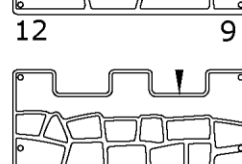
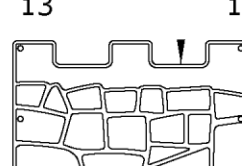
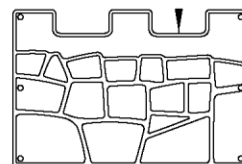
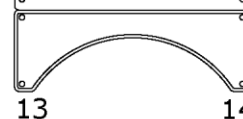
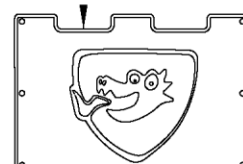
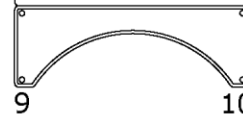
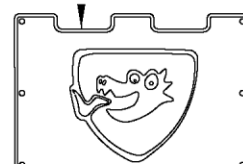
PLATFORM
H.192



hp*.192
177 cm.



hp*.192
75 cm.



panels fastened in correspondence to
the top part of the
/ brackets
! 49 cm from the ground platform

Le misure sono espresse in cm.

Colori e modelli rappresentati
sono puramente indicativi

firma esecutore :

[Signature]

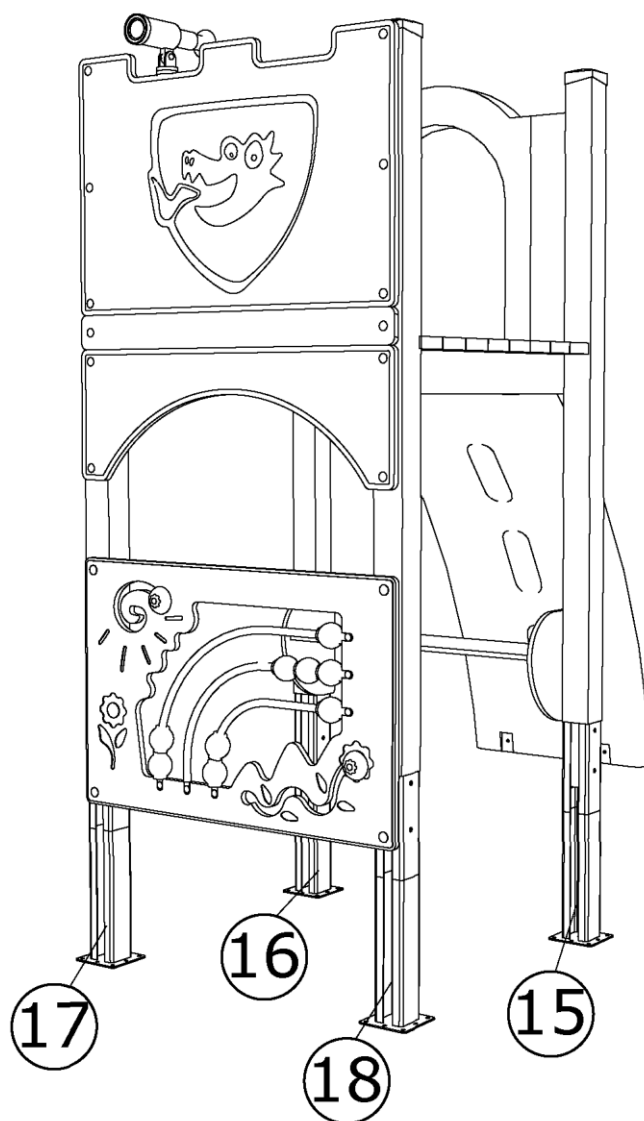
denominazione
e/o cliente :

data : 11/11/

* intended as the measurement from the platform to the point indicated by the symbol!

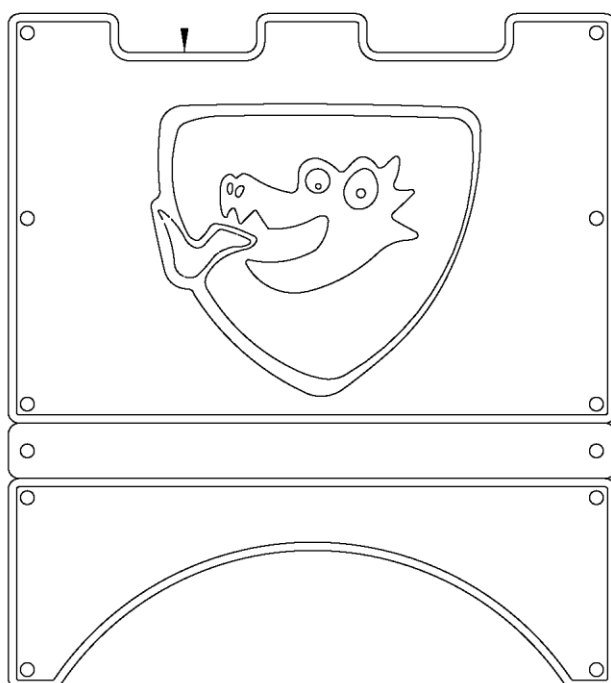
TOWER D

PLATFORM
H. 144



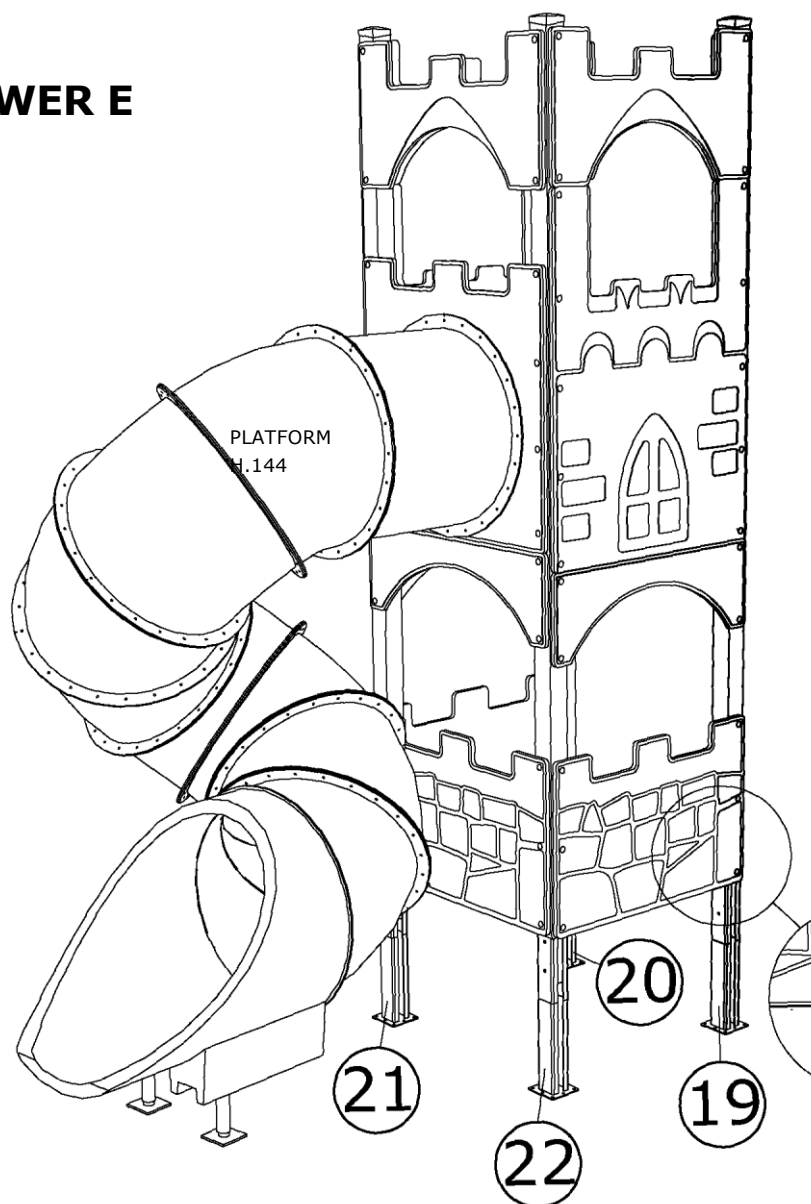
* intended as the measurement from the platform to the point indicated by the symbol!

hp*.144
75 cm.

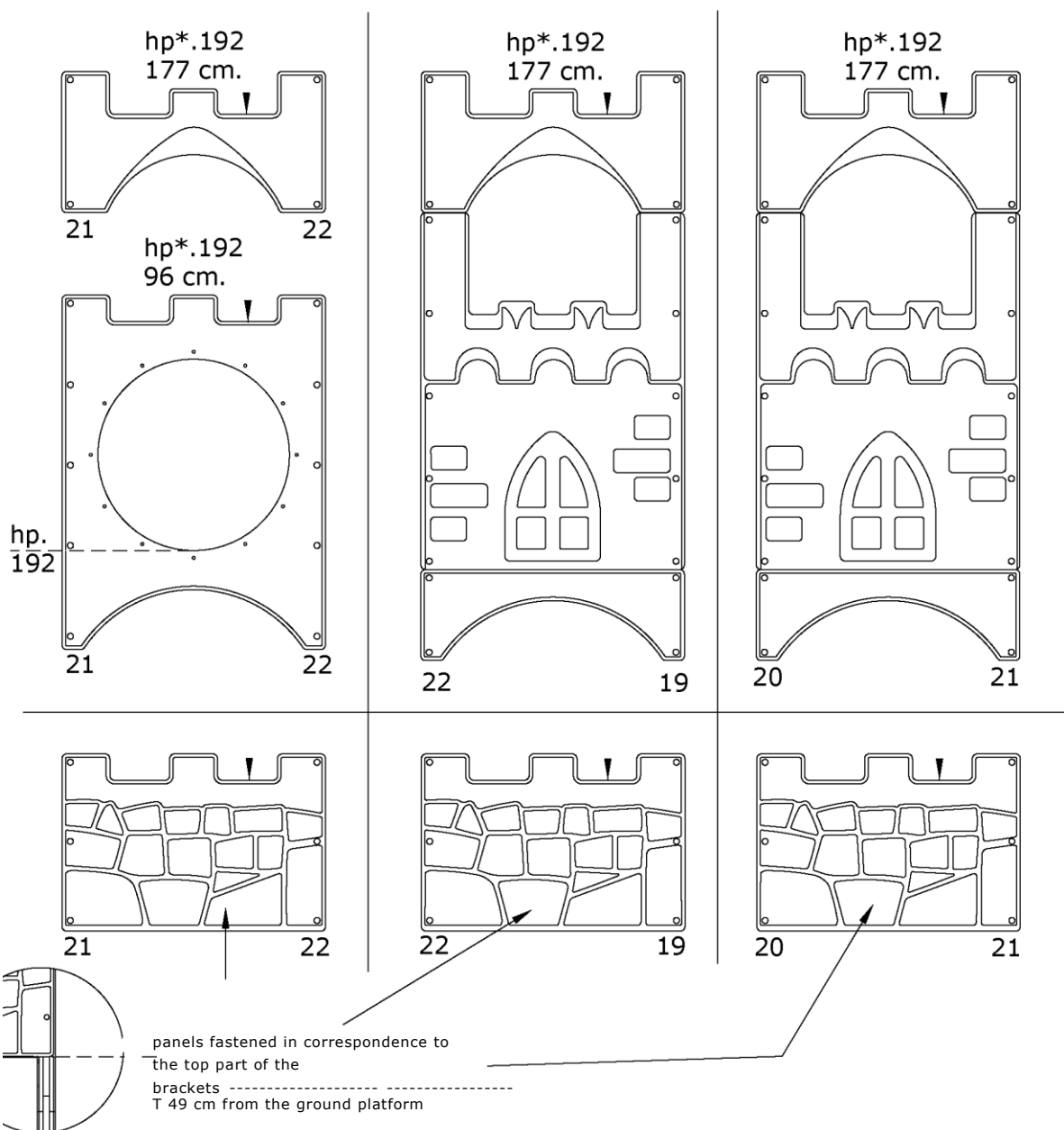


Le misure sono espresse in cm.			
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio XT 600 schema pannelli	
firma esecutore : 	data : 11/11/14	nr.	pagina 4

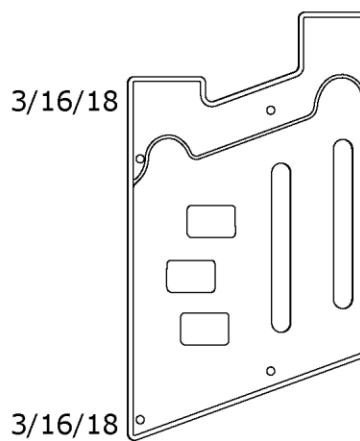
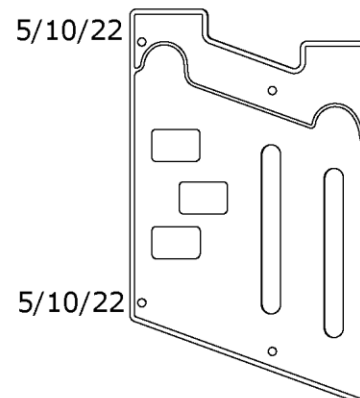
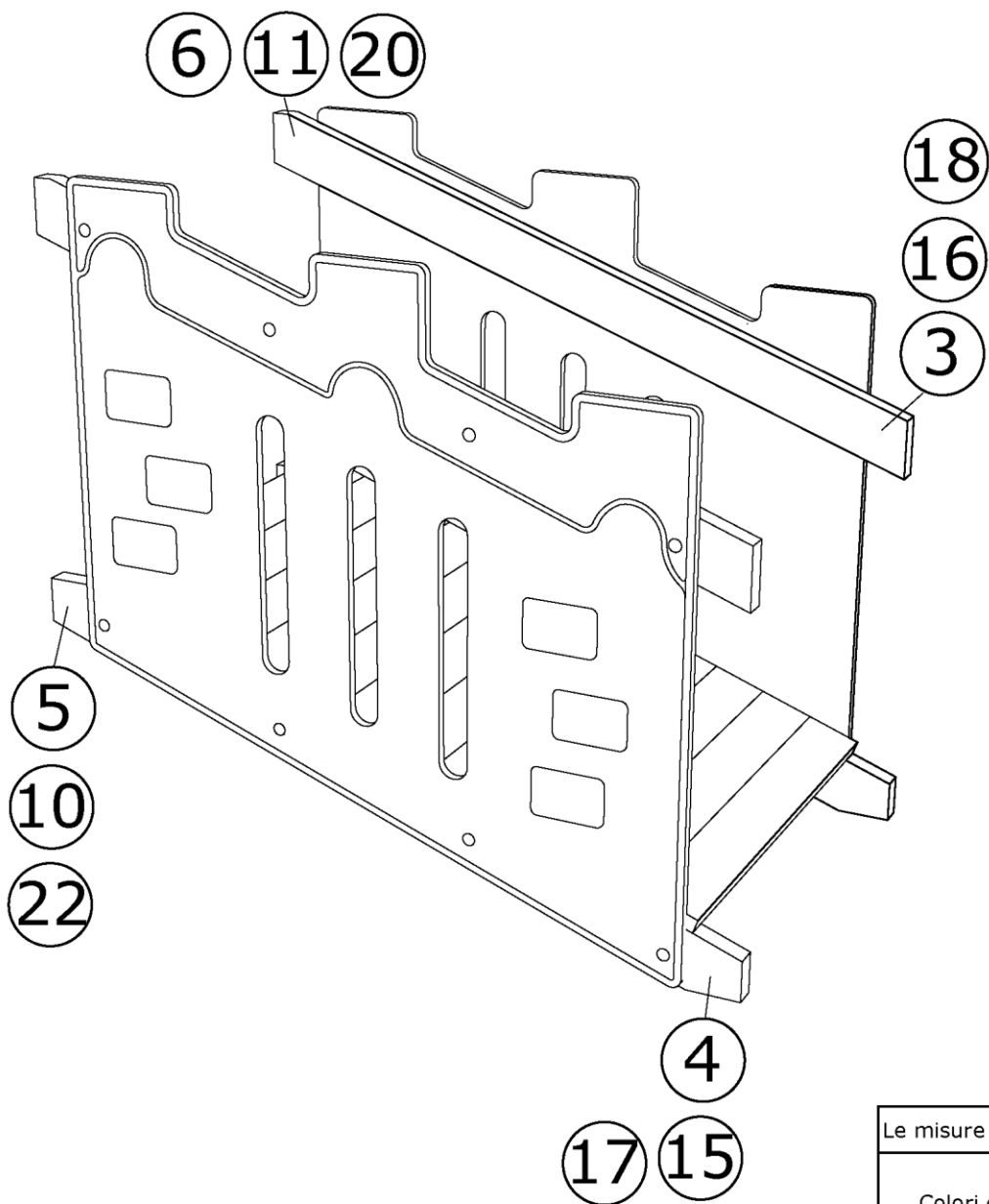
TOWER E



* intended as the measurement from the platform to the point indicated by the symbol!



Le misure sono espresse in cm.	SOLZOP	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio XT 600 schema pannelli
firma esecutore : 	data : 11/11/14	nr. pagina 5



Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi		denominazione e/o cliente
firma esecutore :		data : 1

HOLZOF 



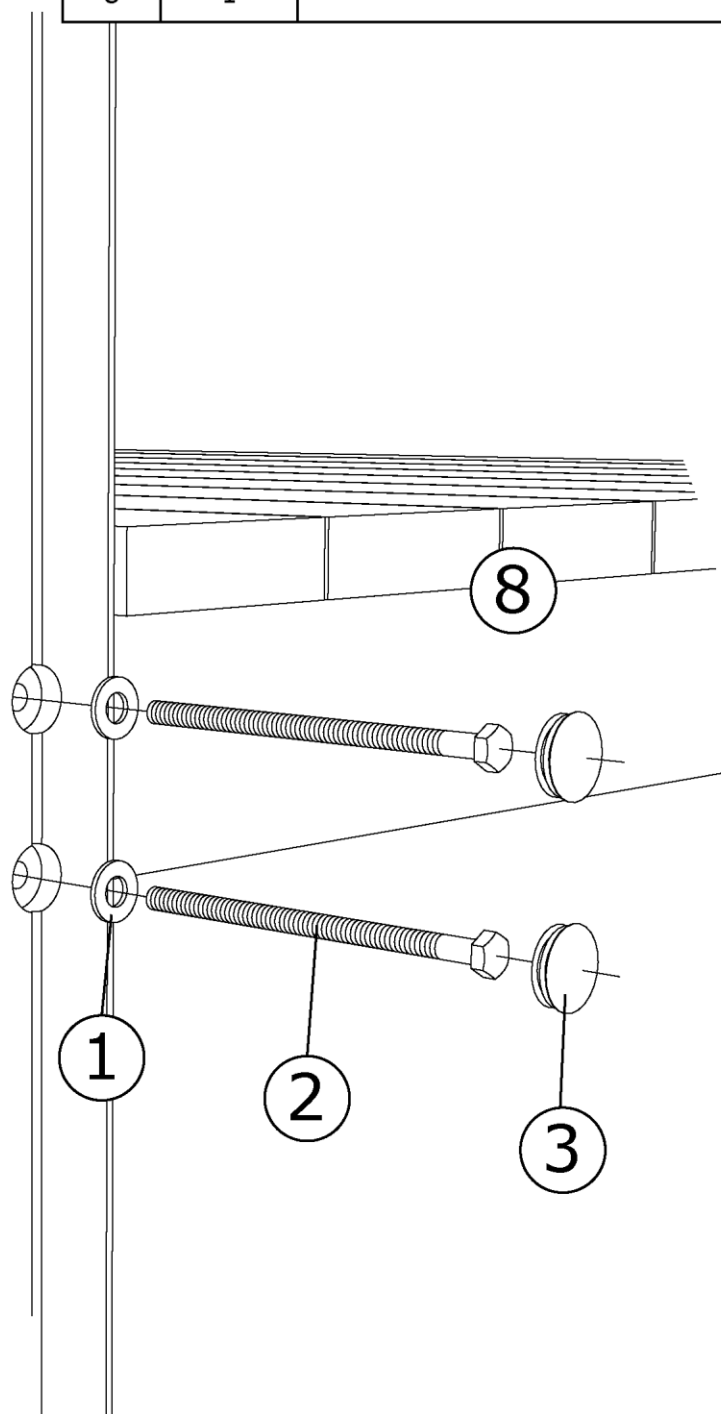
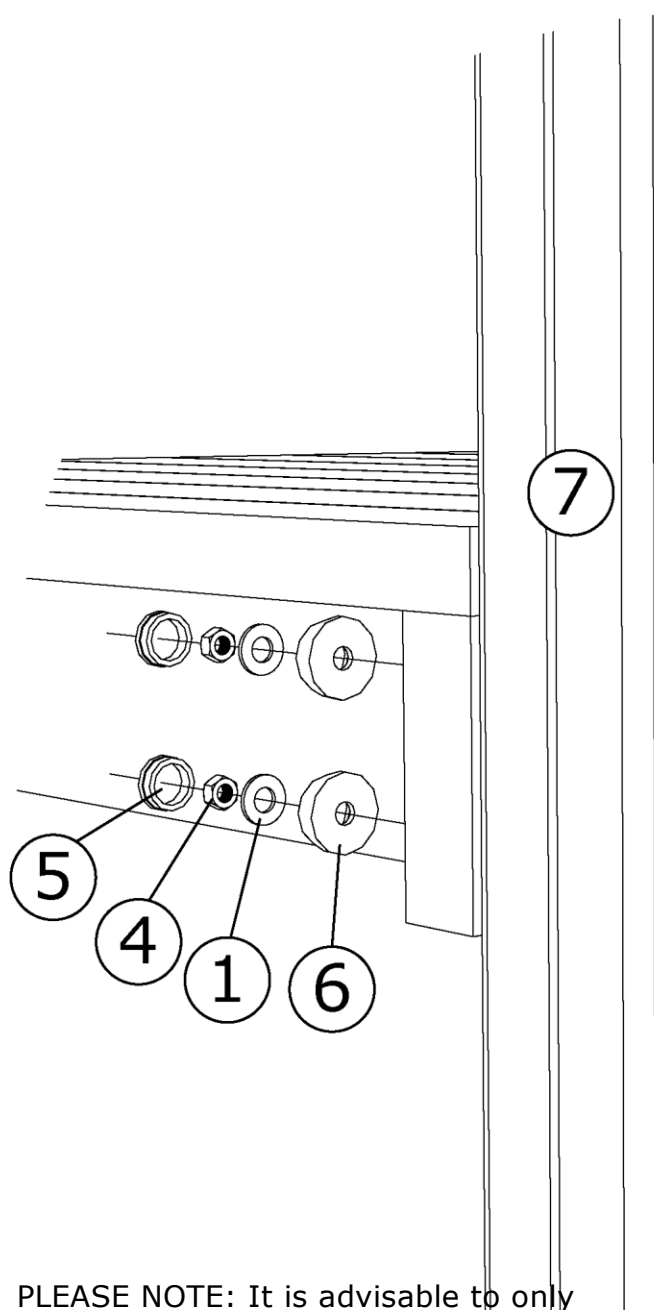
Fasten the platforms (8) to the struts (7) using the nuts and bolts indicated in the figure.

Repeat this operation for the remaining 3 struts and, if necessary, for the other platforms.

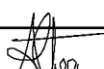
Article no. Quantity

Name

		M8 washer M8x140 hex
1	16	screw finned PE cap 025
2	8	self-locking nut M8 PE
3	8	cap PE nut cover
4	8	platform strut
5	8	
6	8	
7	4	
8	1	



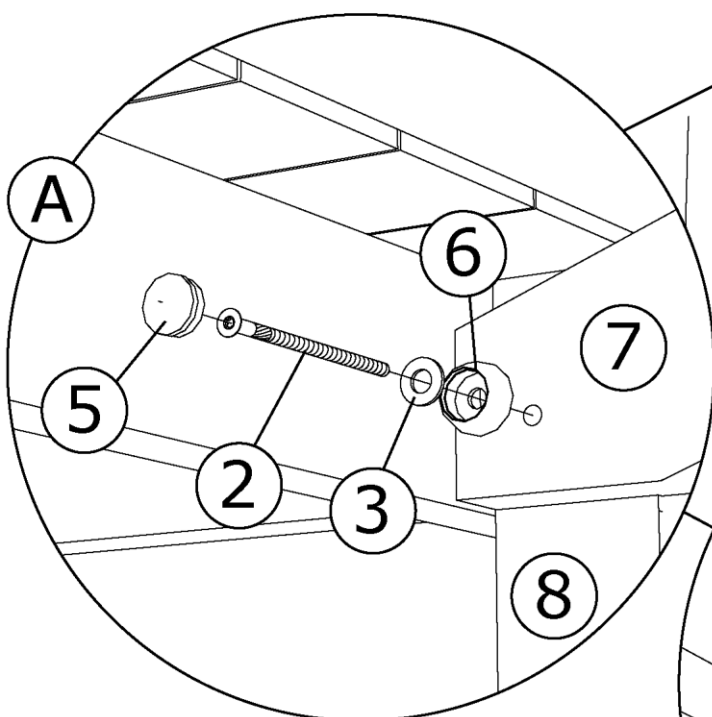
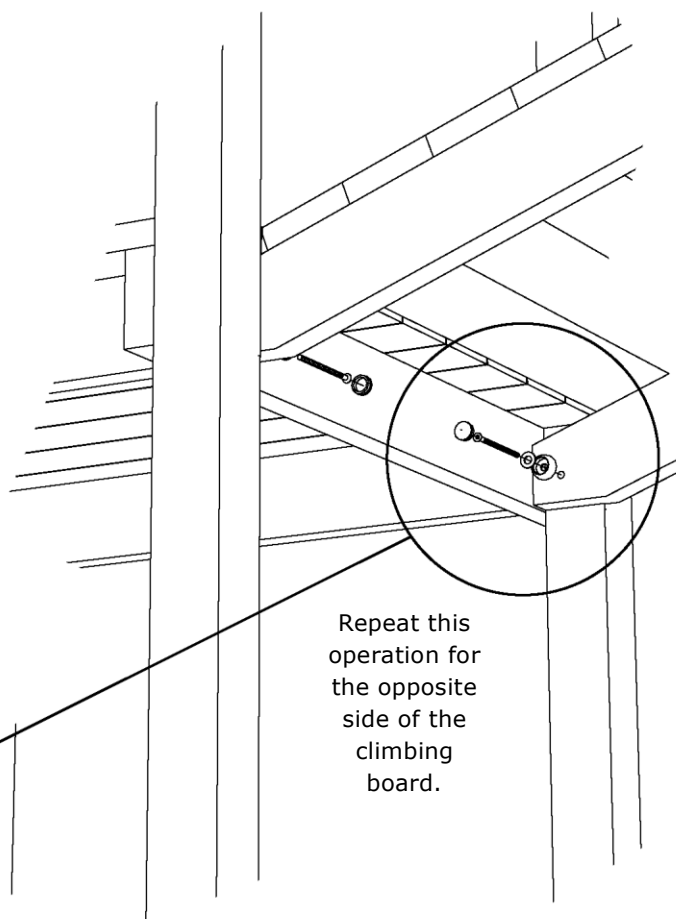
PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

Le misure sono espresse in cm.	SOLZOP 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio montanti e pianali in legno
firma esecutore : 	data : 22/10/14	nr. pagina 1

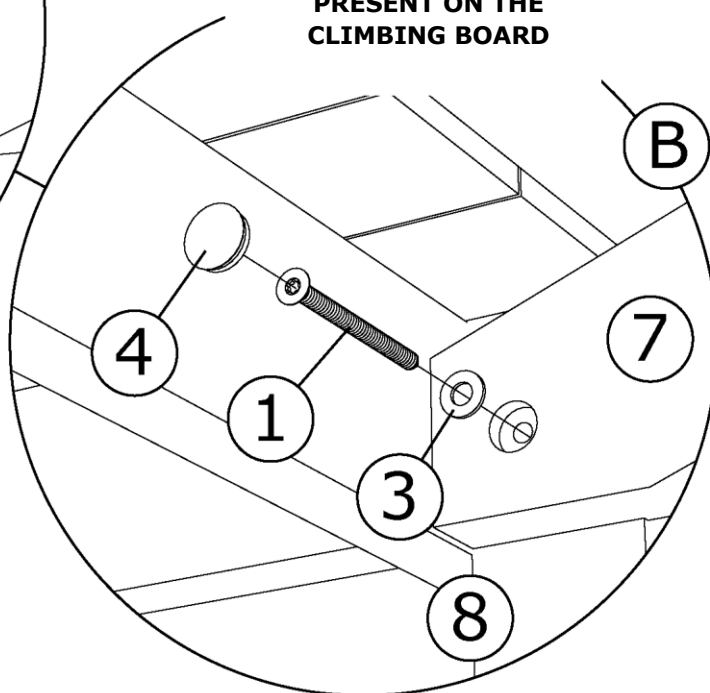
Article no.	Quantity	Name
1	4	
2	4	M8x100 TORX screw
3	4	M8x20 TORX screw M8
4	4	washer finned PE cap
5	4	025 PE cap PE nut cover
6	4	climbing board strut
7	2	
8	4	

fasten the climbing board (7) to the struts (8), inserting the nuts and bolts required for fastening as shown in the figure.

If widenings are present on the climbing board follow instructions B.



**IF WIDENINGS ARE
PRESENT ON THE
CLIMBING BOARD**



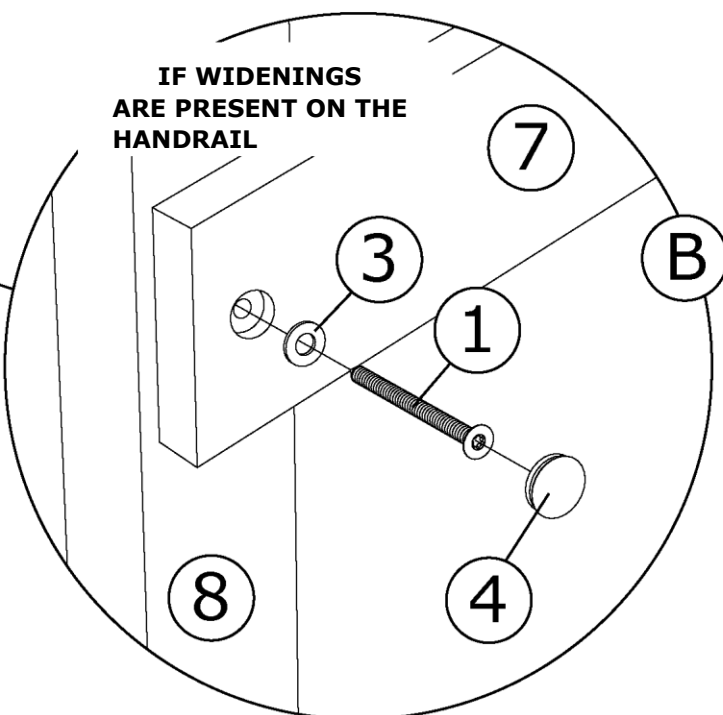
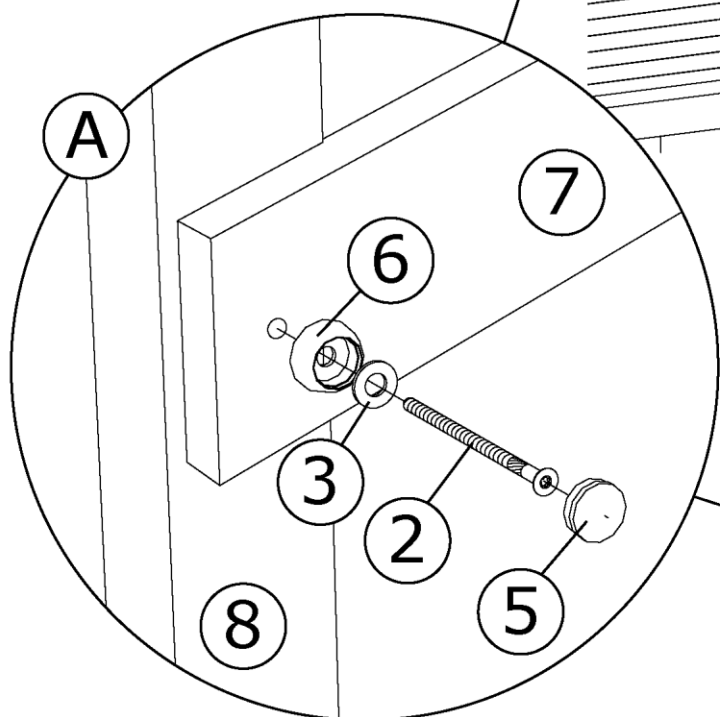
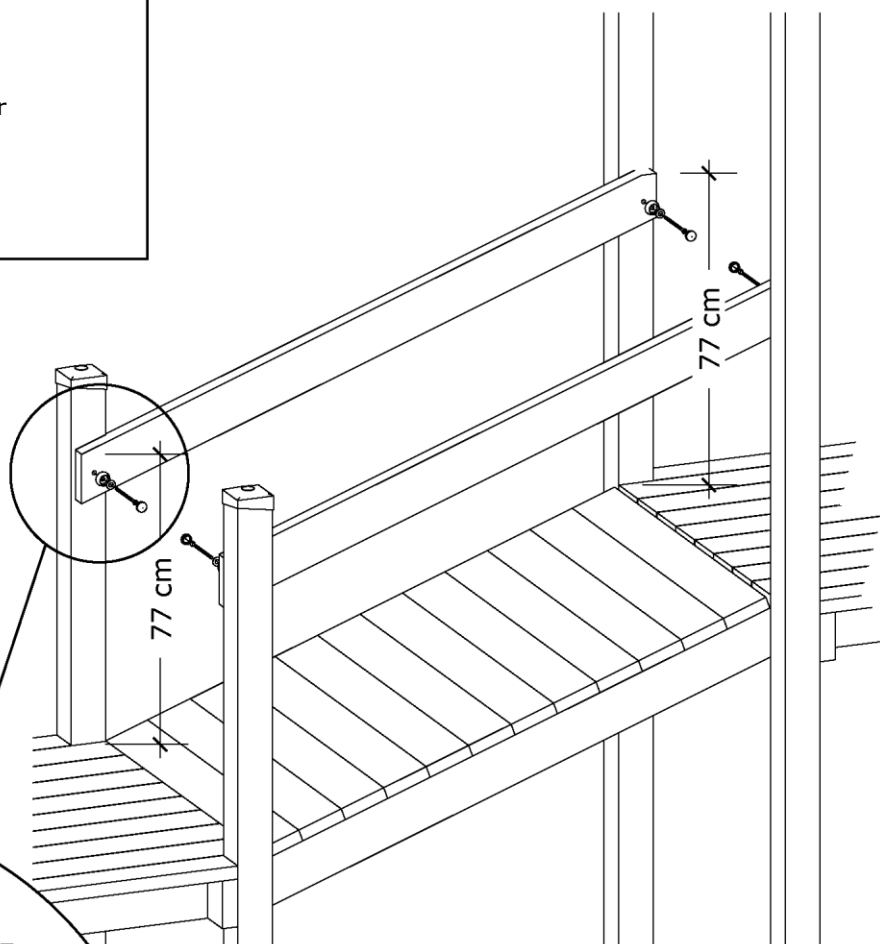
PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

Le misure sono espresse in cm.		HOLZHOFF	
Colori e modelli rappresentati sono puramente indicativi		denominazione e/o cliente :	istruzioni di montaggio pedana inclinata in legno
firma esecutore :		data : 24/10/14	nr. pagina 1

Article no.	Quantity	Name
1	4	M8x100 TORX screw
2	4	M8x120 TORX screw M8
3	4	washer finned PE cap
4	4	025 PE cap PE nut cover
5	4	handrail climbing board
6	4	strut
7	2	
8	4	

fasten the handrail (7) to the struts (8) at a height of 77 cm from the platform to the top part of the handrail, inserting the nuts and bolts required for fastening as shown in the figure.

If widenings are present on the handrail follow instructions B.



PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

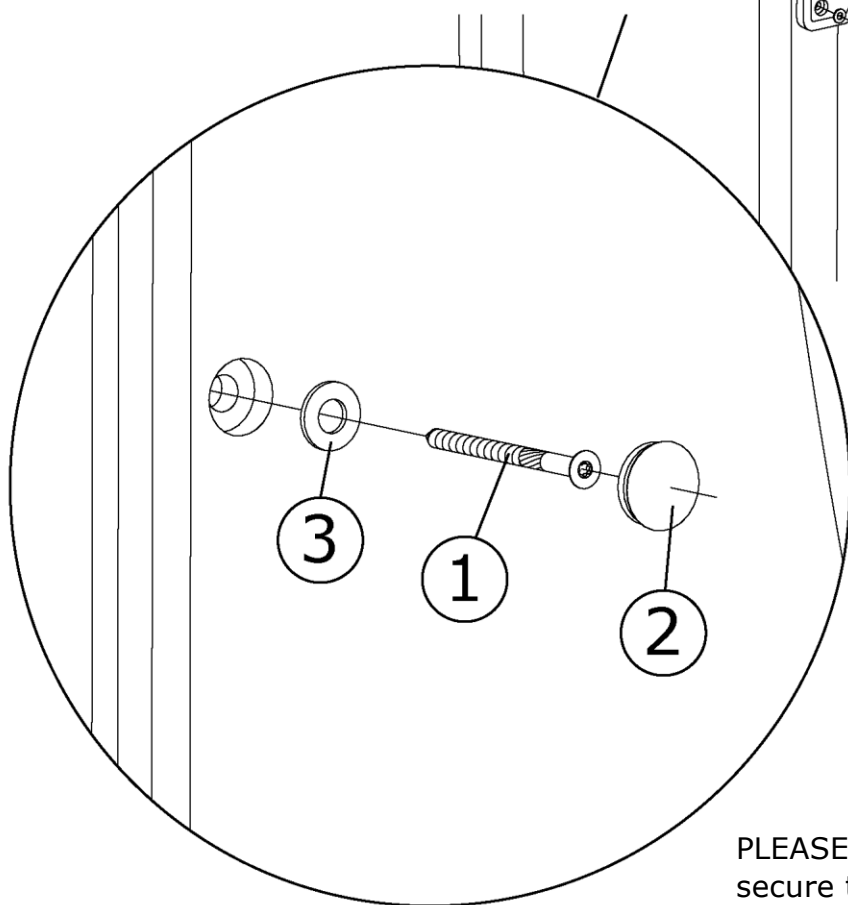
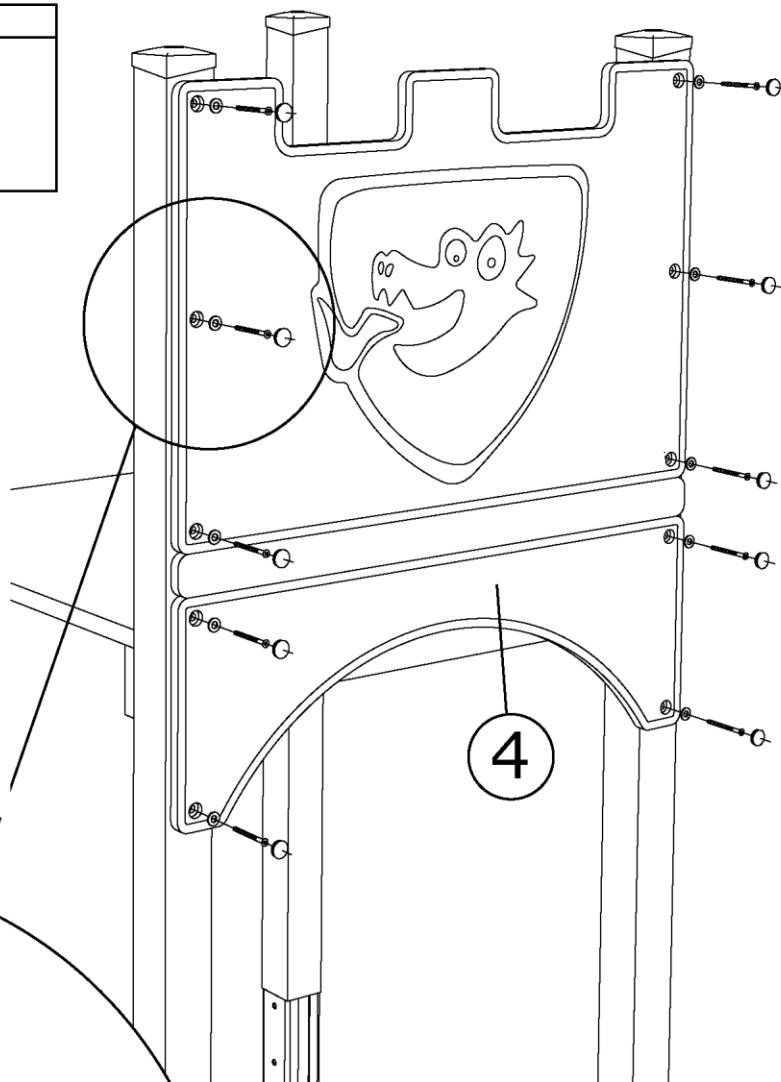
Le misure sono espresse in cm.	HOLZOF	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio pedana inclinata in legno
firma esecutore : 	data : 24/10/14	nr. pagina 2

Article no.	Quantity	Name
1	10	M6x50 TORX screw
2	10	finned 025
3	10	cap M8
4	1	washer PE decorated panel

After having checked the correct placement distance as indicated in the diagram on the previous pages, fasten the PE decorated panel (4) to the struts using appropriate nuts and bolts as shown in the figure.

The number of screws, washers and caps in the figure is indicative and may vary according to the size of the panel to be fixed.

Repeating the operation for the subsequent panels, insert the nuts and bolts for each hole with widening present.

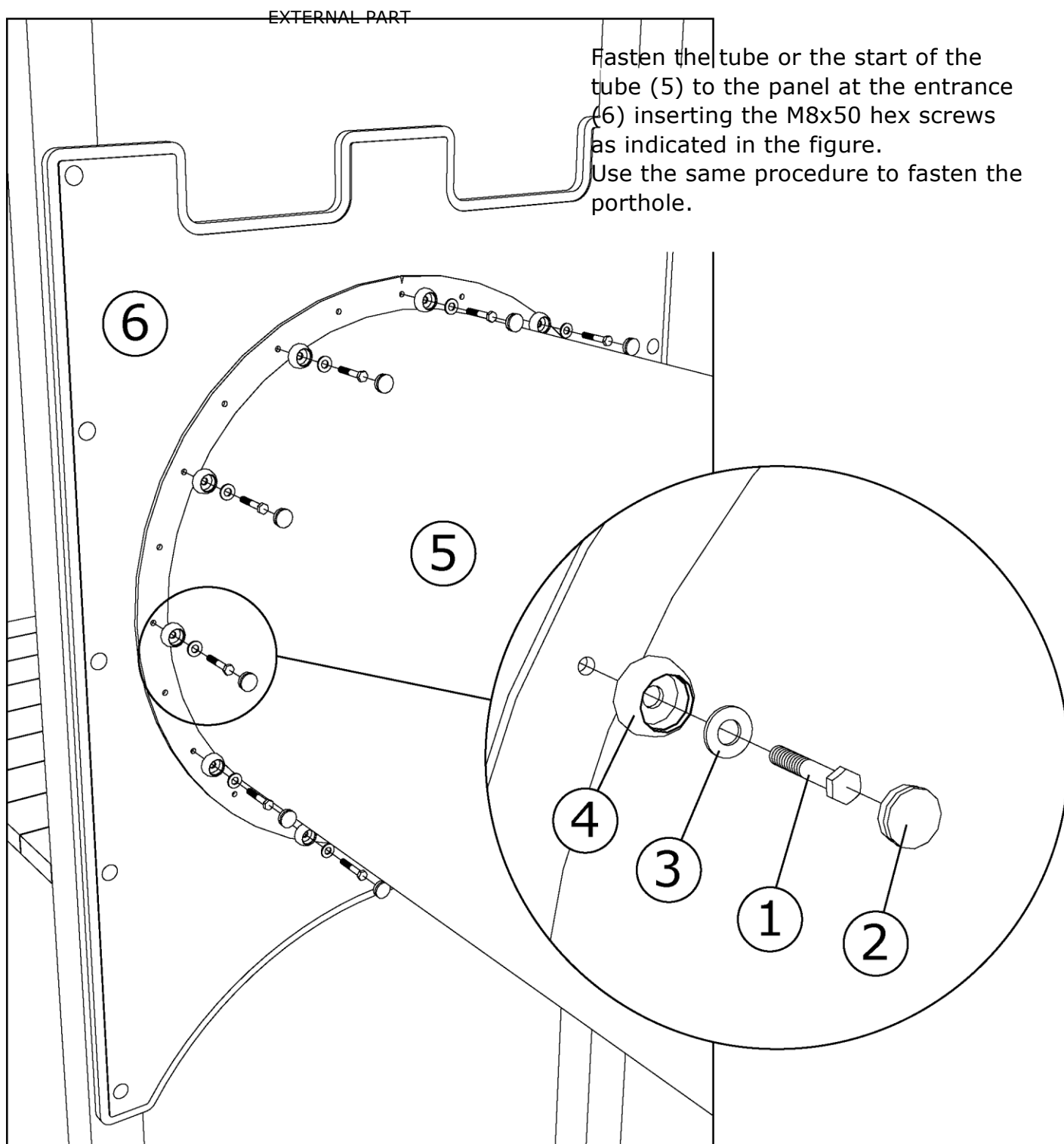


PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

Le misure sono espresse in cm.	SOLZOP 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio pannelli in Pe decorati
firma esecutore : 	data : 23/10/14	nr. pagina 1

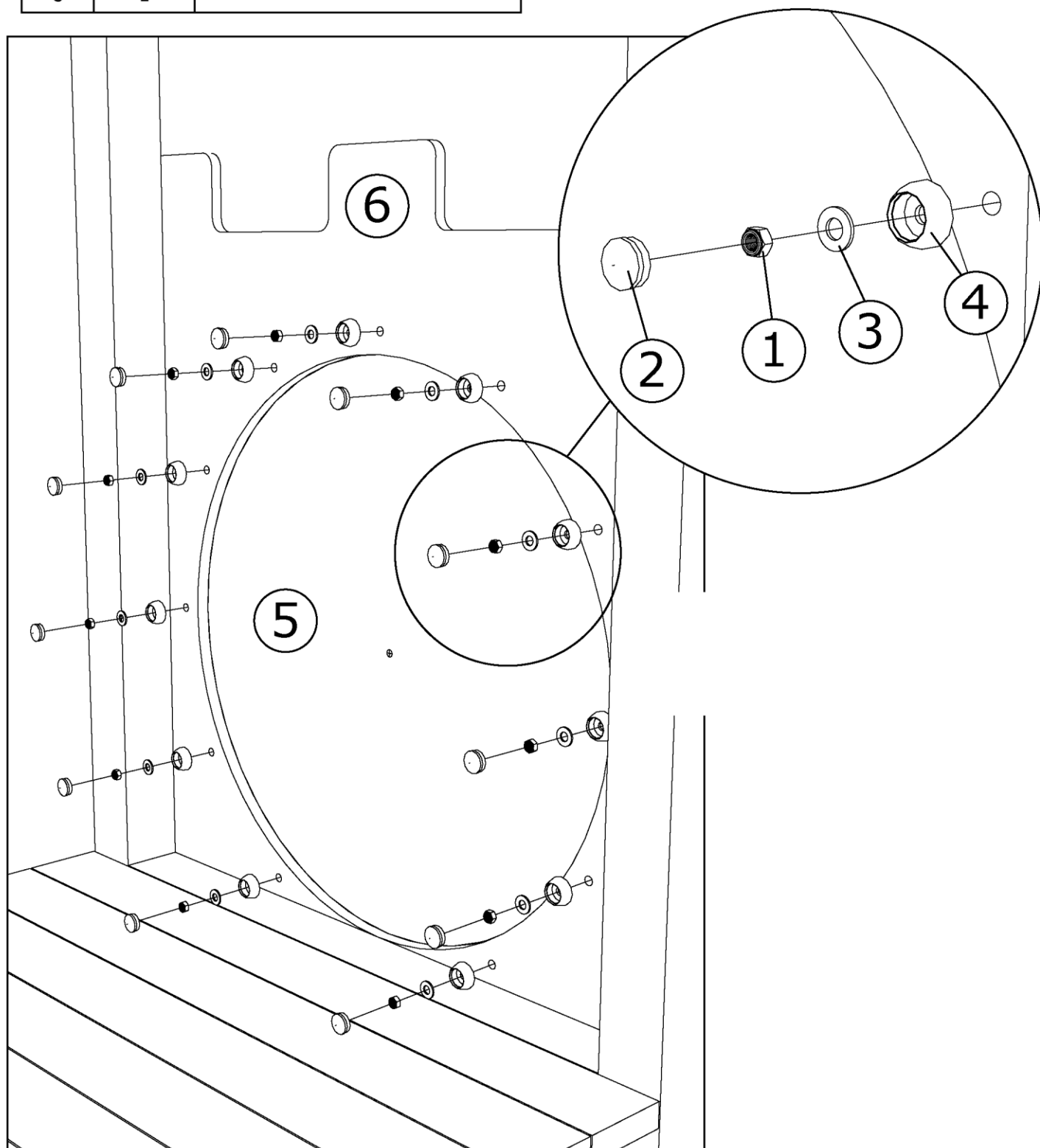
Article no.	Quantity	Name
		M8x50 hex screw
1	12	PE cap
2	12	M8 washer PE nut
3	12	cover
4	12	tube
5	1	entrance panel
6	1	

PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.



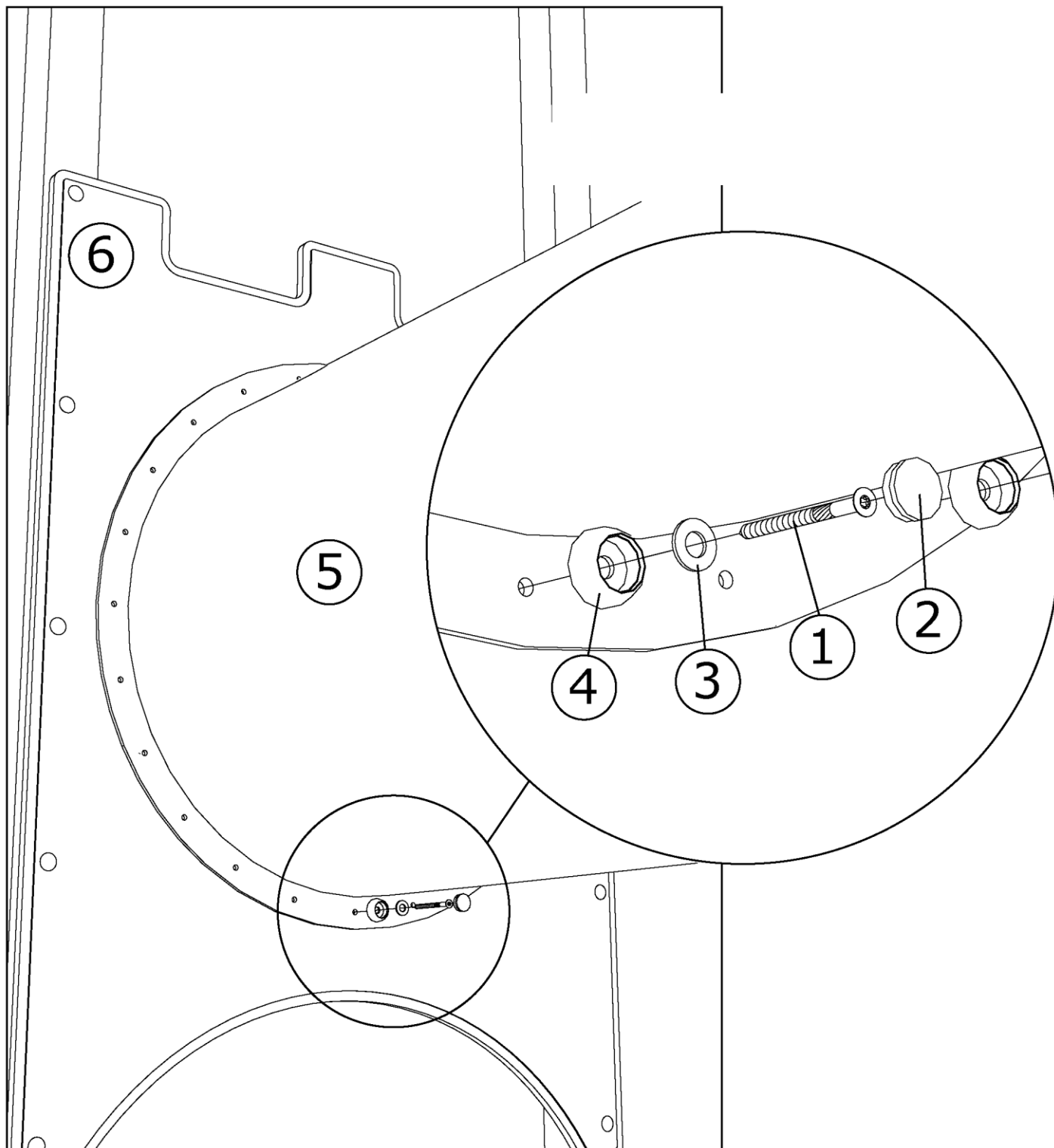
Le misure sono espresse in cm.	HOLZOF 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente : istruzioni di montaggio fissaggio tubo a pannello decorato pe	
firma esecutore : 	data : 23/10/14	nr. pagina 1

1	12	
2	12	
3	12	
4	12	
5	1	
6	1	



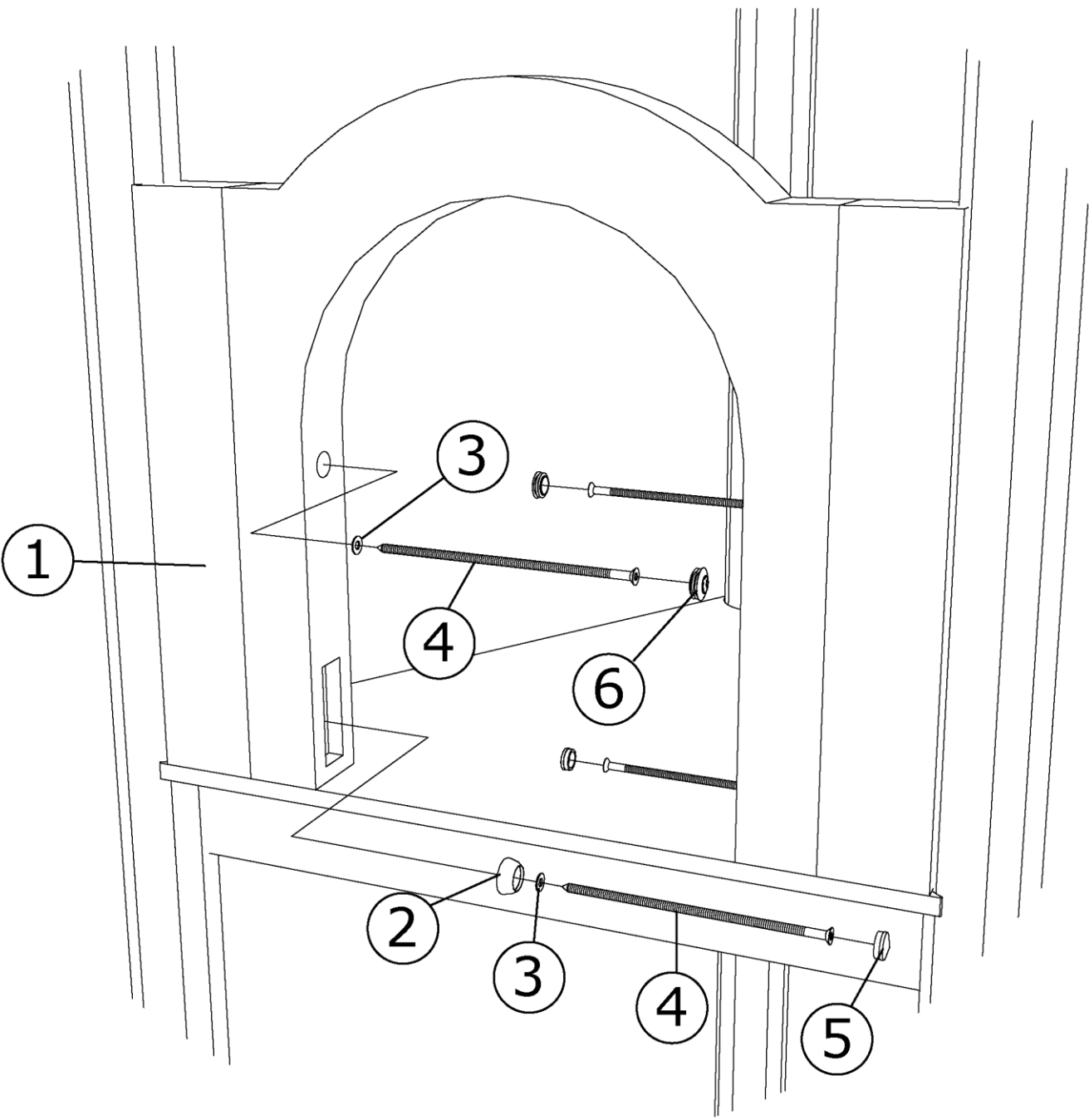
Le misure sono espresse in cm.	HOLZHOFF 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente : istruzioni di montaggio fissaggio tubo a pannello decorato pe	
firma esecutore : 	data : 23/10/14	nr. pagina 2

1	1	
2	1	
3	1	
4	1	
5	1	
6	1	



Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente : istruzioni di montaggio fissaggio tubo a pannello decorato pe	
firma esecutore : 	data : 23/10/14	nr. pagina 3

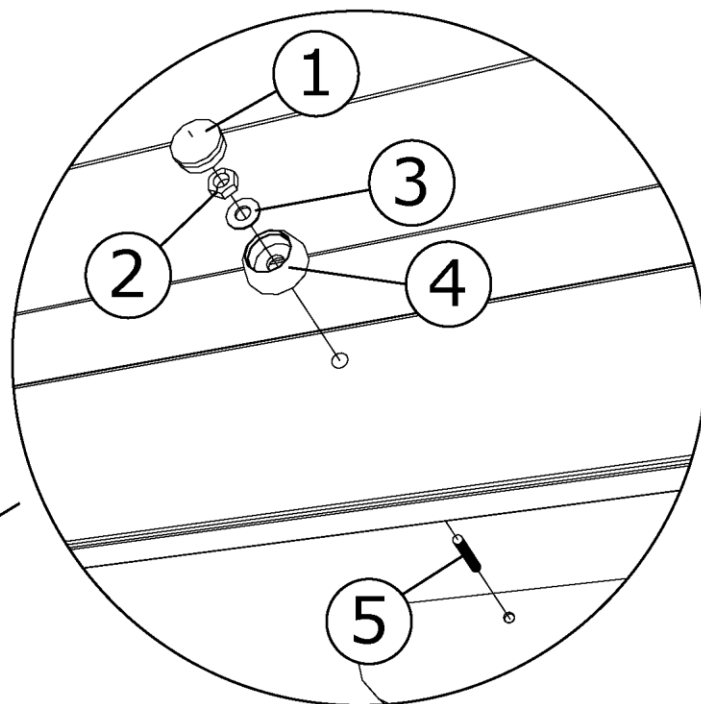
1	1	
2	4	
3	4	
4	4	
5	2	
6	2	



Le misure sono espresse in cm.	SOLZHOFF	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio entrata in Pe linea OASIS/MAX/SULTAN/OXI
firma esecutore : 	data : 23/10/14	nr. pagina 1

Article no.	Quantity	Name
1	2	PE cap
2	2	self-locking nut M8 washer
3	2	M8 PE nut cover 8x70
4	2	threaded bar (LG) 8x50
5	2	threaded bar (AL) PE
6	1	climbing board

PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

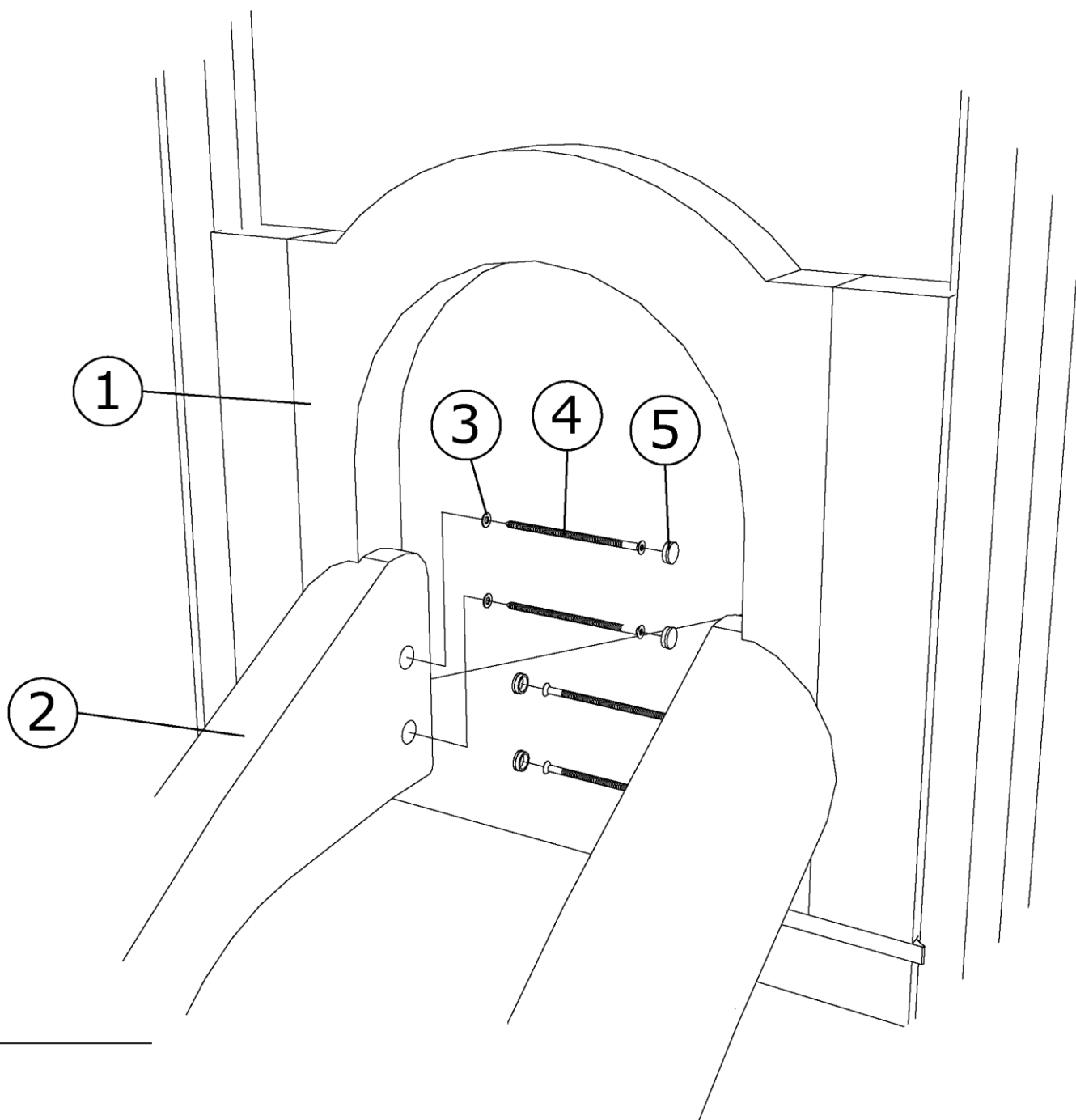


1. insert the (5) M8x70 threaded bars in the bushings present on the (6) climbing board.
2. Hook the (6) climbing board inserting in the pirate holes on the frame of the platform the (5) threaded bars previously fastened, inserting the (4) PE nut cover (3) M8 washer, (2) M8 self-locking nut and (1) PE cap

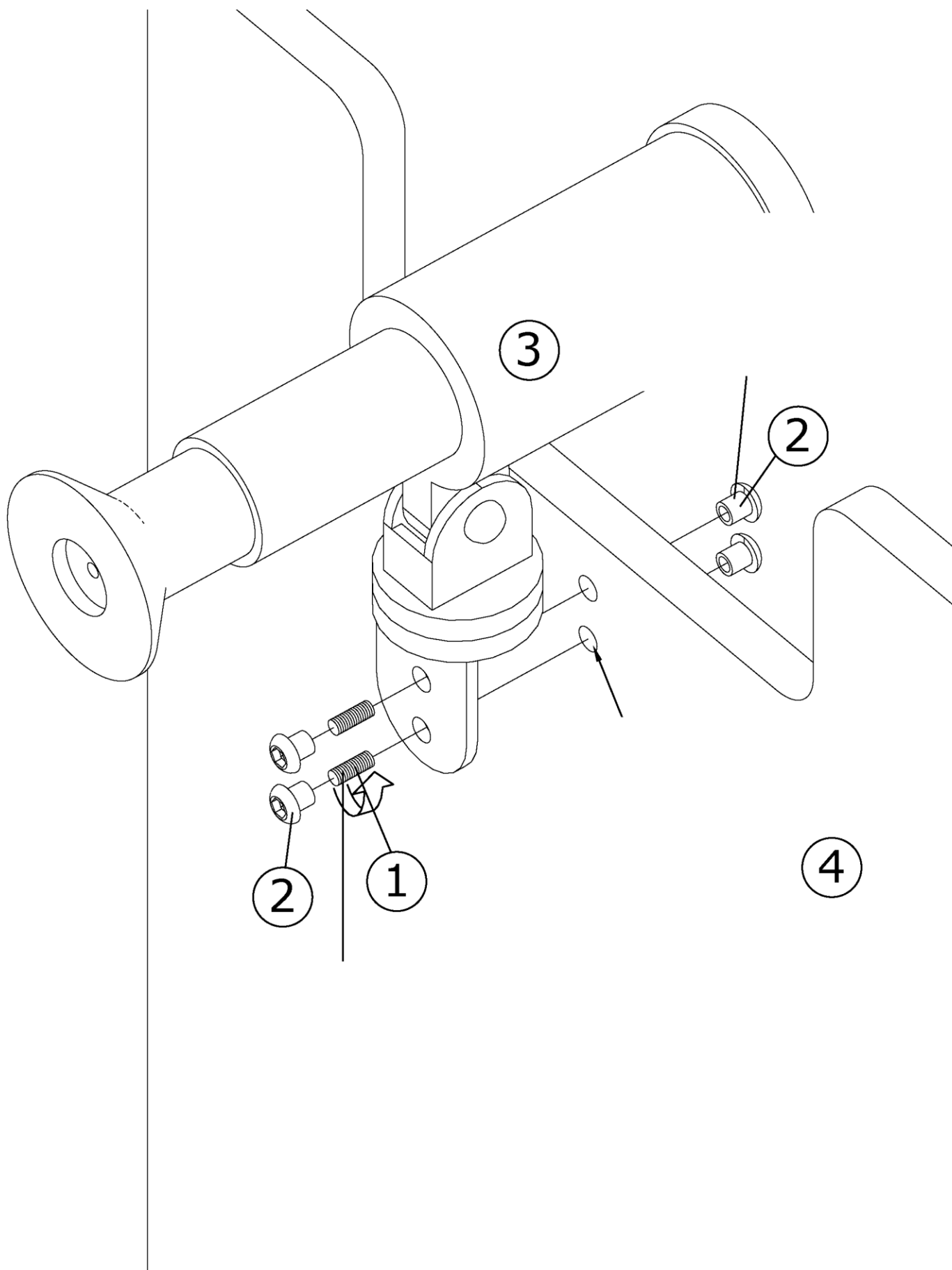
***LG : Wood *AL**
: Aluminium

Le misure sono espresse in cm.	COLZOP	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio pedana di risalita pe
firma esecutore : 	data : 24/10/14	nr. pagina 1

1	1	
2	1	
3	4	
4	4	
4	4	
5	4	

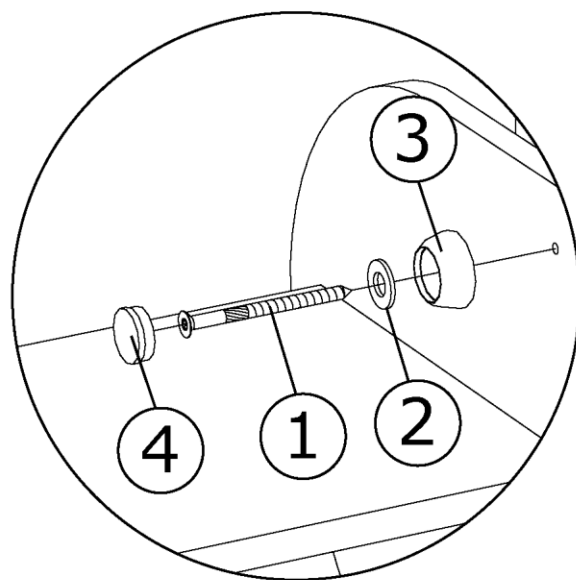
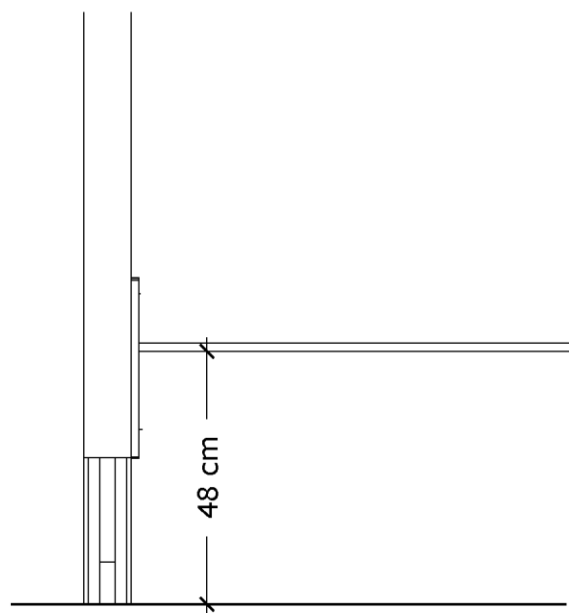
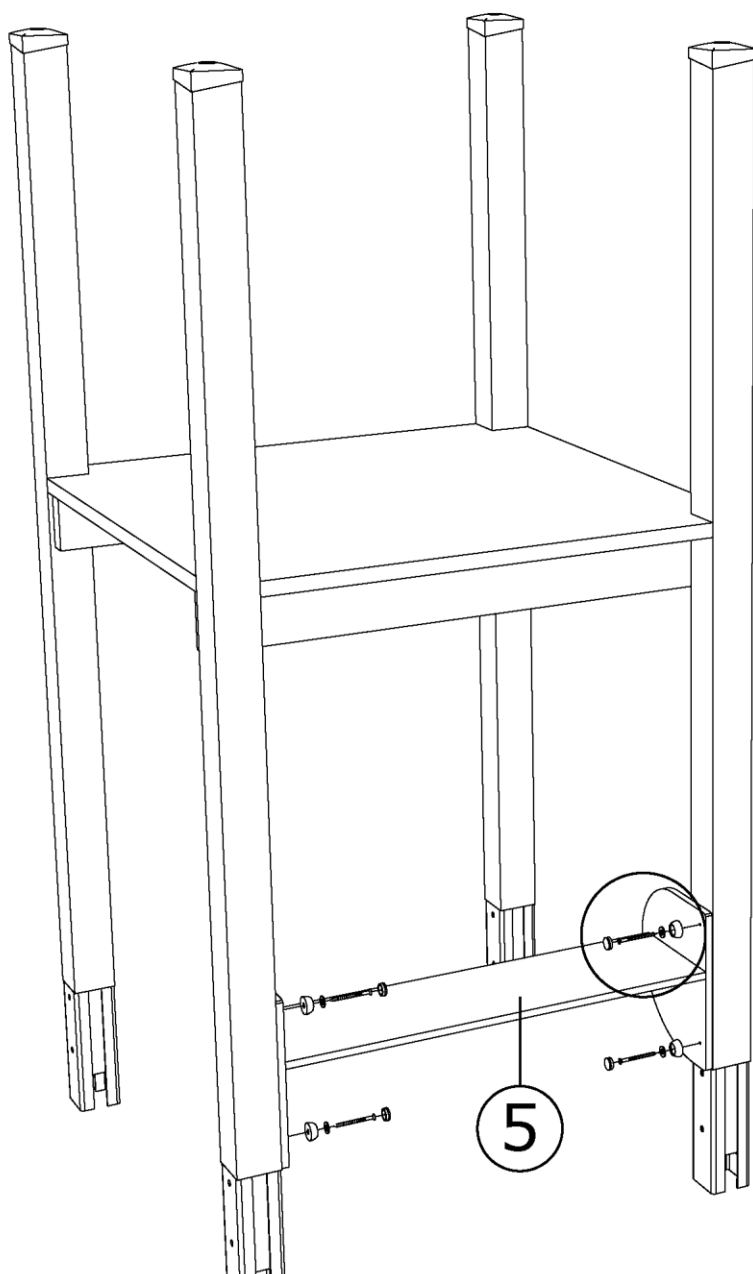


Le misure sono espresse in cm.	HOLZ#OP 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio scivolo curvo cpn entrata in Pe linea OASIS/MAX/SULTAN/OXI
firma esecutore : 	data : 23/10/14	nr. pagina 1

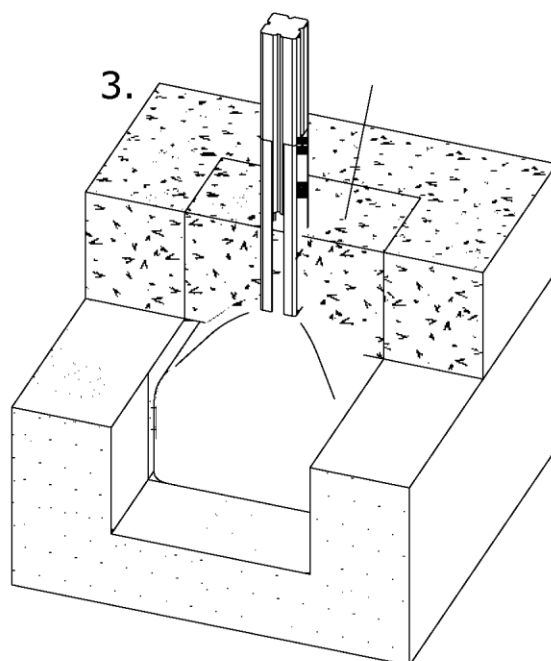
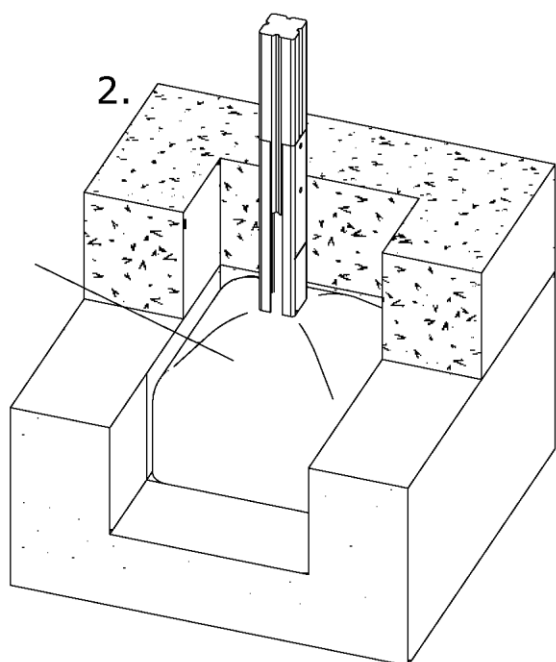
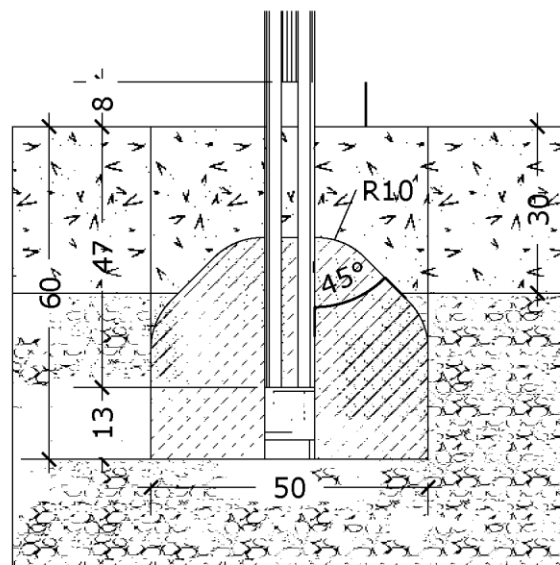
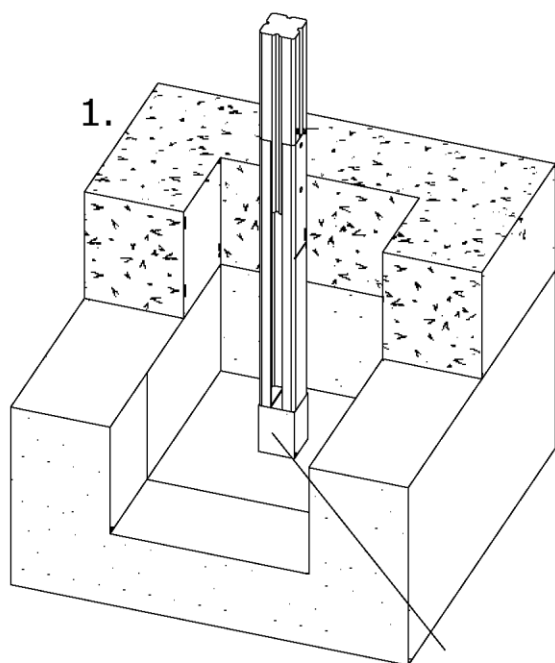


Le misure sono espresse in cm.	HOLZHOPE 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio cannocchiale su pannello in pe
firma esecutore : 	data : 23/10/14	nr. pagina 1

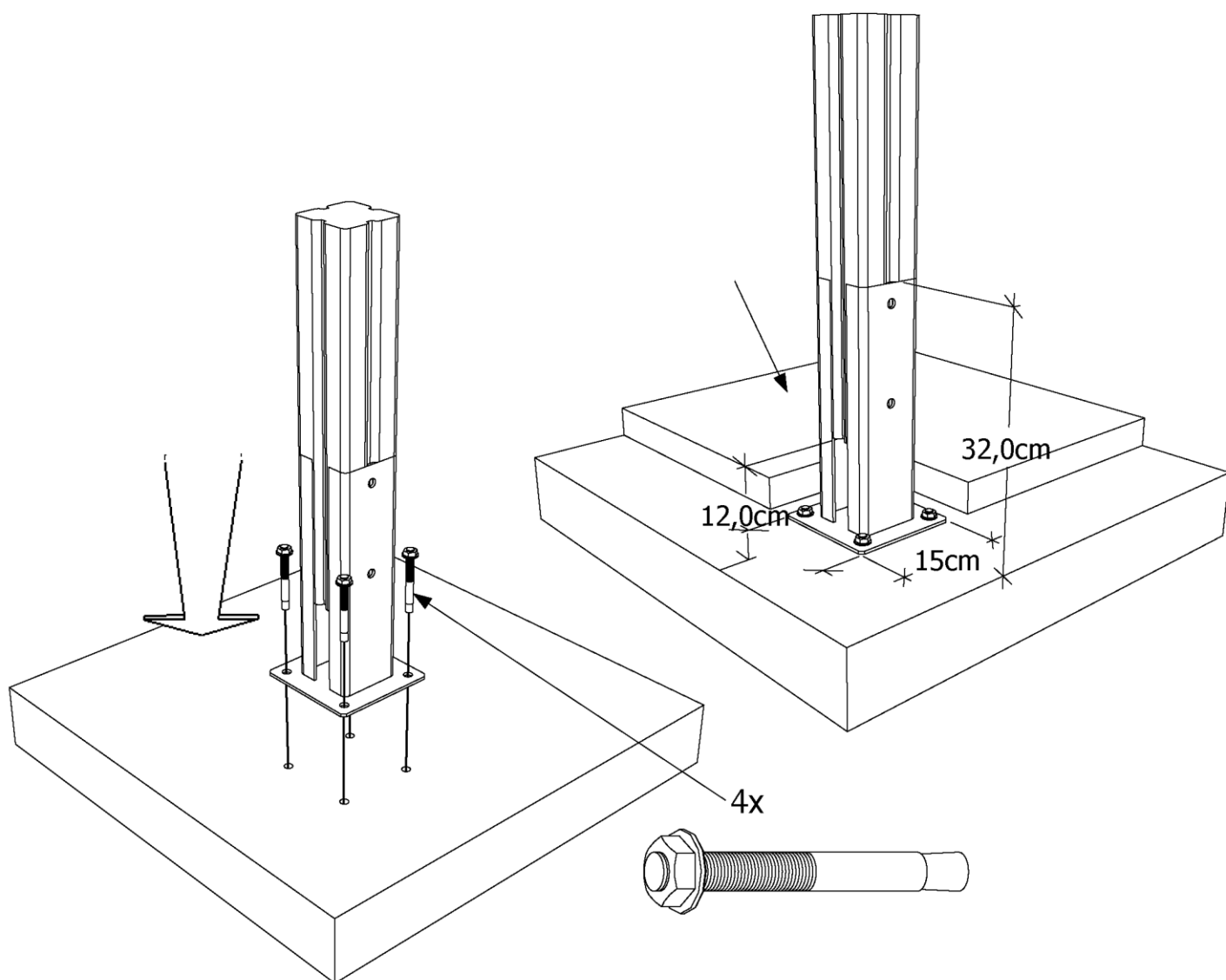
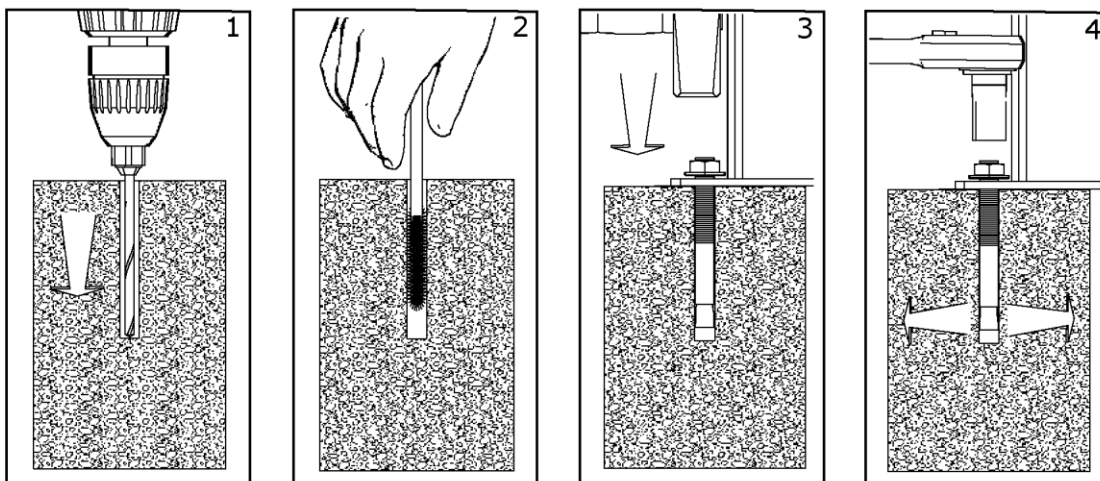
1	4	
2	4	
3	4	
4	4	
5	1	

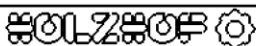


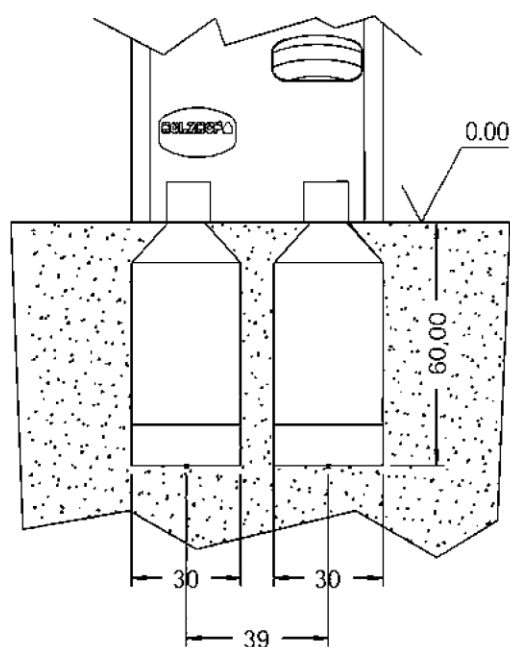
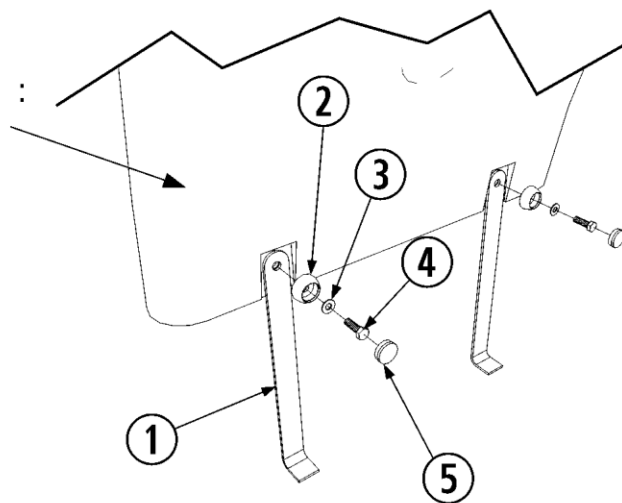
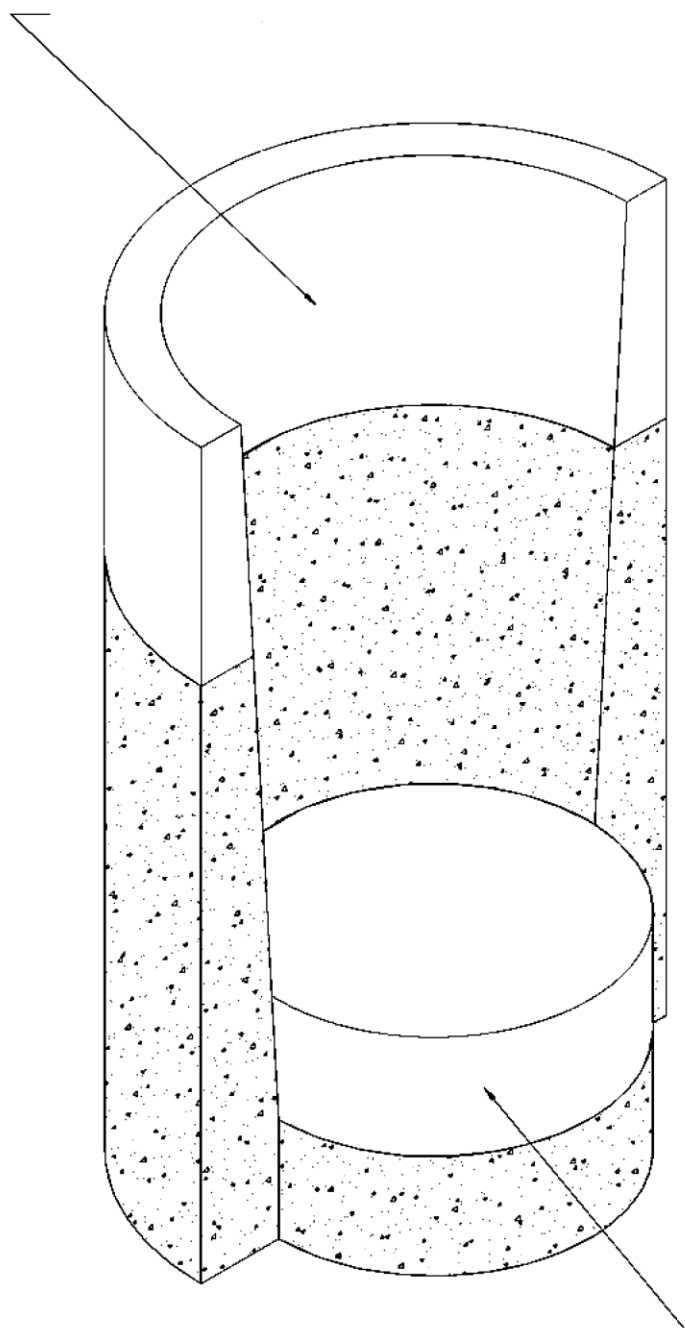
Le misure sono espresse in cm.	SOLZOP 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio panchina assemblata
firma esecutore : 	data : 24/10/14	nr. pagina 1



Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio staffa da interro
firma esecutore : 	data : 06/12/13	nr. pag.1



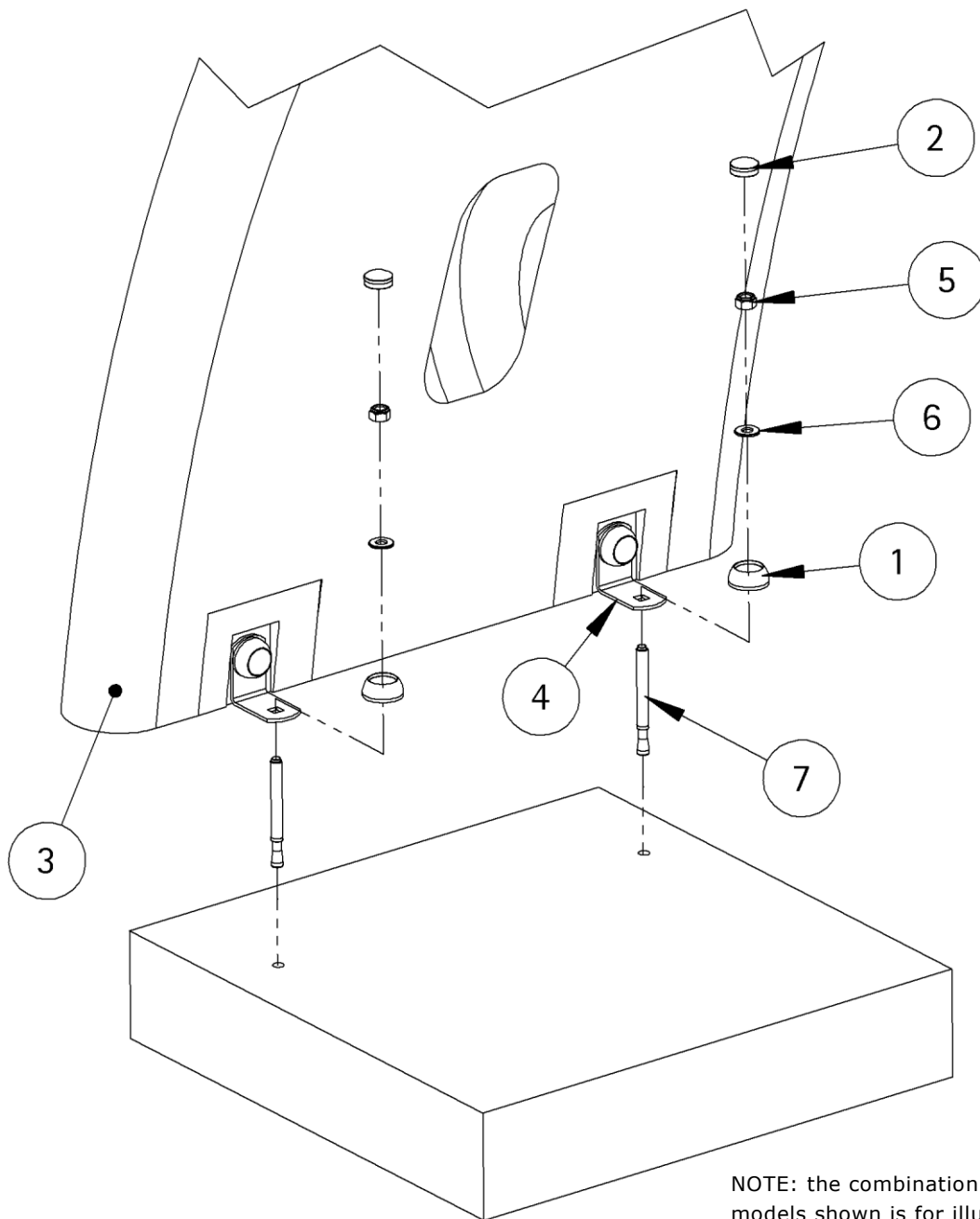
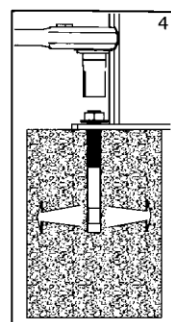
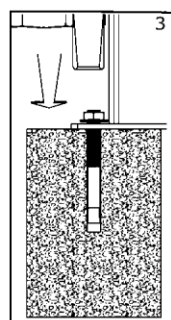
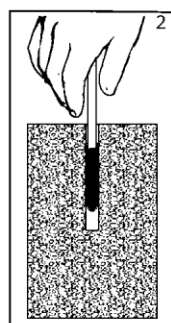
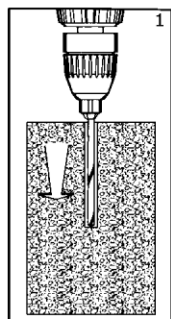
Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio ancoraggio montanti con staffe
firma esecutore :	data : 14.02.2011	nr. pag.1



Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente : istruzioni di montaggio interro pedana di risalita Pe	
firma esecutore : 	data : 15.02.2011	nr. pag.1

Article no.	Quantity	CODE NO.	NAME
1	2	xpe10	PE nut cover
2	2	xpe116	PE cap
3	1	-	PE climbing board
4	2	xfe265	59x59x35 stainless steel angle bar
5	2	-	M10 self-locking plug
6	2	-	M10 washer
7	2	-	M8x115 plug

1. Position the climbing board on the support surface, marking the position of the plugs.
2. Drill the support surface and position the plugs.
3. Secure the angle bars to the support surface using appropriate nuts and bolts, as shown in the figure.

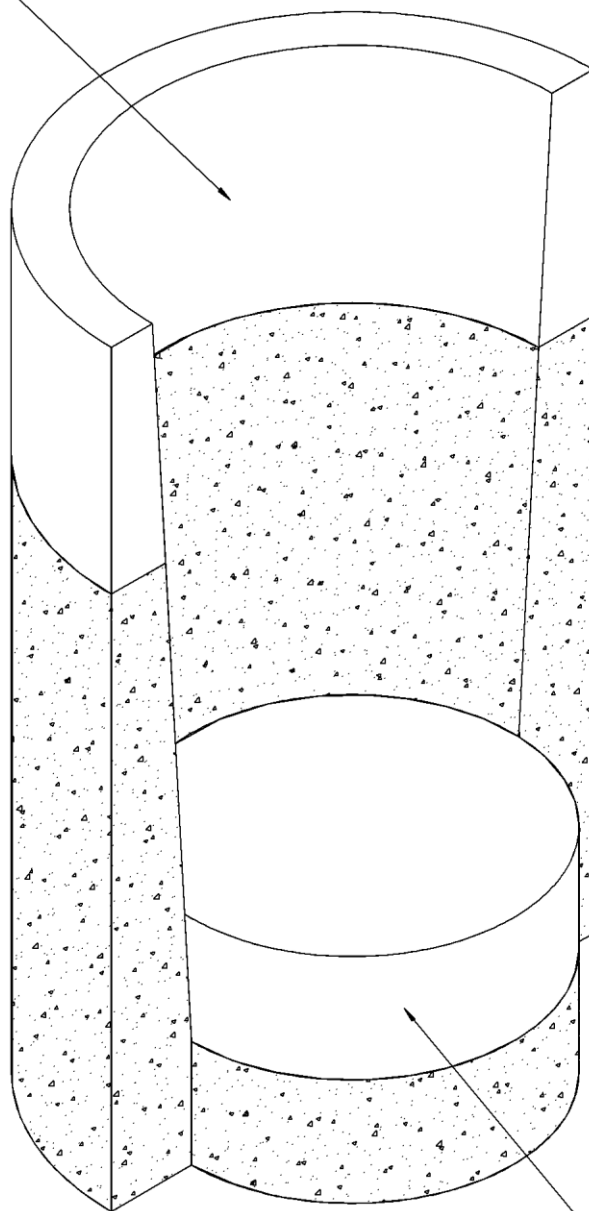


NOTE: the combination of colours and models shown is for illustration purposes only.

The climbing board can measure 84 - 144 - 192 cm in height.

Le misure del disegno sono espresse in cm		HOLZHOF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	istruzioni di montaggio ancoraggio pedana di risalita in Pe
firma esecutore:	<i>Altieri</i>	data:	19.06.06 nr. pag. 1

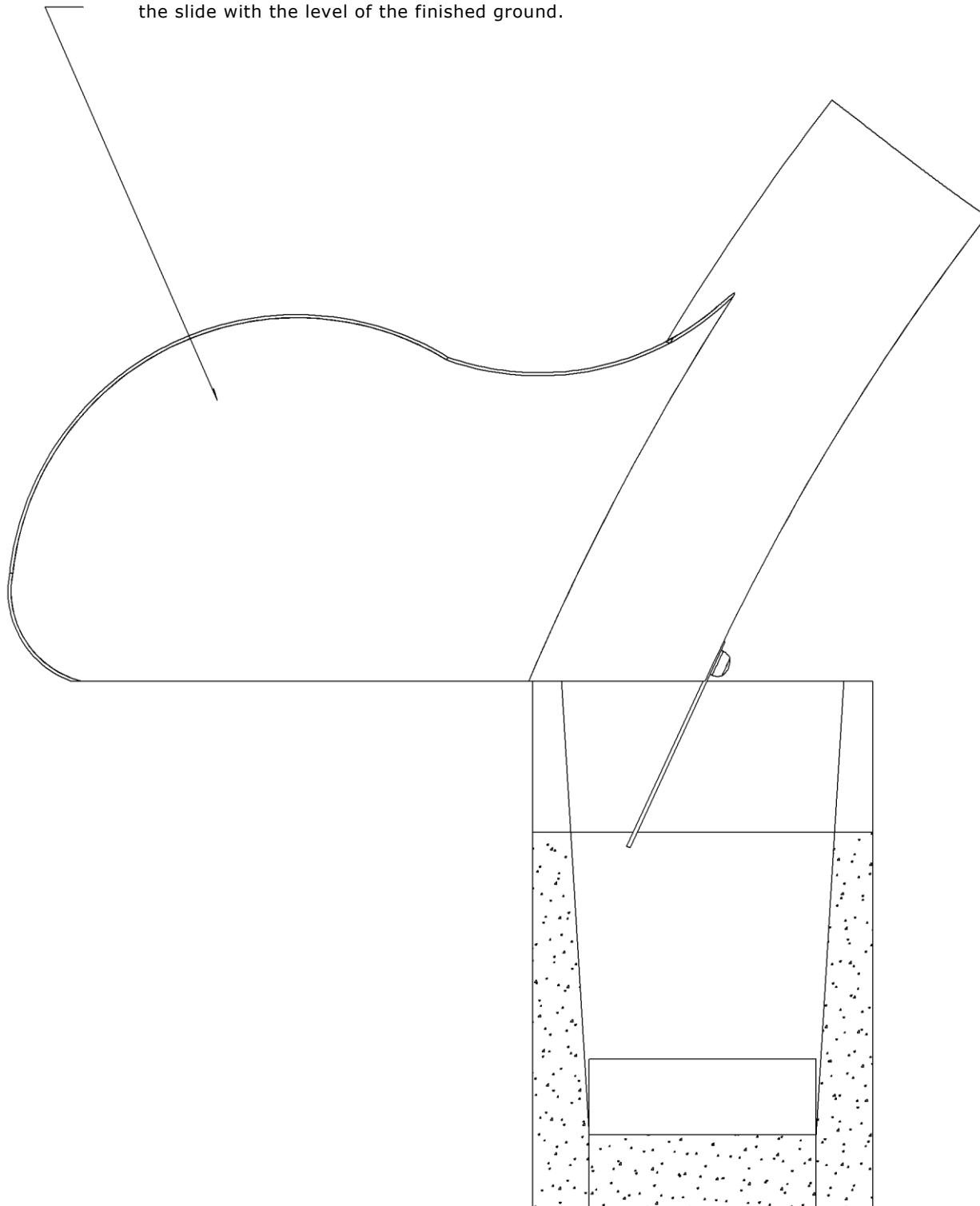
1. Make a hole that is 30 cm in diameter and 60 cm deep



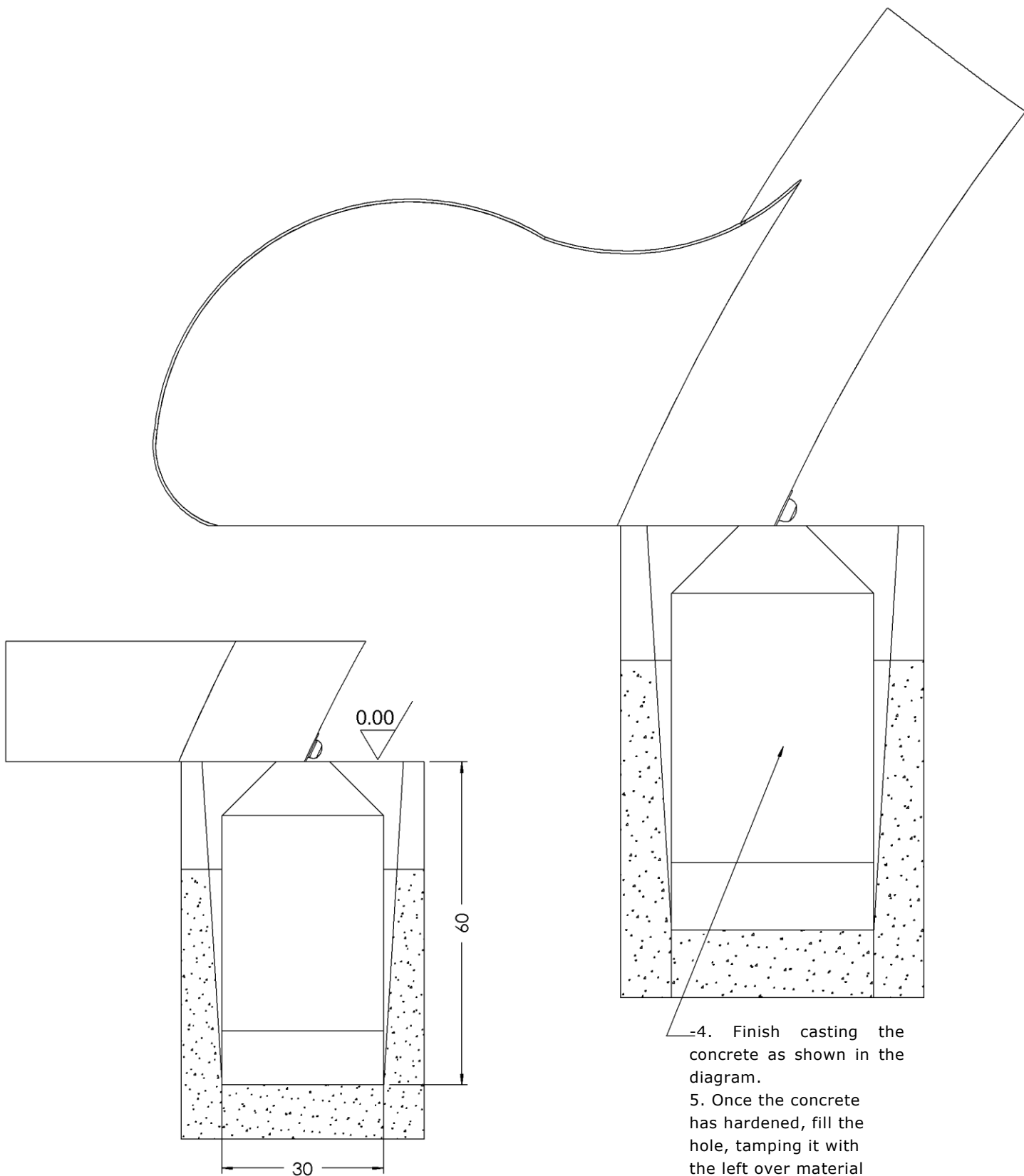
2. Cast a first layer of concrete that is 10 cm thick.

Le misure del disegno sono espresse in cm			
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1%(lung.totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)	denominazione e/o cliente:	Istruzioni di montaggio interro scivolo curvo Pe	
firma esecutore: <i>Altieri</i>	data: 31.05.05	nr.	Pag. 1

3. Once the concrete has hardened, place the slide bracket in the hole, verifying correct alignment of the lower part of the slide with the level of the finished ground.



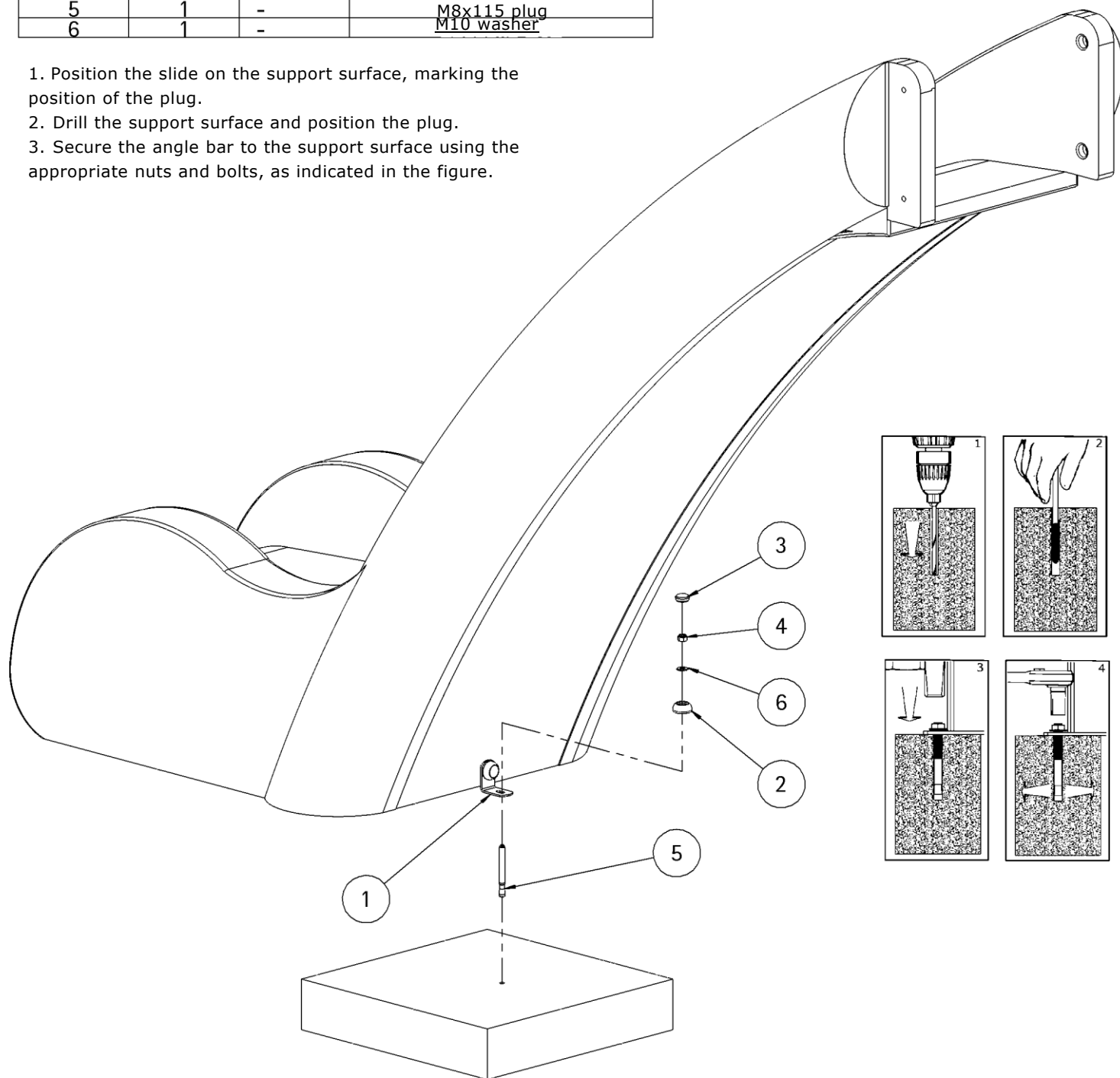
Le misure del disegno sono espresse in cm			
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1%(lung.totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)	denominazione e/o cliente: Istruzioni di montaggio interro scivolo curvo Pe		
firma esecutore: <i>Altieri</i>	data: 31.05.05	nr.	Pag. 2



Le misure del disegno sono espresse in		
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)	denominazione e/o cliente:	Istruzioni di montaggio interro scivolo curvo Pe
firma esecutore: <i>Altieri</i>	data: 31.05.05	nr. Pag. 3

Article no.	Quantity	CODE NO.	NAME
1	1	xfe265	59x59x35 stainless steel angle bar
2	2	xpe10	PE nut cover
3	2	xpe116	PE cap
4	1	-	M10 self-locking nut
5	1	-	M8x115 plug
6	1	-	M10 washer

1. Position the slide on the support surface, marking the position of the plug.
2. Drill the support surface and position the plug.
3. Secure the angle bar to the support surface using the appropriate nuts and bolts, as indicated in the figure.



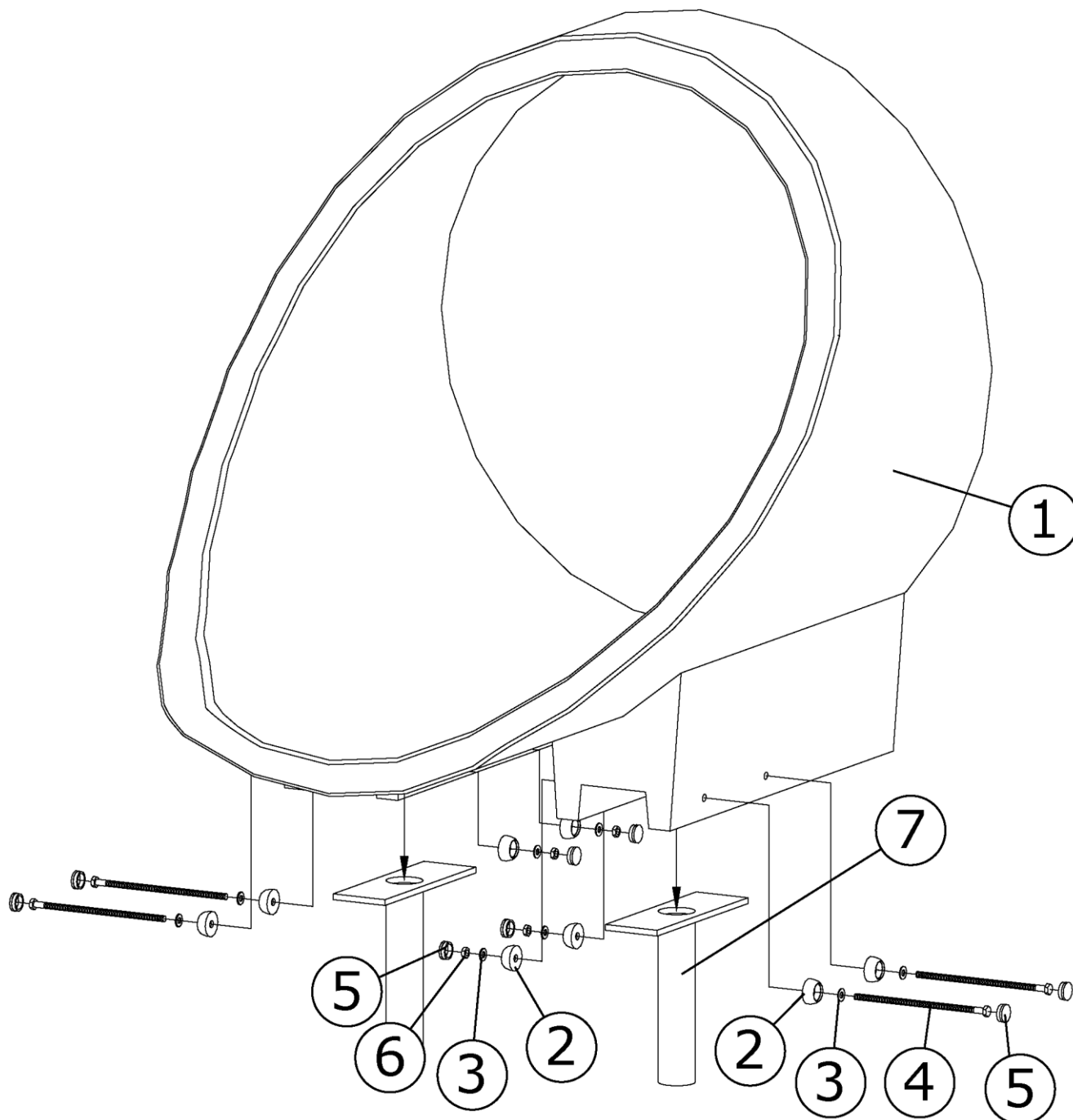
NOTE : The combination of colours and models shown is for illustration purposes only.
The slide can measure 84 - 144 - 192 cm in height.

Le misure del disegno sono espresse in	cm	HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	istruzioni di montaggio ancoraggio scivolo curvo pe
firma esecutore:	<i>Altieri</i>	data:	16.02.2011
		nr.	pag.1

Article no.	Quantity	Name
1	1	PE tube slide body (final)
2	8	PE nut cover
3	8	M8 washer
4	4	M8x200 HEX SCREW
5	8	PE cap
6	4	self-locking nut M8 final tube
7	2	bracket

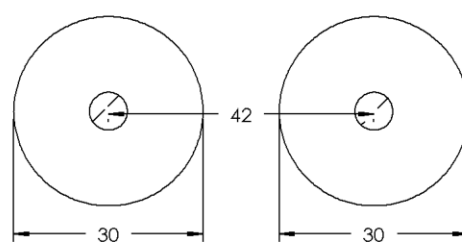
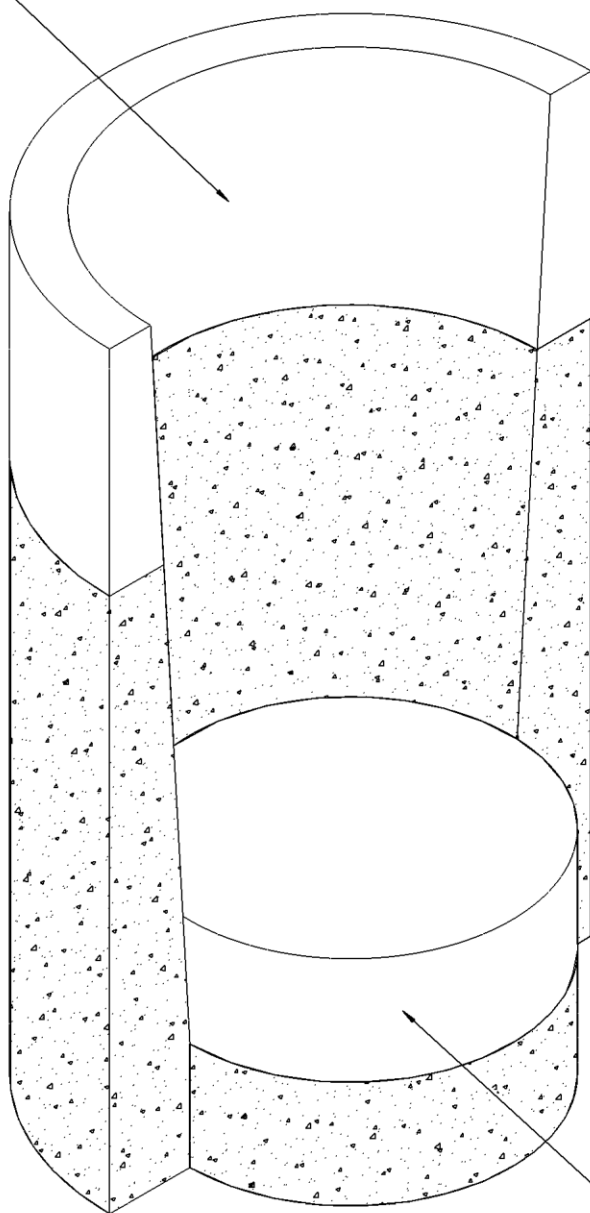
1. Fasten the (7) brackets for anchoring or embedding on the tube slide (1) by means of the required nuts and bolts as shown in the figure.

PLEASE NOTE : It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.



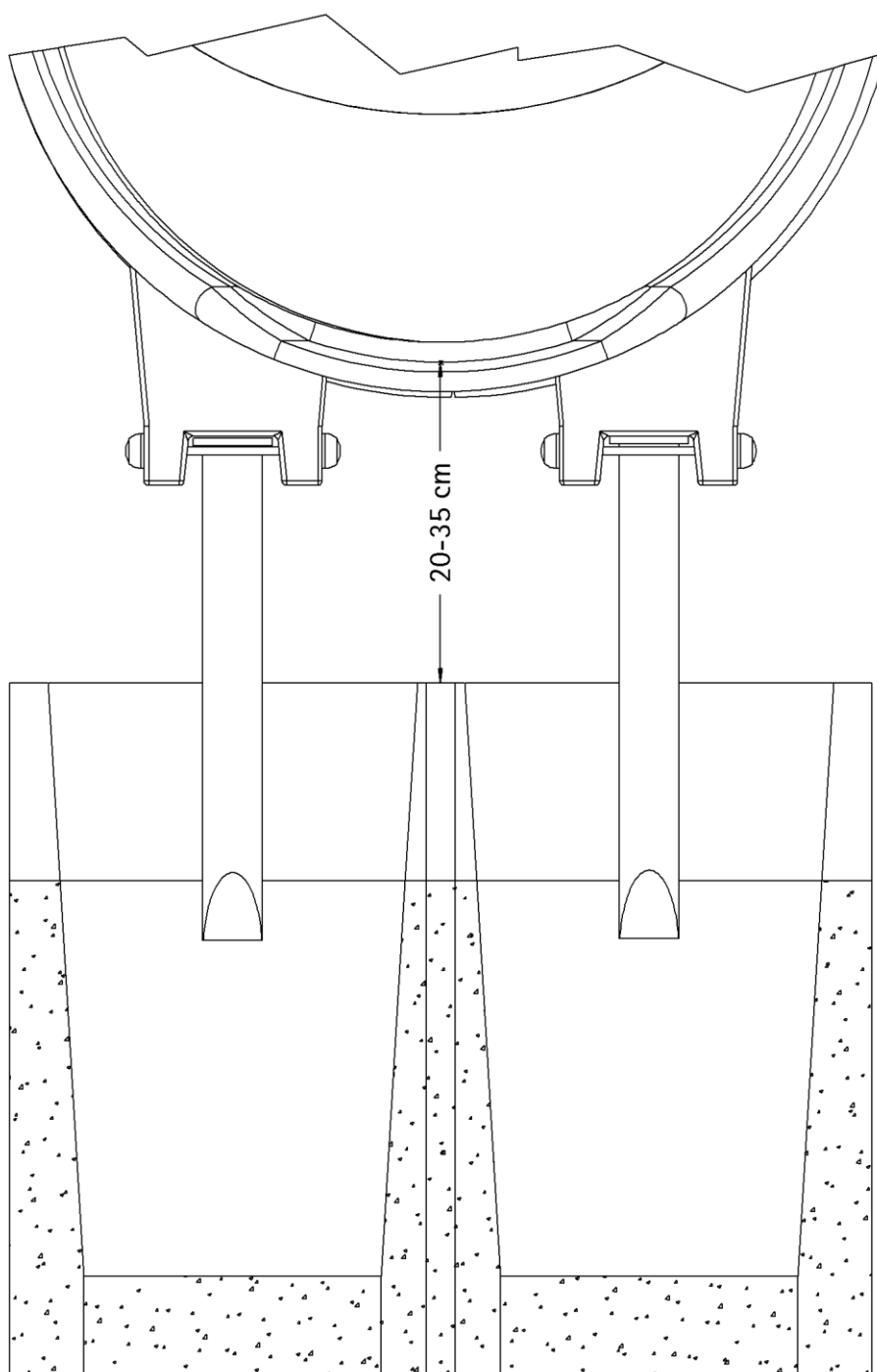
Le misure sono espresse in cm.	BOLZOF	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio staffa scivolo tubo
firma esecutore : 	data : 27/03/14	nr. pagina 1

-1. Make two holes that are 30 cm in diameter and 60 cm deep as shown in the plan.

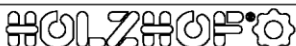


2. Cast a first layer of concrete that is 10 cm thick.

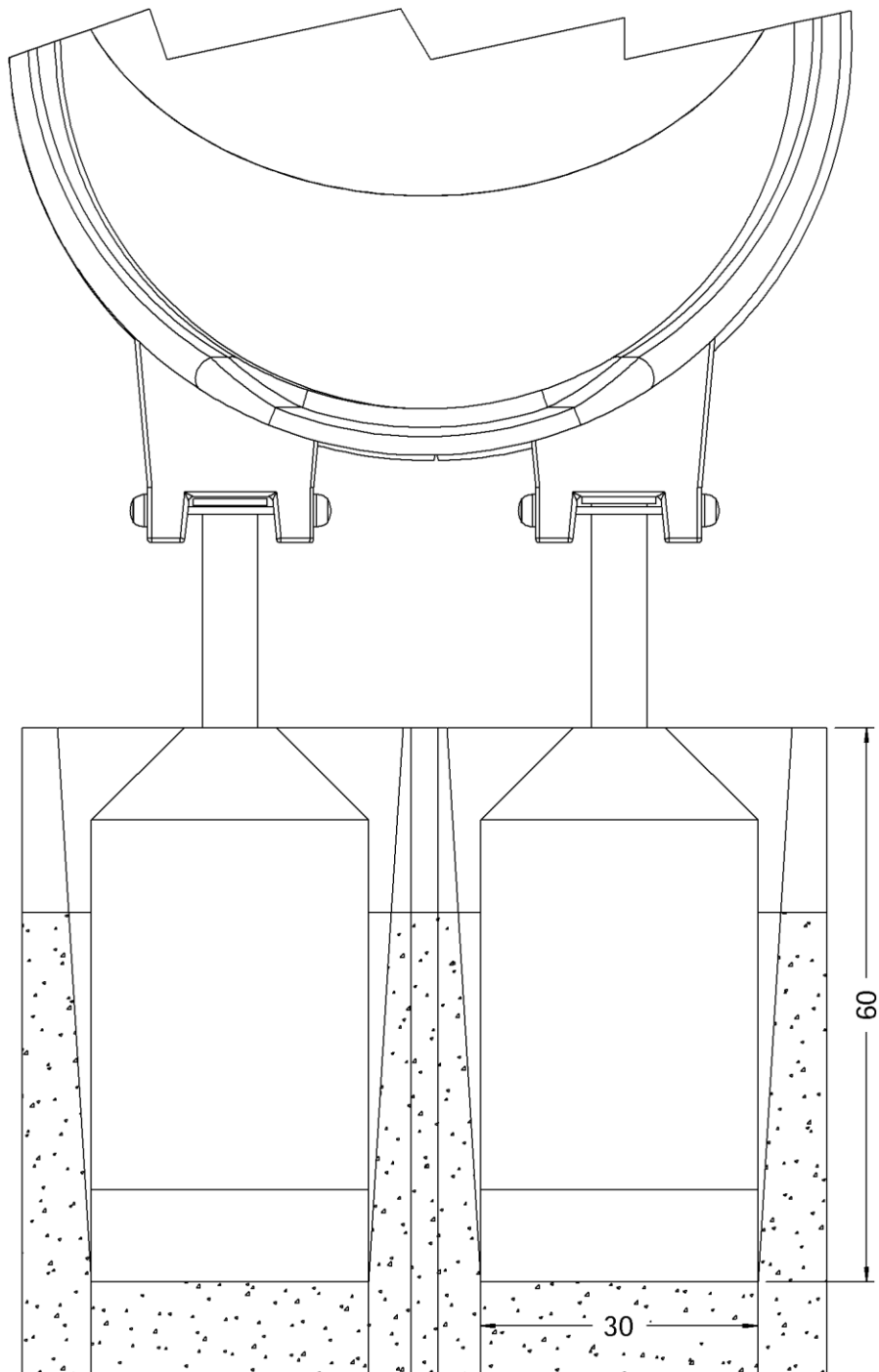
Le misure del disegno sono espresse in cm		HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1%(lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente: Istruzioni di montaggio interro scivolo tubo Pe	
firma esecutore:	Altieri	data:	07.02.07
		nr.	Pag. 1



Measurement varies based on the height of the slide entrance from
a minimum of 20 to a maximum of 35 cm.

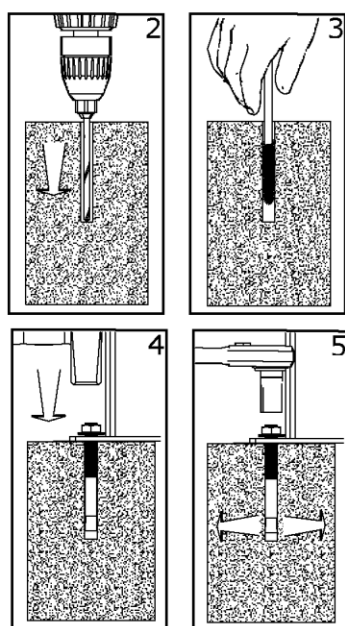
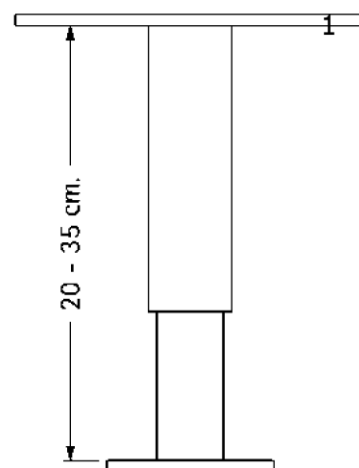
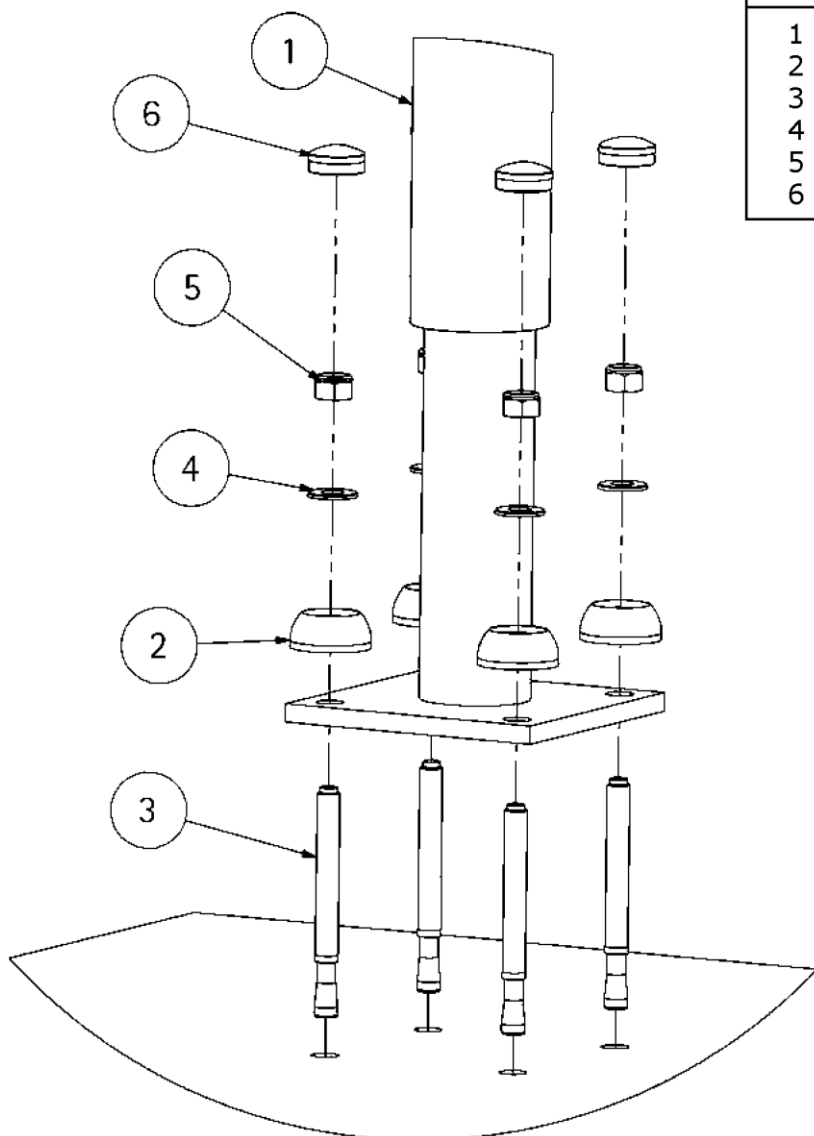
Le misure del disegno sono espresse in cm.		
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)	denominazione e/o cliente:	Istruzioni di montaggio interro scivolo Tubo Pe
firma esecutore: <i>Altieri</i>	data: 07.02.07	nr. pag.2

3. Finish casting the concrete as shown in the diagram.
4. Once the concrete has hardened, fill the hole, tamping it with the left over material until reaching the height of the finished terrain.

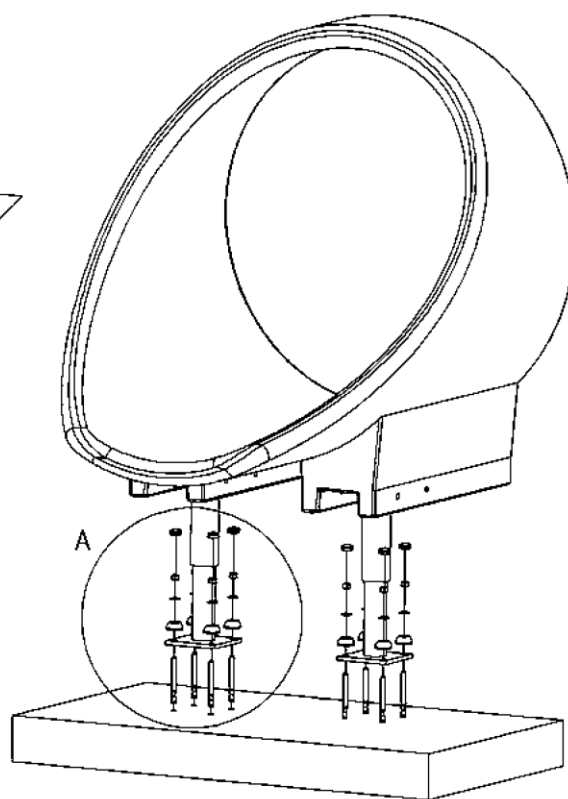


Le misure del disegno sono espresse in cm.			
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)	denominazione e/o cliente: istruzioni di montaggio interro scivolo tubo Pe		
firma esecutore: <i>Altieri</i>	data: 07.02.07	nr.	pag.1

Article no.	Quantity	Name
1	2	tube slide anchoring bracket
2	8	PE nut cover
3	8	M10 plug
4	8	M10 washer
5	8	M10 self-locking nut
6	8	PE cap



1. Adjust the (1) bracket to the required height.
2. Drill a hole.
3. Thoroughly clean the hole using an air pump and brushes.
4. Insert the anchor in the hole present on the bracket with the aid of a hammer.
5. Tighten using a torque wrench.



Le misure sono espresse in cm.	HOLZMOP	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio ancoraggio scivolo tubo
firma esecutore :	data : 02/04/14	nr. pagina 1